

December 4, 1969
 Rev.Pgs.2,4,5,6 1-20-70
 Rev.Pg.2 2-3-70
 Eff.Points Revised 9-10-70

ENGINEERING MEMO #269

TO: Engineering Memo Distribution

FROM: B. Lewis

SUBJECT: CANCELLATION OF "POWER SIDE WINDOWS" AND "POWER T/G WINDOW" OPTIONS

At the request of Management, the "Power Side Window" option will be discontinued with a minimum of obsolescence, but not later than February 1, 1971. The "Power T/G Window" option will also be discontinued effective as soon as possible, but with a minimum of obsolescence.

Material requirements should be analyzed including all time service requirements on purchased items, so that stock can be balanced to anticipated building requirements as determined by the Material Control Department. Any unbalanced stock remaining will have to be used for service or scrapped.

Following is a complete list of parts to be affected:

ITEM	NAME	B or M	OLD PART NUMBER	AVAIL. FOR SERVICE?	REMARKS
1.	Regulator Asm.-Frt.Dr.Power LH	B	639099	NO	Serv.or Scrap
2.	Regulator Asm.-Frt.Dr.Power RH	B	639100	NO	Serv.or Scrap
3.	Regulator Asm.-Rr.Dr.Power LH	B	639101	NO	Serv.or Scrap
4.	Regulator Asm.-Rr.Dr.Power RH	B	639102	NO	Serv.or Scrap
5.	Switch Asm.-Power Reg.-Four Button	B	639097	NO	Serv.or Scrap
6.	Switch Asm.-Power Reg.-Single Button	B	639098	NO	Serv.or Scrap
7.	Retainer-Four Button Switch	B	640126	NO	Serv.or Scrap
8.	Retainer-Single Button Switch	B	640125	NO	Serv.or Scrap
9.	Reinf.-Trim Pad-Four Button	B	640128	NO	Serv.or Scrap
10.	Reinf.-Trim Pad-Single Button	B	640127	NO	Serv.or Scrap
11.	Conduit-Front Door	M	640052	YES	Serv.or Scrap
12.	Screw-#8-32 x 3/8 Hex.Hd.Type "C" Tapp.	B	170988	YES	Reduce Usage

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Rev."A" 1-20-70

Rev."B" 2-3-70

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ITEM	NAME	B or M	OLD PART NUMBER	AVAIL. FOR SERVICE?	REMARKS
13.	Conduit-Center Pillar LH	M	640053	YES	Reduce Usage
14.	Conduit-Center Pillar RH	M	640054	YES	Reduce Usage
15.	Screw-#8-32 x 1/4 Pan.Hd.C.R.Type"C"	B	164349	YES	Reduce Usage
16.	Relay & Cable Asm.-Power Reg.Frt.Dr.LH	M	639194	YES	Serv.or Scrap
E 17.	Cable Asm.-Relay Frt.Dr.LH	B	639170	YES	Use Surplus as 645325
18.	Relay Asm.-Delco	B	639040	YES	Reduce Usage
19.	Nut-Tinnerman #C-951-8A-4 Type"J"	B	626301	YES	Reduce Usage
20.	Insulator-Relay Terminal	M	642244	YES	Serv.or Scrap
21.	Hose-Manifold to Power Brk.Cyl.6-Cyl.	B	702971	YES	Reduce Usage
22.	Screw-#8 x 5/8 Pan Hd.C.R.Type"A"Tapp.	B	161869	YES	Reduce Usage
23.	Relay & Harn.Asm.-Pwr.Reg.Frt.Dr.RH	M	639196	YES	Serv.or Scrap
24.	Harness Asm.-Frt.Dr.Pwr.Reg.RH	B	639104	YES	Serv.or Scrap
25.	Relay & Harness Asm.-Pwr.Reg.Dr.LH	M	639195	YES	Serv.or Scrap
26.	Harness Asm.-Rr.Dr.Pwr.Reg.LH	B	639105	YES	Serv.or Scrap
27.	Relay & Harn.Asm.-Pwr.Reg.Rr.Dr.RH	M	639197	YES	Serv.or Scrap
28.	Harness Asm.-Rr.Dr.Pwr.Reg.RH	B	639106	YES	Serv.or Scrap
29.	Harness Asm.-Frt.Dr.Pwr.Reg.LH	B	639103	YES	Serv.or Scrap
30.	Cable Asm.-Door Reg.Switch	B	639171	YES	Serv.or Scrap
31.	Harness Asm.-Door Reg.Body	B	639172	YES	Serv.or Scrap
32.	Wire Asm.-Safeguard Switch	B	645252	YES	Reduce Usage
A 33.	Circuit Breaker - 12V-15A	B	93227	YES	Reduce Usage
34.	Grommet-for 15/16 Hole	B	627433	YES	Reduce Usage
35.	Glass & Channel Asm.-Frt.Dr.Spec.LH	M	639539	YES	Serv.or Scrap

