

December 2, 1971

ENGINEERING MEMO #312

TO: Memo Distribution. ↗
FROM: C. Bland
SUBJECT: AUXILIARY SEAT CUSHION AND BACK PAD REVISIONS
FOR GRAY TRIM CODES 1 AND 30

At the request of Management, the current pad and cover assemblies used with Gray Trim Codes Auxiliary Seats will be cancelled and replaced by "Self Skinned Urethane" molded pads #634392 Pad-Aux.Seat Back and #634369 Pad-Aux. Seat Cushion.

This revision will be made without obsolescence of the current pad and cover assemblies and will be effective on production vehicles January 3, 1972 and thereafter.

Service replacement of the cancelled pad and cover assemblies can be made with the new molded pad, but should be done in pairs because of appearance differences.

Following is a complete list of the parts to be affected:

ITEM	NAME	R OF M	OLD PART NUMBER	NEW PART NUMBER	I	A	REMARKS
1.	Seat A.-Aux.Comp.Gray	M	647316	633287	YES	NO	W/O Obsoles.
2.	Back & Hinges A.-Aux.St. Gray	M	647360	633288	YES	NO	W/O Obsoles.
3.	Pad A.-Aux.St.Bk.Gray	M	647363	-----	-	NO	W/O Obsoles.
4.	Pad-Aux.St.Back	B	634141	-----	-	YES	Reduce Usage
5.	Pad-Aux.St.Back	B	634392	Chgs. "A,B&C"	YES	YES	Reinstate
6.	Coated Fabric-Dk.Gray 28" Oz.	B	ME-180	-----	-	YES	Reduce Usage
7.	Seat A.-Aux.Comp.Basic	-	647490	Chg!"A"	-	-	Ref.Drawing
8.	Back & Hinge A.-Aux.St. Basic	-	647489	Chg!"A"	-	-	Ref.Drawing

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ITEM	NAME	B or M	OLD PART NUMBER	NEW PART NUMBER	I	A	REMARKS
9.	Cushion Asm.-Aux.Seat Basic	-	647488	Chg."A"	-	-	Ref.Drawing
10.	Pad A.-Aux.St.Cush.Basic	-	647487	Chg."B"	-	-	Ref.Drawing
11.	Cushion A.-Aux.St.Gray	M	647366	engr 66	-	NO	W/O Obsoles.
12.	Cushion Asm.-Aux.St.	M	633289	Chg."J"	YES	YES	Reinstate
13.	Pad Asm.-Aux.Seat Cush. Gray	M	647460	-----	-	NO	W/O Obsoles.
14.	Pad-Aux.St.Cush.	B	634160	-----	-	YES	Reduce Usage
15.	Pad-Aux.St.Cush.	B	634369	Chgs. "A,B&C"	YES	YES	Reinstate
16.	Coated Fabric-Dark Gray 28 Oz.	B	ME-298	-----	-	YES	Reduce Usage