

October 14, 1970  
 "A" Rev. Pg. (1), Pgs. (2, 5) Rev., Pg. (6)  
 Added 12-4-70  
 Chassis # Added Pg. (6) 1-4-71  
 Rev. Pg. (6) 3-29-71  
 Ch.# Added Pg. (6) 5-19-71

ENGINEERING MEMO #288

TO: Engineering Memo Distribution  
 FROM: C. Bland  
 SUBJECT: INTERIOR TRIM REVISION

At the request of Management, the following interior trim changes will be made in order to standardize on materials and improve appearance.

1. Dark Gray (Code 19) Trim used on Taxicab and Marathon, and Aerobus Dark Gray (Code 12) will be standardized by cancelling ME-160 and ME-163 (Dark Gray-Metallic) and replacing with ME-180 and ME-275 (Dark Gray-Taxicab). This new Dark Gray Trim will be identified as trim Code 30 for all models.
2. The present dielectric design Dark Gray Door Trim Panels used on Taxicab and Marathon and the Aerobus "Make" Door Trim Panels will be replaced with new standardized dielectric design Door Trim Panels.
3. The present Taxicab "Make" Door Trim Panels Cab Gray (Code 1) and Cab Red (Code 28) will be cancelled and replaced with new dielectric design Door Trim Panels to improve appearance.

The above revisions will be made as soon as possible but with a minimum of obsolescence of materials on hand or committed for.

Service will be affected in that old and new parts are interchangeable physically but because of appearance differences should be used in sets.


Following is a complete list of parts to be affected.

ITEM	NAME	B O R M	OLD PART NUMBER	NEW PART NUMBER	I	A	REMARKS
1.	Seat A.-Frt.Tr.Dk.Gray	M	645714	647576	NO	NO	Use W/O Obsoles.
2.	Seat A.-Frt.Tr.Aero.	M	643666	651025	NO	NO	Use W/O Obsoles.
3.	Cover A.-Frt.St.Bk.Dk.Gray	M	645957	647589	NO	NO	Serv.or Scrap
4.	Cvr.A.-Frt.& Ctr.St.Bk.Aero	M	643707	647589	NO	NO	Serv.or Scrap
A 5.	Panel A.-Frt.St.Bk.Tr.	M	645339	645340	NO	NO	Rework if Req'd.
6.	Head Restraint Asm.- Tr.Dark Gray	M	645772	645767	NO	NO	Rework if Req'd.
7.	Cvr.A.-Frt.St.Hd.Restraint	M	645778	645773	NO	NO	Serv.or Scrap

ENGINEERING MEMO #288 (Cont'd.)

