

July 7, 1971

Chassis Nos. Added; Pg. (3) Rev. 12-8-71

Chassis Nos. Added 12-20-71

Chassis Nos. Added 1-7-72

Ch. Nos. Added Pg. 1A 7-7-72

ENGINEERING MEMO #306

TO: Memo Distribution

FROM: B. Lewis

SUBJECT: INTERIOR TRIM REVISIONS

In order to reduce material costs and further standardize our vehicles, the following trim revisions will be made with a minimum of obsolescence of materials on hand or committed for to our vendors.

1. The Findley purchased Front Seat Back Trim Panel Facings for Code 26 Red, Code 25 and 29 Blue and Code 24 Brown Trims will be cancelled and replaced by Checker make facings standardized stylewise with the current Black, Gray and Cab Red facings.
2. Door Trim Panels will be reduced and standardized.
 - a. The Dark Gray Door Trim Panel with Mylar strips as used on Code 30 Trim will be cancelled and replaced by the standard Cab Gray Door Trim Panel
 - b. The Red Vinyl and Wood Grain Door Trim Panel as used on Code 26 Trim will be cancelled and replaced by the Cab Red Door Trim Panel.
 - c. The Blue Vinyl and Wood Grain and Brown Vinyl and Wood Grain Door Trim Panels as used on Code 25, 29 and 24 will be cancelled and replaced by new parts without wood grain and with a dielectric pattern standardized with the Cab Trim Panels but with a thicker dielectric pad than in the Cab Gray or Cab Red Panels.
 - d. The Black Vinyl and Cloth Door Trim Panels as used on Code 27 will be cancelled and replaced by new parts without cloth inserts and with a dielectric pattern standardized with the Cab Trim Panels but with a thicker dielectric pad than in the Cab Gray or Cab Red Panels.

Service replacement of cancelled Door Trim Panels with new panels should be made in complete car sets because of appearance differences.

Following is a complete list of parts to be affected.

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ENGINEERING MEMO #306 (Cont'd.)

Gray { 647579-80 replaced 647607-08 on Aero. @ Ch. #14752
 { 647577-78 replaced 647605-06 on Aero. @ Ch. #14752

Gray { 647577-78 replaced 647605-06 on A-11E, A-12E @ Ch. #20435
 { 647581-82 replaced 647609-10 on A-11E, A-12E @ Ch. #20435

Blue { 647785-86 replaced 645025-26 on A-12E @ Ch. #20695
 { 647789-90 replaced 645049-50 on A-12E @ Ch. #20695

Brown { 647791-92 replaced 645023-24 on A-12, A-12W @ Ch. #20529
 { 647793-94 replaced 645035-36 on A-12, A-12W @ Ch. #20529

Black { 647797-98 replaced 645363-64 on A-12, A-12W @ Ch. #21118
 { 647799-00 replaced 645365-66 on A-12, A-12W @ Ch. #21118

Brown { 647791-92 replaced 645023-24 on A-12E @ Ch. #21145
 { 647795-96 replaced 645047-48 on A-12E @ Ch. #21145

Red { 647583-84 replaced 645027-28 on A-11E, A-12E @ Ch. #23392
 { 647587-88 replaced 645051-52 on A-11E, A-12E @ Ch. #23392

Red { 647583-84 replaced 645027-28 on A-12, A-12W @ Ch. #21409
 { 647585-86 replaced 645039-40 on A-12, A-12W @ Ch. #21409

Black { 647797-98 replaced 645363-64 on A-12E @ Ch. #23895
 { 647801-02 replaced 645361-62 on A-12E @ Ch. #23895

Blue { 647785-86 replaced 645025-26 A-12, A-12W @ Ch. #21220
 { 647787-88 replaced 645037-38 A-12, A-12W @ Ch. #21220

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ENGINEERING MEMO #306 (Cont'd.)

ITEM	NAME	B O R M	OLD PART NUMBER	NEW PART NUMBER	INT. NEW FOR OLD	A	REMARKS
1.	Pnl.A.-Frt.St.Bk.Tr.Brown	M	645057	647523	YES	NO	Use W/O Obsoles.
2.	Pnl.A.-Frt.St.Bk.Tr.Blue	M	645058	647524	YES	NO	Use W/O Obsoles.
3.	Pnl.A.-Frt.St.Bk.Tr.Red	M	645059	645491	YES	NO	Use W/O Obsoles.
4.	Facing A.-Frt.St.Tr. Pnl.-Brown	B	645205	647523-A	-	NO	Use W/O Obsoles.
5.	Facing A.-Frt.St.Tr. Pnl.-Blue	B	645206	647524-A	-	NO	Use W/O Obsoles.
6.	Facing A.-Frt.St.Tr. Pnl.-Red	B	645207	645491-A	-	NO	Use W/O Obsoles.
7.	Coated Fabric-Vinyl Brown 14 Oz.	B	ME-251 ME-290	-----	-	YES	Increase Usage
8.	Coated Fabric-Vinyl Blue 14 Oz.	B	ME-252 ME-291	-----	-	YES	Increase Usage
9.	Coated Fabric-Mad.Grain Red 13.6 Oz.	B	ME-280 ME-293	-----	-	YES	Increase Usage
10.	Foam-Polyether Urethane 1/8 Thick	B	MH-108	-----	-	YES	Increase Usage
11.	Coated Fabric-Exp.Vinyl Brown	B	ME-246 ME-297	-----	-	YES	Reduce Findley Usage
12.	Coated Fabric-Exp.Vinyl Blue	B	ME-247 ME-296	-----	-	YES	Reduce Findley Usage
13.	Coated Fab.-Exp.Vin.Red	B	ME-248 ME-295	-----	-	YES	Reduce Findley Usage
14.	Panel Asm.-Frt.Door Tr. Dark Gray	B	647605LH 647606RH	647577LH 647578RH	In Sets	NO	Use W/O Obsoles. in Sets
15.	Panel Asm.-Rear Door Trim Dark Gray	B	647607LH 647608RH	647579LH 647580RH	In Sets	NO	Use W/O Obsoles. in Sets
16.	Panel Asm.-Rear Door Tr.-129 Dark Gray	B	647609LH 647610RH	647581LH 647582RH	In Sets	NO	Use W/O Obsoles. in Sets
17.	Pnl.A.-Frt.Dr.Tr.Red	B	645027LH 645028RH	647583LH 647584RH	In Sets	NO	Use W/O Obsoles. in Sets
18.	Pnl.A.-Rr.Dr.Tr.Red	B	645039LH 645040RH	647585LH 647586RH	In Sets	NO	Use W/O Obsoles. in Sets

