

ENGINEERING MEMO #231

TO: Memo Distribution
 FROM: B. Lewis
 SUBJECT: INTERIOR TRIM CHANGES FOR PASSENGER CARS

- At the request of the Sales Dept., Trim Code #10 Blue Vinyl & Cloth will be cancelled with a minimum of obsolescence and replaced by Code #29 which will be Blue Vinyl and Cloth Seats with Wood Grain Door Panels.
- Following is a list of the "Buy" Parts to be affected by this revision.

NAME	B OF M	OLD PART NUMBER	NEW PART NUMBER	I	A	REMARKS
Panel A.-Frt.Door Trim LH Blue	B	643407	-----	NO	YES	Use W/O Obsoles. in Matched Sets
Panel A.-Frt.Door Trim RH Blue	B	643408	-----	NO	YES	Use W/O Obsoles. in Matched Sets
Panel A.-Rr.Door Trim LH Blue	B	643419	-----	NO	YES	Use W/O Obsoles. in Matched Sets
Panel A.-Rr.Door Trim RH Blue	B	643420	-----	NO	YES	Use W/O Obsoles. in Matched Sets
Panel A.-Rr.Door Trim LH Blue 129"	B	643267	-----	NO	YES	Use W/O Obsoles. in Matched Sets
Panel A.-Rr.Door Trim RH Blue 129"	B	643268	-----	NO	YES	Use W/O Obsoles. in Matched Sets
* Coated Fabric-Blue Vinyl 22oz.	B	ME-175	-----	NO	YES	Use W/O Obsoles.
* Coated Fabric-Blue Vinyl 28oz.	B	ME-171	-----	NO	YES	Use W/O Obsoles.
Fabric-Blue SC-313-2	B	ME-213	-----	NO	YES	Reduce Usage
Panel A.-Frt.Door Trim LH Blue	B	645025	-----	NO	YES	Revise Usage
Panel A.-Frt.Door Trim RH Blue	B	645026	-----	NO	YES	Revise Usage
Panel A.-Rr.Door Trim LH Blue	B	645037	-----	NO	YES	Revise Usage
Panel A.-Rr.Door Trim RH Blue	B	645038	-----	NO	YES	Revise Usage
Panel A.-Rr.Door Trim LH Blue 129"	B	645049	-----	NO	YES	Revise Usage
Panel A.-Rr.Door Trim RH Blue 129"	B	645050	-----	NO	YES	Revise Usage

July 5, 1968

ENGINEERING MEMO #231 (Cont'd.)

NAME	B OF M	OLD PART NUMBER	NEW PART NUMBER	I	A	REMARKS
Facing A.-Frt.Seat Tr.Panel-Blue	B	645206	-----	NO	YES	Revise Usage
Coated Fabric-Exp.Vinyl Blue 14 oz.	B	ME-252	-----	NO	YES	Revise Usage
Coated Fabric-Exp.Vinyl Blue 26 oz.	B	ME-247	-----	NO	YES	Revise Usage

* NOTE: Any surplus of ME-171 or ME-175 remaining when balanced sets of Door Trim Panels are exhausted can be used in place of ME-252 or ME-247 for new Code #29.

ENGINEERING MEMO #231 (Cont'd.)Additional Parts Affected:

NAME	B OF M	OLD PART NUMBER	NEW PART NUMBER	I	A	REMARKS
Seat A.-Frt.Trimmed-Blue	M	645602	645724	NO	NO	Use W/O Obsoles.
Cover A.-Frt.St.Back-Blue	M	641368	645725	NO	NO	Use W/O Obsoles.
(A) Panel A.-Frt.St.Trim-Blue	M	645359	645058	NO	NO	Use W/O Obsoles.
Cushion A.-Frt.St.-Blue	M	641341	645727	NO	NO	Use W/O Obsoles.
Cover A.-Frt.St.Cush.-Blue	M	641373	645728	NO	NO	Use W/O Obsoles.
Back A.-Rear Seat-Blue	M	641346	645729	NO	NO	Use W/O Obsoles.
Cover A.-Rr.Seat-Blue	M	641378	645730	NO	NO	Use W/O Obsoles.
Cushion A.-Rr.St.-Blue	M	643303	645731	NO	NO	Use W/O Obsoles.
Cover A.-Rr.St.Cush-Blue	M	643310	645732	NO	NO	Use W/O Obsoles.
Panel A.-Rear Quarter Trim-Blue	M	643321 643322	645733 645734	NO	NO	Use W/O Obsoles.
Panel A.-Rear Armrest Trimmed-Blue	M	643329 643330	645735 645736	NO	NO	Use W/O Obsoles.
Strap A.-Assist-Blue	M	645144	645739	NO	NO	Use W/O Obsoles.
Back A.-Rear St.-Blue	M	639853	643678	NO	NO	Use W/O Obsoles.
Cover A.-Rr.St.Back-Blue	M	639858	643679	NO	NO	Use W/O Obsoles.
Cush.A.-Rr.Seat-Blue	M	639863	643680	NO	NO	Use W/O Obsoles.
Cover A.-Rr.St.Cush-Blue	M	639868	643681	NO	NO	Use W/O Obsoles.
Trim-Center Pillar-Blue	M	642706	644536	NO	NO	Use W/O Obsoles.
Trim-Rr.Pillar Up.-Blue	M	642701	644537	NO	NO	Use W/O Obsoles.
Trim-Rr.Pillar Lwr.-Blue	M	642702	644538	NO	NO	Use W/O Obsoles.
Panel A.-Cowl Side Trim -Blue	M	639431 639432	645737 645738	NO	NO	Use W/O Obsoles.
Cush.A.-Aux.St.-Blue	M	639496	645743	NO	NO	Use W/O Obsoles.
Pad A.-Aux.St.Cush.-Blue	M	645396	645744	NO	NO	Use W/O Obsoles.
Cover A.-Aux.St.Cush-Blue	M	641399	645745	NO	NO	Use W/O Obsoles.
Cushion A.-Export Aux. Seat-Blue	M	641609 641610	645747 645748	NO	NO	Use W/O Obsoles.

July 16, 1968

ENGINEERING MEMO #231 (Cont'd.)

NAME	B O M	OLD PART NUMBER	NEW PART NUMBER	I	A	REMARKS
Cover A.-Exp.Aux.St.Cush-Blue	M	641615	645749	NO	NO	Use W/O Obsoles.
Panel A.-Exp.Aux.St.Cush.Trim-Blue	M	641599	645750	NO	NO	Use W/O Obsoles.
Back A.-Exp.Aux.Seat-Blue	M	641595	645751	NO	NO	Use W/O Obsoles.
Cover A.-Exp.Aux.St.Back-Blue	M	641590	645752	NO	NO	Use W/O Obsoles.
Seat A.-Aux.-Complete-Blue	M	641528	645740	NO	NO	Use W/O Obsoles.
Back & Hinge A.-Aux.St.-Blue	M	641524	645741	NO	NO	Use W/O Obsoles.
Pad A.-Aux.St.Back-Blue	M	645393	645742	NO	NO	Use W/O Obsoles.
Strap Assem.-Assist-Gray	M	645141	"Chg.C"	NO	NO	Detail Chg.
Panel A.Rr.Quarter Trim	M	643315 643316	"Chg.E"	NO	NO	Detail Chg.
Panel A.Rr.Armrest Trim	M	643323 643324	"Chg.E"	NO	NO	Detail Chg.