

ENGINEERING MEMO #268

TO: Memo Distribution

FROM: C. Bland

SUBJECT: REVISIONS REQUIRED FOR SAFEGUARD PARTITION AND THIN BACK FRONT SEAT

At the request of Management, the "Safeguard Conversion Partition" assembly and the "Thin Back Front Seat" will be revised so as to provide a greater distance between the Steering Wheel and Front Seat Back to improve driver comfort and convenience.

This change will be made as soon as possible but with a minimum of obsolescence of stock on hand.

Care must be exercised at the point of changeover to assure that old and new parts are used in pairs; that is, old style seat with old style partition and new style seat with new style partition.

Service will be affected in that old and new parts are not interchangeable except when complete seat and partition assemblies are used in pairs.

Following is a complete list of parts to be affected:

ITEM	NAME	B O F M	OLD PART NUMBER	NEW PART NUMBER	I	A	REMARKS
1.	Part.A.-Trimmed B.P.-Gray	M	645278	647194	NO	NO	Use W/O Obsoles.
2.	Part.A.-Trimmed B.P.-Red	M	647188	647198	NO	NO	Use W/O Obsoles.
3.	Part.A.-Less Trim B.P.	M	645279	647195	NO	NO	Use W/O Obsoles.
4.	Part. & Stud A.-B.P.	M	645280	647196	NO	NO	Use W/O Obsoles.
5.	Part.A.-Welded B.P.	M	645281	647197	NO	NO	Use W/O Obsoles.
6.	Pnl.-Part.Upr.-Flange	M	644254	646129	NO	NO	Use W/O Obsoles.
7.	Pnl.-Part.Lwr.-Flange	M	644255	646128	NO	NO	Use W/O Obsoles.
8.	Spring A.-Full Frt.Seat	M	645209	647199	NO	NO	Rework

October 23, 1969

"A"Rev. 11-17-69

"B"Rev. 12-31-69

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ITEM	NAME	B or M	OLD PART NUMBER	NEW PART NUMBER	I	A	REMARKS
9.	Frame A.-Full Frt.St.Cush.- Bottom	M	645210	647200	NO	NO	Rework
10.	Frame A.-Full Frt.St.Cush.	M	645211	647201	NO	NO	Rework
11.	Back A.-Full Frt.Seat	M	645718	647202	NO	NO	Rework
12.	Frame A.-Full Frt.St.Back	M	645216	647203	NO	NO	Rework
13.	Tube A.-Full Frt.St.Back	M	645202	647204	NO	NO	Rework
A 14.	Channel Full Frt.St.Bk. Bottom	M	644225	646131	NO	NO	Rework No Change Req'd.
B 15.	Pni.-Full Frt.Seat Back	M	644226	646132	NO	NO	Rework Cancelled
16.	Pad A.-Bucket Frt.Seat	B	640030	-----	NO	YES	Increase Usage
17.	Pad-Latex Exr Firm 1-1/2 x 31 x 78	B	MH-124	-----	YES	YES	Reduce Usage
A 18.	Pad-Latex Exr Firm 3/4 x 28 x 70	B	MH-133	-----	YES	YES	Increase Usage
19.	Cover A.-Thin Bk.Frt.Seat	M	645786	647205	NO	NO	Serv.or Scrap
20.	Cover A.-Thin Bk.Frt.St.Bk. Cab Red	M	647162	647206	NO	NO	Serv.or Scrap
21.	Cover A.-Thin Bk.Frt.St.Bk.	M	647175	647207	NO	NO	Serv.or Scrap
22.	Plate-Seat Back Attaching	M	-----	646130	-	-	New Part
23.	Tube-Full Frt.St.Back	M	644213	646133	NO	NO	Rework
24.	Cover A.-Thin Bk.Frt.St. Cushion	M	645262	647208	NO	NO	Serv.or Scrap
25.	Cover A.-Th.Bk.Frt.St.Cush. Cab Red	M	647161	647209	NO	NO	Serv.or Scrap
26.	Cover A.-Th.Bk.Frt.St.Cush. Dark Gray	M	647174	647210	NO	NO	Serv.or Scrap
27.	Seat A.-Th.Bk.Frt.-Trimmed Dark Gray	M	647173	647214	NO	NO	Serv.or Scrap

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ITEM	NAME	B or M	OLD PART NUMBER	NEW PART NUMBER	I	A	REMARKS
28.	Seat A.-Thin Bk.Frt.-Trimmed Cab Red	M	647160	647213	NO	NO	Serv.or Scrap
29.	Seat A.-Th.Bk.Frt.-Trimmed	M	645785	647211	NO	NO	Serv.or Scrap
A 30.	Ctd.Fabric-Coronox Gr. Dk.Gray	B	ME-161	-----	-	-	Increase Usage
31.	Ctd.Fabric-Sev.Gr. Dk.Gray	B	ME-160	-----	-	-	Revise Usage
32.	Ctd.Fabric-Sev.Gr.Dk.Gray Cab	B	ME-180	-----	-	-	Revise Usage
33.	Ctd.Fabric-Sev.Gr. Red	B	ME-233	-----	-	-	Revise Usage
A 34.	Skirt-Full Frt.St.Frame	M	644219 644220	Chg."A"	-	-	Rework
A 35.	Insert-Frt.St.Back Tube	M	644032	Chg."E"	-	-	-----
36.	Panel-Full Frt.St.Back	M	646132	646155 646156	NO	YES	None
B 37.	Welt-Mad.Gr.Red 3/8 Fl.1/8 Seam Cord	B	ME-259	-----	-	-	Revise Usage
B 38.	Welt-Sev.Gr.Dk.Gray Cab- 3/8 Fl. 1/8 Seam Cord	B	ME-183	-----	-	-	Revise Usage
B 39.	Panel-Partition End	M	644253	Chg."A"	-	-	Rework As Req'd.
B 40.	Rubber-Latex Foam-1" Thk. Med.Density	B	MH-126	-----	-	-	Increase Usage