

ENGINEERING MEMO #244

TO: Memo Distribution  
 FROM: B. Lewis  
 SUBJECT: GLASS RUN CHANNELS

In order to improve our product and standardize usage on all models, the present Rigid Glass Run Channels used on A-11, and A-12 Models and the Flocked Rubber Section used on A-12W6 and A-12W8 will be cancelled and replaced by a new Flexible Glass Run Channel which will be purchased in bulk rolls and cut to lengths required during assembly.

This revision, which has been incorporated on several hundred cars on a trial basis only, will now be permanently incorporated as soon as possible with a minimum of obsolescence of the cancelled parts.

Service replacement of any of the cancelled Rigid Channel can be made with a corresponding cut length of the new bulk Flexible Channel.

List of Parts to be Affected:

ITEM	NAME	B or M	OLD PART NUMBER	NEW PART NUMBER	I	A	REMARKS
1.	Channel-Rr.Dr.Gl.Flex.(Top)	B	630378	MZ-101	YES	NO	Serv.or Scrap
2.	Channel-Dr.Glass Flex.(Side)	B	630379	MZ-101	YES	NO	Serv.or Scrap
3.	Channel-Frt.Dr.Gl.Flex.(Top)	B	630380	MZ-101	YES	NO	Serv.or Scrap
4.	Channel-Rr.Dr.Gl.Flex.Top(129)	B	642167	MZ-101	YES	NO	Serv.or Scrap
5.	Channel-Frt.Dr.Gl.Flex.(Frt.)	M	640050	MZ-101	YES	NO	Serv.or Scrap
6.	Channel-Frt.Dr.Gl.Flex.(Top)	B	644414	MZ-101	YES	NO	Serv.or Scrap
7.	Channel-Dr.Gl.Flex.(Side)	B	644415	MZ-101	YES	NO	Serv.or Scrap
8.	Channel-Rr.Dr.Gl.Flex.(Top)	B	644416	MZ-101	YES	NO	Serv.or Scrap
9.	Channel-Flexible Window	B	-----	MZ-101	YES	YES	New Part
* 10.	<del>Channel-Div.Bar Glass Run</del>	B	<del>-----</del>	<del>MZ-102</del>	<del>YES</del>	<del>YES</del>	<del>Temporary Release</del>
11.	<del>Channel-Div.Bar Glass Run</del>	M	<del>-----</del>	<del>644589</del>	<del>YES</del>	<del>YES</del>	<del>Temporary Release</del>

NOTE: For trial run of 500 cars only Vendor will hand cut MZ-102 to 33-3/4" Length (1000 pcs.644589) required for vent window division bar. Thereafter Vendor will furnish only in bulk rolls.

\* Items (10) & (11) will not be used.

October 23, 1968

ENGINEERING MEMO #244 (Cont'd.)

## List of Additional Parts to be Affected:

ITEM	NAME	B OF M	OLD PART NUMBER	NEW PART NUMBER	I	A	REMARKS
1.	Vent Window A.-Frt.Door	M	643689LH 643690RH	641201LH 641202RH	YES	NO	Use
2.	Frame Assy.-Vent Window	M	643691LH 643692RH	641203LH 641204RH	YES	NO	Use
3.	Frame A.-Frt.Door Upper	M	643693LH 643694RH	643207LH 643208RH	YES	NO	Use
4.	Frame A.-Rear Door Upper	M	643695LH 643696RH	643511LH 643512RH	YES	NO	Use
5.	Frame A.-Center Door Upper	M	643509LH 643510RH	Chgs."E" & "F"	YES	NO	Use
6.	Frame A.-Rear Door Upper-129 WB	M	643211LH 643212RH	Chgs."C" & "D"	YES	NO	Use
7.	Frame A.-Rear Door Upper	M	643209 643210	Chg."E"	YES	NO	Use
8.	Frame & Vent Window A.-Frt. Door Upper	M	643697 643698	643213 643214	YES	NO	Use
9.	Door A.-Frt.(Less Trim Panel)	M	643503 643504	Chg."B"	YES	NO	Use

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*Revised & Rebutted  
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This revision will be effective as soon as possible on a temporary basis only until after a trial run of 500 cars have been built using the new channel. Temporary releases for the new parts and Hold-Ups on the old parts will be issued this date.

Final effective point and disposition of old stock will be advised upon completion of 500 car trial run.

List of Parts to be affected:

ITEM	NAME	B OR M	OLD PART NO.	NEW PART NO.	I	A	REMARKS
1.	Channel-Rr.Dr.Gl.Flex(Top)	B	630378	-----	YES	NO	Hold-Up
2.	Channel-Dr.Glass Flex.(Side)	B	630379	-----	YES	NO	Hold-Up
3.	Channel-Frt.Dr.Gl.Flex(Top)	B	630380	-----	YES	NO	Hold-Up
4.	Channel-Rr.Dr.Gl.Flex Top(129)	B	642167	-----	YES	NO	Hold-Up
5.	Channel-Frt.Dr.Gl.Flex(Frt)	M	640050	-----	YES	NO	Hold-Up
6.	Channel-Frt.Dr.Gl.Flex-Top	B	644414	-----	YES	NO	Hold-Up
7.	Channel-Dr.Gl.Flex.-Side	B	644415	-----	YES	NO	Hold-Up
8.	Channel-Rr.Dr.Gl.Flex-Top	B	644416	-----	YES	NO	Hold-Up
9.	Channel-Flexible Window	B	-----	MZ-101	YES	YES	Temporary Release
10.	Channel-Div.Bar Glass Run	B	-----	MZ-102	YES	YES	Temporary Release
11.	Channel-Div.Bar Glass Run	M	-----	644589	YES	YES	Temporary Release

Note: For trial run of 500 cars only Vendor will hand cut MZ-102 to 33-3/4" Length (1000 pcs.644589)required for vent window division bar. Thereafter vendor will furnish only in bulk rolls.