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ITEM	NAME	B O R M	OLD P A R T N U M B E R	AVAIL. FOR S E R V I C E?	REMARKS
36.	Channel Asm.-Frt.Dr.Wind.Reg.Spec.LH	M	639541	YES	Serv.or Scrap
37.	Retainer-Rear Dr.Wind.Reg.Rear	B	634443	YES	Reduce Usage
38.	Glass & Channel Asm.-Frt.Dr.Spec.RH	M	639540	YES	Serv.or Scrap
39.	Channel Asm.-Frt.Dr.Wind.Reg.Spec.RH	M	639542	YES	Serv.or Scrap
40.	Bumper-Power Window Reg.	M	646022	YES	Serv.or Scrap
41.	Trim-Air Cleaner Snorkel	B	704339	YES	Reduce Usage
42.	Installation-Power Window Frt.Door	M	637592	YES	Ref.Drawing
43.	Installation-Power Window Rear Door	M	637603	YES	Ref.Drawing
44.	Diagram-Power Window Wiring	M	637315	YES	Ref.Drawing
45.	Panel-Rear Door Inner-Pwr.Wind.LH RH	M	640405 640406	YES	Serv.or Scrap
46.	Panel-Frt.Door Inner-Pwr.Wind.LH RH	M	640403 640404	YES	Serv.or Scrap
47.	Panel-Rear Door Upr.Trim-Pwr.Wind LH RH	M	640061 640062	YES	Serv.or Scrap
48.	Cable Asm.-Rr.Dr.Reg.Sw.Limo	B	641028	YES	Serv.or Scrap
49.	Cable Asm.-Left Frt.Pwr.Dr.-Limo	M	641002	YES	Serv.or Scrap
50.	Cable Asm.-Feeder Power Doors	B	643143	YES	Serv.or Scrap
51.	Housing & Switch Asm.-T/G Reg.	M	643751	NO	Serv.or Scrap
52.	Hsg.Asm.-T/G Reg.Sw.-Power	B	643726	NO	Serv.or Scrap
53.	Hsg.-T/G Reg.Sw.Power	F	644819	NO	Serv.or Scrap
54.	Washer-3/16 x 5/16 x .060 Nylon	B	626506	NO	Serv.or Scrap
55.	Cam Asm.-T/G Reg.Switch	M	635220	YES	Serv.or Scrap
56.	Cam-T/G Reg.Switch	B	636499	NO	Serv.or Scrap
57.	Spring-T/G Reg.Switch Cam	B	636498	NO	Serv.or Scrap

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ITEM	NAME	B O R M	OLD PART NUMBER	AVAIL. FOR SERVICE?	REMARKS
58.	Pin-T/G Reg.Switch	B	636488	NO	Serv.or Scrap
59.	Switch Asm.-T/G Reg.	B	635219	NO	Serv.or Scrap
60.	Clip-T/G Elec.Wind.Switch	B	636493	NO	Serv.or Scrap
61.	Drive Unit & Brkt.Asm.-T/G Glass	M	635263	NO	Serv.or Scrap
62.	Drive Unit Asm.-T/G Glass	B	635262	NO	Serv.or Scrap
63.	Brkt. & Nut Asm.-T/G Reg.Mtg.	M	635218	YES	Serv.or Scrap
64.	Brkt.-T/G Reg.Mtg.	M	636429	YES	Serv.or Scrap
65.	Nut-1/4-20 Ohio Weld #RN-2113	B	626266	YES	Reduce Usage
66.	Pin-T/G Glass Reg.-Power	B	636487	NO	Serv.or Scrap
67.	Ring-Retaining	B	626491	NO	Serv.or Scrap
68.	Lockwasher-1/4 Med.Spring	B	120380	YES	Reduce Usage
69.	Bolt - 1/4-20 x 1/2 Hex.Hd.	B	120706	YES	Reduce Usage
A 70.	Panel-Rear Door, Inner	M	640143 640144	YES	Revise Usage
71.	Reg.Asm.-Tailgate Glass-Power	B	635010	NO	Serv.or Scrap
72.	Washer-Wave	B	626356	YES	Reduce Usage
73.	X-Washer - 3/16 Dia.Groove #9000-12	B	626503	NO	Serv.or Scrap
74.	Screw - 1/4-20 x 5/8 Tr.Hd.C.R.Mach. Hdr. Pt.	B	189129	YES	Reduce Usage
75.	Lockwasher-1/4 Int.Ext.Tooth	B	174916	YES	Reduce Usage
76.	Switch Asm.-Foot Park.Brk.Warn.	B	703303	YES	Reduce Usage
77.	Ločkwasher-#10 Ext.Tooth	B	138479	YES	Reduce Usage
78.	Washer-3/16 I.D. x 7/16 O.D. Plain	B	131015	YES	Reduce Usage
79.	Nut - #10-32 Hex.	B	120614	YES	Reduce Usage
80.	Screw-#10-32 x 1/2 Rd.Hd.C.R.Mach.	B	155193	YES	Serv.or Scrap