ITEM	NAME	B or M	OLD PART NUMBER	NEW PART NUMBER	I	A	REMARKS
8.	Seat A.-Ctr.Tr.-Sp.Aero.	M	643664	651026	NO	NO	Use W/O Obsoles.
9.	Cush.A.-Frt.St.-Dk.Gray	M	641342	647591	NO	NO	Rework if Req'd.
10.	Cush.A.-Front Aerobus	M	643615	647591	NO	NO	Rework if Req'd.
11.	Cush.A.-Center Aerobus	M	639647	647591	NO	NO	Rework if Req'd.
12.	Cvr.A.-Frt.St.Cush.	M	641374	647592	NO	NO	Serv.or Scrap
13.	Cvr.A.-Frt.St.Cush.Aero.	M	643616	647592	NO	NO	Serv.or Scrap
14.	Cvr.A.-St.Cush.-Sp.Aero.	M	639637	647592	NO	NO	Serv.or Scrap
15.	St.A.-Frt.Tr.L/G Part.	M	647448	647593	NO	NO	Use W/O Obsoles.
A 16.	Cvr.A.-Frt.St.Bk.-L/G	M	647449	647589	NO	NO	Serv.or Scrap
17.	Hd.Rst.A.-Th.Bk.Frt.St.Tr.	M	647176	645808	NO	NO	Rework if Req'd.
18.	Cvr.A.-Th.Bk.Frt.St.Hd.Rst.	M	647177	645807	NO	NO	Serv.or Scrap
19.	Bk.A.-Rr.St.-Dk.Gray	M	641347	647595	NO	NO	Rework if Req'd.
20.	Cvr.A.-Rr.St.Bk.-Dk.Gray	M	641379	647596	NO	NO	Serv.or Scrap
21.	Cush.A.-Rr.St.-Dk.Gray	M	641352	647597	NO	NO	Rework if Req'd.
22.	Cvr.A.-Rr.St.Cush-Dk.Gray	M	641389	647598	NO	NO	Serv.or Scrap
23.	Facing-Rr.W/House Tr.- Dark Gray	M	640313 640314	640301 640302	NO	NO	Serv.or Scrap
24.	Bk.A.-Rr.St.Fwd.-Dk.Gray	M	647178	647601	NO	NO	Rework if Req'd.
25.	Cvr.A.-Rr.St.Bk.Fwd.	M	647179	647602	NO	NO	Serv.or Scrap
26.	Cush.A.-Rr.St.Fwd.-Dk.Gray	M	647180	647603	NO	NO	Rework if Req'd.
27.	Cvr.A.-Rr.St.Cush.Fwd.	M	647181	647604	NO	NO	Serv.or Scrap
28.	Cush.A.-Rr.St.-Dk.Gray	M	643304	647599	NO	NO	Rework if Req'd.
29.	Cover A.-Rr.St.Cush.	M	643311	647600	NO	NO	Serv.or Scrap
30.	Bk.A.-Rr.St.-Dk.Gray	M	639854	651027	NO	NO	Rework if Req'd.

ENGINEERING MEMO #288 (Cont'd.)

ITEM	NAME	B or M	OLD PART NUMBER	NEW PART NUMBER		A	REMARKS
31.	Cover A.-Rr.St.Bk.	M	639859	651028	NO	NO	Serv.or Scrap
32.	Cush.A.-Rr.St.-Dk.Gray	M	639864	651029	NO	NO	Rework if Req'd.
33.	Cover A.-Rr.St.Cush.	M	639869	651030	NO	NO	Serv.or Scrap
34.	Back A.-Rr.St.Fwd.Aero.	M	639675	651031	NO	NO	Rework if Req'd.
35.	Cvr.A.-Rr.St.Bk.Aero.	M	643581	651032	NO	NO	Serv.or Scrap
36.	Cush.A.-Rr.St.Fwd.Aero.	M	639391	647603	NO	NO	Rework if Req'd.
37.	Cvr.A.-Rr.St.Cushion Fwd.	M	651024	647604	NO	NO	Serv.or Scrap
38.	Pnl.A.-Frt.Dr.Tr.Dk.Gray	B	643409 643410	647605 647606	NO	NO	Serv.or Scrap
39.	Pnl.A.-Rr.Dr.Tr.Dk.Gray	B	643421 643422	647607 647608	NO	NO	Serv.or Scrap
40.	Pnl.A.-Rr.Dr.Tr.129 Dk.Gray	B	643269 643270	647609 647610	NO	NO	Serv.or Scrap
41.	Pnl.A.-Frt.Dr.Tr.Aero.	M	639641 639642	647605 647606	NO	NO	Serv.or Scrap
42.	Pnl.A.-Frt.Dr.Tr.- Uncoated	M	639319 639320	-----	YES	YES	Sell to Findley
43.	Pnl.-Frt.Dr.Tr.-Uncoated	B	642407 642408	-----	YES	YES	Revise Usage
44.	Pnl.-Frt.Dr.Upr.Trim	B	640187 640188	-----	YES	YES	Revise Usage
45.	Facing A.-Dr.Tr.Pnl.Aero	M	643706	-----	NO	NO	Serv.or Scrap
46.	Pad-Frt.Door Trim	M	640037	-----	NO	NO	Serv.or Scrap
47.	W/Strip A.-Dr.Inner	B	639095	-----	YES	YES	Revise Usage
48.	Mldg.A.-Dr.Tr.Lower	B	639246	-----	NO	NO	Serv.or Scrap
49.	Mldg.A.-Frt.Dr.Tr.Upr.	B	639248	-----	NO	NO	Serv.or Scrap
50.	Staple - G-3-532-8	B	626857	-----	YES	YES	Reduce Usage
51.	Ferrule-Dr.Locking Knob	B	639082	-----	YES	YES	Revise Usage
52.	Pnl.A.-Rr.Dr.Tr.-Aero.	M	639643 639644	647607 647608	NO	NO	Serv.or Scrap
53.	Pnl.A.-Rr.Dr.Tr.-Unctd.	M	639321 639322	-----	YES	YES	Sell to Findley
54.	Pnl.-Rr.Dr.Tr.-Uncoated	B	640257 640258	-----	YES	YES	Revise Usage

