

ENGINEERING MEMO #296

March 29, 1971
 Chassis # Added 6-30-71
 Chassis # Added 7-22-71
 Chassis # Added 9-8-71
 Chassis # Added 10-20-71
 Chassis # Added 10-22-71

TO: Eng. Memo Dist.

FROM: B. Lewis

SUBJECT: REVISED LOCK SETS FOR 1972 MODEL YEAR

The lock set vendor has requested that Checker Motors assign new part numbers to Lock Sets, Lock Cylinder Assemblies and Keys for 1972 production to reflect a General Motors change in the Key section for both Primary and Secondary locks.

The new Lock Sets can supersede the old sets w/o obsolescence in production, but the changeover should be scheduled to coincide with the Oct. 1, 1971 start of the 1972 Model year production.

Service will be affected in that old and new keys and lock cylinders will not interchange because of revised key grooves. Key code number series will also change on the new locks and coding sheets will be furnished to service at a later date.

Following is a complete list of parts affected

ITEM	NAME	B or M	OLD PART NUMBER.	NEW PART NUMBER.	I	A	REMARKS
	Lock Set-Glove Compt & Tire Door	B	651019	651042	YES	YES	Use W/O Obsoles
2	Lock Set-Glove Compt	B	651020	651043	YES	YES	Use W/O Obsoles
3	Lock Set-Ign Door & Man. T/G Reg.	B	651021	651044	YES	YES	Use W/O Obsoles
4	Lock Set-Deck Lid & Glove Compt.	B	647450	647689	YES	YES	Use W/O Obsoles
5	Lock Set-Deck Lid & Glove Compt. Keyed Alike	B	647451 (CODE Y-595)	647690	YES	YES	Use W/O Obsoles
6	Lock Set- Ign & Door	B	647452	647691	YES	YES	Use W/O Obsoles
7	Lock Cyl. Asm-T/G Man.	F	651022	651045	NO	YES	Serv. or Scrap Unbal. Stock
8	Lock Asm-Tire Door	F	651023	651046	NO	YES	Serv. Or Scrap Unbal. Stock
9	Key-Square Head	F	646263	646309	NO	YES	Serv. or Scrap Unbal. Stock
10.	Lock Cyl. Asm.-Door	F	647453	647692	NO	YES	Serv. or Scrap Unbal. Stock
11.	Key-Round Head	F	646264	646324	NO	YES	Serv. or Scrap Unbal. Stock

647689 Lock Set replaced 647450 at Chassis #13584
 647698 Lock Set replaced 647491 at Chassis #13828
 647691 Lock Set replaced 647452 at Chassis #14475
 647690 Lock Set replaced 647451 at Chassis #20077
 651043 Lock Set replaced 651020 at Chassis #20058

March 29, 1971

ENGINEERING MEMO #296 (Cont'd.)

ITEM	NAME	B or M	OLD PART NUMBER	NEW PART NUMBER	I	A	REMARKS
12.	Lock Cyl. Asm-Deck Lid	F	647454	647693	NO	YES	Serv. or Scrap Unbal. Stock
13.	Cylinder Asm-Glove Compt. Lock	F	647455	647694	NO	YES	Serv. or Scrap Unbal. Stock
14.	Cylinder Asm-Glove Compt. Lock Key Code Y-595	F	647456	647695	NO	YES	Serv. or Scrap Unbal. Stock
15.	Lock Cyl Asm-Deck Lid Key Code Y-595	F	647457	647696	NO	YES	Serv. or Scrap Unbal. Stock
16.	Lock Cyl Asm-Ign Strg Column	F	647458	647697	NO	YES	Serv. or Scrap Unbal. Stock
17.	Lock Cyl Asm-Door Compl.	M	645973"	Chg"B"	NO	YES	Rework
18.	Lock Set-Ign.& Door Keyed Alike	B	647491 (CODE U-595)	647698	NO	YES	Serv.or Scrap Unbal.Stock
19.	Lock Cyl.Asm.-Ign.Strg. Column Keyed Alike	F	647492	647699	NO	YES	Serv.or Scrap Unbal.Stock
20.	Lock Cyl.Asm.-Door Keyed Alike	F	647493	647700	NO	YES	Serv.or Scrap Unbal.Stock
21.	Lock Cyl.Asm.-Door Compl. Keyed Alike	M	647494	Revised	NO	YES	Rework