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ITEM	NAME	B OF M	OLD PART NUMBER	AVAIL. FOR SERVICE?	REMARKS
81.	Cable Asm.-T/G Limit Switch	B	635307	YES	Serv.or Scrap
82.	Cable Asm.-Tailgate	B	635174	YES	Serv.or Scrap
83.	Cable Asm.-T/G Switch Key	B	635224	YES	Serv.or Scrap
A 84.	Panel-Frt.Door Inner	M	640115 640116	YES	Revise Usage
85.	Harness Asm.-Power T/G (Aero.)	B	639968	YES	Serv.or Scrap
86.	Harness Asm.-Power T/G (Wagon)	B	639877	YES	Serv.or Scrap
87.	Clamp-5/16 Open 7/32 Bolt Hole	B	626609	YES	Reduce Usage
88.	Screw & Washer Asm.-#8 x 3/4 OHCR Tapp. #6 Hd.	B	626456	YES	Reduce Usage
89.	Clip-Gas Tank Wire	B	626757	YES	Reduce Usage
90.	Tape-Waterproof Cotton 3" Wide	B	MA-109	YES	Reduce Usage
91.	Cluster Asm.-Relay Power T/G	M	639763	YES	Serv.or Scrap
92.	Brkt.& Bolt Asm.-Relay Cluster	M	639760	YES	Serv.or Scrap
93.	Bracket-Relay Cluster	M	640655	YES	Serv.or Scrap
94.	Bolt-#10-32 x 3/8 Ohio Weld HW-1606	B	626206	YES	Reduce Usage
95.	Lockwasher-#10 Med.Spring	B	120217	YES	Reduce Usage
96.	Lead Asm.-Relay Cluster	B	635279	YES	Reduce Usage
97.	Resistor-Auto.Choke Adapt.	B	93289	YES	Reduce Usage
98.	Screw & Spr.L/W Asm.-#8-32 x 3/8	B	453666	YES	Reduce Usage
99.	Nut - #8-32 Hex.	B	120622	YES	Reduce Usage
100.	Cable Asm.-Relay Cluster	B	635226	YES	Serv.or Scrap
101.	Cable Asm.-Relay Feeder	B	635225	YES	Serv.or Scrap

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ITEM	NAME	B OF M	OLD PART NUMBER	AVAIL. FOR SERVICE?	REMARKS
102.	Bumper-Folding Rear Seat Catch	B	640780	NO	Serv.or Scrap
103.	Switch Asm.-Toggle	B	635123	YES	Reduce Usage
104.	Screw-#6-32 x 1/2 Fill.Hd.	B	131899	YES	Reduce Usage
115.	Tailgate-Install.-Power	M	633557	YES	Ref.Drawing
116.	Lock Cyl.Asm.-T/G Electric	F	643719	YES	Serv.or Scrap
A 117.	Lock Set-Ign.Dr.& Pwr.T/G Reg.	B	643765	YES	Serv.or Scrap
A 118.	Lock Cyl.Asm.-Ign.Strg.Column	F	647769	YES	Revise Usage
A 119.	Lock Cyl.Asm.-Door	F	645972	YES	Revise Usage