

TO: Memo Distribution  
FROM: B. Lewis  
SUBJECT: 327 V/8 STANDARD TRANSMISSION-DISCONTINUE

At the request of Management, the 327 C.I.D. V/8 Engine with Column Shift Helical Transmission will be discontinued as a selective option for B-11, B-11E, B-12, B-12E and B-12W Models.

(A) This cancellation will be effective after the present stock of 61 pieces Part No. 703263 Engine Assembly 327 C.I.D. Std.Tr. is exhausted. All related parts must be balanced to the 61 Engine Assemblies before making disposition of stock.

List of Parts to be affected:

ITEM	NAME	B or M	OLD PART NUMBER	NEW PART NUMBER	I	A	REMARKS
(A) 1.	Engine A.-327 V-8 Std.Tr.	B	703263	-----	NO	YES	Use W/O Obsolesit
2.	Label-Exh.Emis.Tune-Up(V-8 Std.)	B	704545	-----	NO	YES	No Stock
3.	Valve A.-AIR Diverter(327 V-8)	B	703293	-----	NO	YES	Return for Credit
	Hose-Div.Vlv.to LH Ck.Vlv. V-8	B	704435	-----	NO	YES	Reduce Usage
5.	Hose-Div.Vlv.to RH Ck.Vlv. V-8	B	704436	-----	NO	YES	Reduce Usage
6.	Hose-Div.Vlv.to Carb. V-8	B	704440	-----	NO	YES	Reduce Usage
7.	Cleaner & Trim A- Carb. Air (V-8 Std.)	M	703423	-----	NO	YES	Reduce Usage
8.	Cleaner A- Carb. Air (Modified)	M	703422	-----	NO	YES	Reduce Usage
9.	Cleaner A- Carb. Air V-8 Std.	B	703287	-----	NO	YES	Return Surplus for Credit
10.	Carb. A-327 V-8 Std.Tr. W/O A/C	B	703272	-----	NO	YES	Return for Credit
11.	Kit-Eng. Acc.-327 V8 Std.Tr. W/O A/C	B	703310	-----	NO	YES	Return for Credit
12.	Kit-Eng. Acc.-327 V8 Std.Tr. W/A/C	B	703311	-----	NO	YES	Return for Credit
(A) 13.	Carb. A.-327 Std.Tr. W/A/C	B	703271	-----	NO	YES	Return for Credit
14.	Rod A.-Low & Rev. Gearshift V-8	M	703237	-----	NO	YES	Serv. or Scrap
15.	Rod-Low & Rev. Gearshift V-8	M	704382	-----	NO	YES	Serv. or Scrap
	Rod A.-2nd & Hi Gearshift V-8	M	701403	-----	NO	YES	Serv. or Scrap
17.	Rod-2nd & Hi Gearshift V-8	M	702555	-----	NO	YES	Serv. or Scrap

October 14, 1968

ENGINEERING MEMO #242 (Cont'd.)

ITEM	NAME	B O F M	OLD PART NUMBER	NEW PART NUMBER	I	A	REMARKS
8.	Clamp-Heater Hose	B	92818	-----	NO	YES	Reduce Usage
9.	Bolt - 3/8-16 x 1-1/4 Hex.Hd.(GM 300M)	B	186679	-----	NO	YES	Reduce Usage
10.	Bolt - 3/8-16 x 4-3/4 Hex.Hd.(GM 280M)	B	454497	-----	NO	YES	Reduce Usage
11.	Motor Assy.-Starting-Std.Tr.	B	701947	-----	NO	YES	Reduce Usage
12.	Valve A.-Exh.Gas Combustion Ck.	B	703117	-----	NO	YES	Reduce Usage
13.	Pump Assy.-Air Injection	B	703291	-----	NO	YES	Reduce Usage
14.	Pulley A.-Water Pump & Fan	B	703393	-----	NO	YES	Reduce Usage
15.	Bracket A.-Air Injection Pump	B	703410	-----	NO	YES	Reduce Usage
16.	Pipe Assy.-Air Injection LH	B	703414	-----	NO	YES	Reduce Usage
17.	Pipe Assy.-Air Injection RH	B	703415	-----	NO	YES	Reduce Usage
18.	Pulley-Air Injection Pump	B	704152	-----	NO	YES	Reduce Usage
19.	Trim-Air Cleaner Snorkel	B	704339	-----	NO	YES	Reduce Usage
20.	Gasket-A.I.R. Diverter Valve	B	704491	-----	NO	YES	Reduce Usage
21.	Pulley-Cr./Shaft V/8 Eng.	B	704496	-----	NO	YES	Reduce Usage
22.	V-Belt-3/8 x 38° x 47.50 Long	B	704499	-----	NO	YES	Reduce Usage
23.	Elbow-Air Inject.Pump Div.Vlv.	B	704533	-----	NO	YES	Reduce Usage
24.	Spacer-Air Inject.Pump Adj.Bolt	B	704534	-----	NO	YES	Reduce Usage
25.	Brkt.-Clutch T/O B/Cr.to Eng. V/8	M	702071	-----	NO	YES	Reduce Usage
26.	Rod-Clutch Yoke to B/Cr. V/8	M	702074	-----	NO	YES	Reduce Usage