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ENGINEERING MEMO #288 (Cont'd.)

ITEM	NAME	B OF M	OLD PART NUMBER	NEW PART NUMBER	I	A	REMARKS
55.	Pnl.Rr.Dr.Upr.Trim	B	640203 640204	-----	YES	YES	Revise Usage
56.	Pad-Rear Door Trim	M	640038	-----	NO	NO	Serv.or Scrap
57.	Mldg.A.-Rr.Dr.Tr.Upr.	B	639247	-----	NO	NO	Serv.or Scrap
58.	Pnl.A.-Rr.Qtr.Tr.Dk.Gray	M	639437 639438	639411 639412	NO	NO	Rework if Req'd.
59.	Facing-Cowl Side Trim Dark Gray	M	646157 646158	640273 640274	NO	NO	Serv.or Scrap
60.	Strap A.-Assist Gray	M	645141	647617	NO	NO	Serv.or Scrap
61.	Pnl.A.-Rr.Qtr.Trim Dark Gray	M	643333 643334	647615 647616	NO	NO	Rework if Req'd.
62.	Pnl.A.-Rr.A/Rest Trim Dark Gray	M	643331 643332	647613 647614	NO	NO	Rework if Req'd.
63.	Pnl.A.-Cowl Side Trim Aerobus	M	639673 639674	647611 647612	NO	NO	Rework if Req'd.
64.	Trim-Rr.Plr.Upr.-Dk.Gray	M	642543	646295	NO	NO	Serv.or Scrap
65.	Trim-Rr.Plr.Lwr.-Dk.Gray	M	642544	646296	NO	NO	Serv.or Scrap
66.	Trim-Ctr.Plr.-Dk.Gray	M	642717	646297	NO	NO	Serv.or Scrap
67.	Coated Fab.-Sev.Gr. Dark Gray	B	ME-160	-----	NO	NO	Serv.or Scrap
68.	Coated Fab.-Coronox Gr.	B	ME-161	-----	NO	YES	Revise Usage
69.	Coated Fabric-Sev.Gr. Dark Gray	B	ME-163	-----	NO	NO	Serv.or Scrap
70.	Ctd.Fab.-Sev.Gr.Dk.Gray	B	ME-180	-----	NO	YES	Increase Usage
71.	Ctd.Fab.-Sev.Gr.Dk.Gray	B	ME-275	-----	NO	YES	Increase Usage
72.	Pnl.A.-Frt.Dr.Tr.-Cab	M	645787 645788	647577 647578	NO	NO	Serv.or Scrap
73.	Pnl.A.-Rr.Dr.Tr.-Cab	M	645789 645790	647579 647580	NO	NO	Serv.or Scrap
74.	Pnl.A.-Rr.Dr.Tr.-129 Cab	M	645791 645792	647581 647582	NO	NO	Serv.or Scrap
75.	Pnl.A.-Rr.Dr.Tr.-Unctd.	M	647075 647076	-----	YES	YES	Sell to Findley

ENGINEERING MEMO #288 (Cont'd.)

