

November 4, 1968

ENGINEERING MEMO #245

*Revised + Rewritten
11/19/68*

TO: Memo Distribution
 FROM: B. Lewis
 SUBJECT: A-11, A-12 SEDAN ROOF RAIL REVISION

Effective as soon as possible, but with a minimum of obsolescence of stock on hand, the present two-piece welded die formed Roof Rail Assembly will be replaced by a one-piece rolled section incorporating a hemmed gutter edge for better appearance.

Care must be exercised at the point of changeover to assure that old and new parts are used in pairs because of the appearance difference.

List of Parts to be Affected:

ITEM	NAME	B or M	OLD PART NUMBER	NEW PART NUMBER	I	A	REMARKS
1.	Frame A.-Side Complete LH & RH (120" WB.)	M	645547 645548	Chg. "A"	NO	NO	Use W/O Obs. In Pairs
2.	Rail A.-Roof LH & RH	M	633043 633044	644579 644580	NO	NO	Use W/O Obs. In Pairs
3.	Rail-Roof LH & RH	M	630011 630012	644579 644580	NO	NO	Use W/O Obs. In Pairs
4.	Extension-Roof Rail LH & RH	M	634073 634074	644579 644580	NO	NO	Use W/O Obs. In Pairs
5.	Frame A.-Side Complete LH & RH (129" WB.)	M	645555 645556	Chg. "B"	NO	NO	Use W/O Obs. In Pairs
6.	Rail A.-Roof LH & RH (129"WB.)	M	641131 641132	644581 644582	NO	NO	Use W/O Obs. In Pairs
7.	Rail-Roof-Front	M	642143 642144	644581 644582	NO	NO	Use W/O Obs. In Pairs
8.	Rail-Roof-Rear	M	642147 642148	644581 644582	NO	NO	Use W/O Obs.
9.	Frame Assembly-Side Complete	M	645549 645550	Chg. "A"	NO	NO	Use W/O Obs. In Pairs

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.	Frame A.-Side Complete LH & RH (120" WB.)	M	645547 645548	Chg."B"	NO	NO	Use W/O Obs. In Pairs
2.	Rail A.-Roof LH & RH	M	633043 633044	645855 645856	NO	NO	Use W/O Obs. In Pairs
3.	Rail-Roof LH & RH	M	630011 630012	644579 644580	NO	NO	Use W/O Obs. In Pairs
4.	Extension-Roof Rail LH & RH	M	634073 634074	644631 644632	NO	NO	Use W/O Obs. In Pairs
5.	Frame A.-Side Complete LH & RH (129" WB.)	M	645555 645556	Chg."C"	NO	NO	Use W/O Obs. In Pairs
6.	Rail A.-Roof LH & RH(129" WB.)	M	641131 641132	645857 645858	NO	NO	Use W/O Obs. In Pairs
7.	Rail-Roof Front	M	642143 642144	644581 644582	NO	NO	Use W/O Obs. In Pairs
8.	Rail-Roof Rear	M	642147 642148	644581 644582	NO	NO	Use W/O Obs. In Pairs
9.	Frame Assembly-Side Complete	M	645549 645550	Chg."B"	NO	NO	Use W/O Obs. In Pairs

This Memo incorporated on Ch. #93625, Models A-11, A-12.