

ENGINEERING MEMO #310 (Cont'd.)

ITEM	NAME	B O R M	OLD PART NUMBER	NEW PART NUMBER	INT. NEW FOR OLD	A	REMARKS
34.	Panel & Brkt. A.-Cowl Side LH	M	633127	Chg."B"	YES	NO	Serv. or Scrap
35.	Brkt. & Nut A.-Ft. Pkg. Brake	M	633128	647907	NO	NO	Serv. or Scrap
36.	Nut - 7/16-20 Midland Weld	B	94741;	-----	-	YES	Reduce Usage
37.	Cowl & W/S Opg. Frame Asm.	M	647053	Chg."F"	YES	NO	Serv. or Scrap
38.	Bolt - 5/16-18 x 3/4 Ohio Weld #HW-2712	B	625194	-----	-	YES	Increase Usage
39.	Washer-5/16 ID x 7/8 OD x .065	B	626322	-----	-	YES	Increase Usage
40.	Lockwasher-5/16 Med. Spr.	B	120214	-----	-	YES	Increase Usage
41.	Nut - 5/16-18 Hex.	B	120376	-----	-	YES	Increase Usage
42.	Harness A.-Inst. Dash Wire	B	703558	Chgs. "Jig" "K"	YES	NO	Rework As Required
Ⓐ 43.	U/Body Asm.-Complete	M	651075	Chg."A"	NO	NO	Rework As Required
Ⓐ 44.	U/Body Asm.-Comp. Welded	M	651073	Chg."A"	NO	NO	Rework As Required
Ⓐ 45.	U/Body Asm.-Cab R.S.F.	M	647843	Chg."A"	NO	NO	Rework As Required
Ⓐ 46.	Pan Asm.-Frt. Flr. Front	M	645429	Chg."C"	NO	NO	Rework As Required
Ⓐ 47.	Pan-Frt. Flr. Front	M	644350	Chg."D"	NO	NO	Rework As Required
Ⓐ 48.	U/Body Asm.-Cab W/Aux. Sts.	M	647842	Chg."B"	NO	NO	Rework As Required
Ⓐ 49.	U/Body Asm.-Cab 129WB	M	647846	Chg."B"	NO	NO	Rework As Required
Ⓐ 50.	Pan Asm.-Frt. Flr. Partial	M	645470	Chg."D"	NO	NO	Rework As Required
Ⓐ 51.	Pan Asm.-Frt. Flr. Aux. Seat	M	645433	Chg."E"	NO	NO	Rework As Required
Ⓐ 52.	Pan Asm.-Front Floor	M	645424	Chg."D"	NO	NO	Rework As Required

October 28, 1971
Chassis # Added 11-18-71
Rev.Pg.(2) 11-19-71

ENGINEERING MEMO #311

TO: Memo Distribution
FROM: C. Bland
SUBJECT: EATON AIR CONDITIONER REVISION

The current 647783 Air Conditioner Evaporator and Bezel Assembly has been discontinued by the vendor and will be replaced with (2) new parts to be released under numbers 647893 Evaporator Asm. and 647894 Bezel Asm.

This change will be made in production without obsolescence of the current Evaporator Assembly on approximately November 5, 1971.

Mounting hole locations in the instrument panel and floor pan must be revised to accept the new Evaporator Assembly. Condensate drain hose holes in floor pan must also be relocated.

Service will be affected in that individual components of the new and old evaporator assembly are not interchangeable, although the complete new units may be used as service replacement for the old.

Following is a list of the parts to be affected.

ITEM	NAME	B O F M	OLD PART NUMBER	NEW PART NUMBER	I	A	REMARKS
1.	Support-A/C Rear	M	646429	646489	NO	NO	Serv.or Scrap
2.	Floor Support-A/C	M	646430	Chg"A"	YES	NO	Rework
3.	Pan-Front Floor A/C	M	646437	Chg"A"	YES	NO	Rework
4.	Panel-Instrument A/C	M	646438	Chg"A"	YES	NO	Rework
5.	Plate-Meter Mounting	M	630544	Chg"F"	YES	NO	Use W/O Obsoles.
6.	Bracket-Meter Mtg.Plate	M	630546	Chg"J"	YES	NO	Use W/O Obsoles.
7.	Plate A.-Meter Mounting	M	643160	Chg"B"	YES	NO	Use W/O Obsoles.

This memo effective at Chassis #20666

ENGINEERING MEMO #311 (Cont'd.)

ITEM	NAME	B OR M	OLD PART NUMBER	NEW PART NUMBER	I	A	REMARKS
8.	Evaporator Asm.-A/C	B	647783	647893	YES	NO	Use W/O Obsoles.
9.	Bezel Asm.-A/C	B	-----	647894	-	YES	New Part
10.	Evaporator A.-A/C Complete	M	647834	647895	YES	NO	Use W/O Obsoles.
11.	Evaporator A.-A/C Comp. (1 Cir.)	M	647835	647896	YES	NO	Use W/O Obsoles.
12.	Evaporator A.-A/C Comp. (2 Cir.)	M	647836	647897	YES	NO	Use W/O Obsoles.
13.	Evaporator A.-A/C Comp. W/Rr.Feeder Circuit	M	-----	647906	-	YES	New Part
14.	Wire A.-R/T Cond.Relay Cont.	M	-----	647900	-	YES	New Part
15.	Harness A.-Dual A/C Feeder	M	647759	647901	NO	YES	Serv.or Scrap
16.	Harn.A.-Cond.Fan Cont.Dual	M	647760	647902	NO	YES	Serv.or Scrap
17.	Terminal-Female Blade	B	-----	626896	-	YES	New Part
18.	Conn.Body-Female Sgl.Line	B	626861	-----	-	YES	Reduce Usage
19.	Wire-Front Evap.Adapter	M	646405	-----	-	NO	Serv.or Scrap
20.	Connector Body	B	702399	-----	-	YES	Reduce Usage
21.	Terminal-Female Blade	B	626777	626528	YES	YES	Serv.or Scrap
22.	Wire Asm.-Elect.W/S/Washer	B	701869	-----	-	YES	Revise Usage