ITEM	NAME	B or M	OLD PART NUMBER	NEW PART NUMBER	☞ I	A	REMARKS
76.	Pnl.-Rr.Dr.Tr.-Uncoated	M	646109 646110	-----	YES	YES	Revise Usage
77.	Pnl.A.-Rr.Dr.Tr.129 WB	M	641835 641836	-----	YES	YES	Sell to Findley
78.	Pnl.-Rr.Dr.Tr.-129 WB	B	642409 642410	-----	YES	YES	Revise Usage
79.	Pnl.-Rr.Dr.Upr.Tr.129	B	642173 642174	-----	YES	YES	Revise Usage
80.	Pad-Rear Door Trim	M	642411	-----	NO	NO	Serv.or Scrap
81.	Foam-Polyether 1/8 Thk.	B	MH-108	-----	NO	YES	Reduce Usage
82.	W/Strip A.-Dr.Inr.-129	B	641159	-----	YES	YES	Revise Usage
83.	Pnl.A.-Frt.Dr.Tr.-Cab Red	M	645481 645482	647583 647584	NO	NO	Serv.or Scrap
84.	Pnl.A.-Rr.Dr.Tr.-Cab Red	M	645485 645486	647585 647586	NO	NO	Serv.or Scrap
85.	Pnl.A.-Rr.Dr.-Cab Red 129	M	645487 645488	647587 647588	NO	NO	Serv.or Scrap
86.	Welt-1" Wide 1/8 Dia.	B	ME-194	-----	NO	NO	Serv.or Scrap
87.	Welt-Sev.Gr.Dark Gray	B	ME-183	-----	YES	YES	Revise Usage
A 88.	Cush.A.-Exp.Aux.St.	M	647535 647536	647519 647520	NO	NO	Rework if Req'd.
A 89.	Back A.-Exp.Aux.St.- Cab Gray	M	641786	643882	NO	NO	Rework if Req'd.
A 90.	Facing A.-Dr.Trim Pnl.	M	643706	-----	NO	NO	Serv.or Scrap
A 91.	Rigid Tex Metal	B	646017	-----	YES	YES	Increase Usage
A 92.	Plate-Rr.Door Kick	M	646018	-----	YES	YES	Increase Usage
A 93.	Screw & Washer A.- #8 x 3/4	B	626456	-----	YES	YES	Increase Usage
A 94.	Coated Fab.-Mad.Gr.Red	B	ME-280	-----	YES	YES	Revise Usage
A 95.	Seat A.-Exp.Aux.Comp. LH Amb.Conv.	M	645877	645845	NO	NO	Rework if Req'd.
A 96.	Seat A.-Exp.Aux.LH Amb.Conv.	M	645891	645839	NO	NO	Rework if Req'd.

December 4, 1970  
 Chassis # Added 1-4-71  
 "A" Rev. & Chas. #'s Added 3-29-71  
 Chassis No. Added 5-19-71

ENGINEERING MEMO #288 (Cont'd.)

ITEM	NAME	B OR M	OLD PART NUMBER	NEW PART NUMBER	I	A	REMARKS
97.	Cush.A.-Exp.Aux.LH Amb. Conv.	M	647553	647539	NO	NO	Rework if Req'd.
98.	Cover A.-Exp.Aux.St. Amb.Conv.	M	641782	645684	NO	NO	Serv.or Scrap
99.	Cover A.-Exp.Aux.St.Bk.	M	641787	643883	NO	NO	Serv.or Scrap
100.	Seat A.-Exp.Aux.Comp. RH Amb.Conv.	M	645878	645846	NO	NO	Rework if Req'd.
101.	Seat A.-Exp.Aux.RH Amb.Conv.	M	645892	645840	NO	NO	Rework if Req'd.
102.	Cushion A.-Exp.Aux.RH Amb.Conv.	M	647554	647540	NO	NO	Rework if Req'd.
(A) 103.	Seat A.-Frt.Trim Aero.	M	643677	647576	YES	NO	Serv.or Scrap

## Effective Points:

Cab Gray-Code 1

Cab Red-Code 28

Dark Gray-Code 30

Dark Gray-Code 30

Dark Gray-Code 30

A-11, A-12, A-12W

A-11E, A-12E

A-12W8

Chassis #10470

Chassis #10562

Chassis #10873

Chassis #12282

Chassis #13120

Part #647605-6 Panel Asm.-Frt.Dr.Trimmed-Dk.Gray P.O. 131, Ch. #10873

Part #647607-8 Panel Asm.-Rr.Dr.Trimmed-Dk.Gray P.O. 131, Ch. #10873