ENGINEERING MEMO #306 (Cont'd.)

ITEM	NAME	B O R M	OLD PART NUMBER	NEW PART NUMBER	INT. NEW FOR OLD	A	REMARKS
19.	Pnl.A.-Rr.Dr.Tr.129 Red	B	645051LH 645052RH	647587LH 647588RH	In Sets	NO	Use W/O Obsoles. in Sets
20.	Pnl.A.-Frt.Dr.Tr.Blue	B	645025LH 645026RH	647785LH 647786RH	In Sets	NO	Use W/O Obsoles. in Sets
21.	Pnl.A.-Rr.Dr.Tr.Blue	B	645037LH 645038RH	647787LH 647788RH	In Sets	NO	Use W/O Obsoles. in Sets
22.	Pnl.A.-Rr.Dr.Tr.129Blue	B	645049LH 645050RH	647789LH 647790RH	In Sets	NO	Use W/O Obsoles. in Sets
23.	Pnl.A.-Frt.Dr.Tr.Brown	B	645023LH 645024RH	647791LH 647792RH	In Sets	NO	Use W/O Obsoles. in Sets
24.	Pnl.A.-Rr.Dr.Tr.Brown	B	645035LH 645036RH	647793LH 647794RH	In Sets	NO	Use W/O Obsoles. in Sets
25.	Pnl.A.-Rr.Dr.Tr.129 Brown	B	645047LH 645048RH	647795LH 647796RH	In Sets	NO	Use W/O Obsoles. in Sets
26.	Pnl.A.-Frt.Dr.Tr.Black	B	645363LH 645364RH	647797LH 647798RH	In Sets	NO	Use W/O Obsoles. in Sets
27.	Pnl.A.-Rr.Dr.Tr.Black	B	645365LH 645366RH	647799LH 647800RH	In Sets	NO	Use W/O Obsoles. in Sets
28.	Pnl.A.-Rr.Dr.Tr.129 Blk.	B	645361LH 645362RH	647801LH 647802RH	In Sets	NO	Use W/O Obsoles. in Sets
29.	Coated Fabric-Vinyl Black 14 Oz.	B	ME-272 ME-292	-----	-	YES	Increase Findley Use
30.	Vinyl-Walnut Woodgrain	F	ME-254	-----	-	NO	No Stock
31.	Fabric-Charcoal	B	ME-210	-----	-	YES	Remove Findley Usage
32.	Pnl.A.-Frt.St.Bk.Tr.Basic	-	647271	647306	-	-	Basic Drawing
33.	Pnl.A.-Frt.Dr.Tr.Basic	-	647625LH 647626RH	647619LH 647620RH	-	-	Basic Drawing
34.	Pnl.A.-Rr.Dr.Tr.Basic	-	647627LH 647628RH	647621LH 647622RH	-	-	Basic Drawing
35.	Pnl.A.-Rr.Dr.Tr.129 Basic	-	647629LH 647630RH	647623LH 647624RH	-	-	Basic Drawing
36.	Pnl.A.-Frt.Dr.Tr.Basic	-	647283LH 647284RH	647619LH 647620RH	-	-	Basic Drawing
37.	Pnl.A.-Rr.Dr.Tr.Basic	-	647279LH 647280RH	647621LH 647622RH	-	-	Basic Drawing
38.	Pnl.A.-Rr.Dr.Tr.129 Basic	-	647281LH 647282LH	647623LH 647624RH	-	-	Basic Drawing
39.	Pnl.A.-Frt.Dr.Tr.Basic	-	647285LH 647286RH	647619LH 647620RH	-	-	Basic Drawing
40.	Pnl.A.-Rr.Dr.Tr.Basic	-	647277LH 647278RH	647621LH 647622RH	-	-	Basic Drawing
41.	Pnl.A.-Rr.Dr.Tr.129 Basic	-	647289LH 647290RH	647623LH 647624RH	-	-	Basic Drawing
A 42.	Facing A.-Frt.St.Trim Pnl.-Basic	-	647273	-----	-	-	Basic Drawing