

April 29, 1968

"A" Rev. 5-1-68

"B" Rev. 5-7-68

"C" Rev. 6-18-68

"D" Rev. 7-18-68

"E" Rev. 7-22-68

"F" Rev. 7-30-68

ENGINEERING MEMO #223

TO: Memo Distribution  
 FROM: B. Lewis  
 SUBJECT: RADIATOR SUPPORT REVISIONS

A. Effective as soon as possible on all models and at once on vehicles equipped with Diesel engine, the Radiator Support Assembly will be revised to include diagonal support rods and necessary related attaching parts.

B. List of Parts to be affected:

NAME	B OF M	OLD PART NUMBER	NEW PART NUMBER	I	A	REMARKS
Rod-Radiator Support	M	-----	644506	NO	YES	New Part
Panel - Radiator Support Side	M	640591 640592	Chg."L"	YES	YES	Rework
Bracket - Radiator Support Rod	M	-----	644507	NO	YES	New Part
Nut - 5/16-24 Hex. Hd.	B	120368	-----	NO	YES	Increase Use
Washer - 11/32 I.D. x 11/16 O.D.	B	120393	-----	NO	YES	Increase Use
Lockwasher - 5/16 Med. Spr.	B	120214	-----	NO	YES	Increase Use
Panel Assem.-Rad. Support	M	641519	Detail Changes	YES	YES	Rework
B Panel Assem.-Rad. Support (Diesel)	M	645417	Detail Changes	YES	YES	Rework
A Grommet-15/32 I.D. x 13/16 O.D. x 13/32	B	626604	-----	NO	YES	Increase Use
FB Panel Assem.-Front Fender Inner <sup>LH</sup> <sub>RH</sub>	M	641483 641484	Chg."B"	YES	NO	Rework
<del>D B Plate-Frt.Fender Inner-Reinf.</del>	<del>M</del>	<del>-----</del>	<del>644512</del>	<del>YES</del>	<del>YES</del>	<del>New Part</del>
B Bracket Assy.-Rad.Supt.Rod	M	-----	645707	NO	YES	New Part
B Gusset-Radiator Supt.Brkt.	M	-----	644515	NO	YES	New Part
C Support-Rad.Fan Shroud	M	702631	Chgs.C&D	YES	YES	Rework as Req'd.
D Plate-Frt.Fender Inner Reinf.	M	-----	644549 644550	YES	YES	New Part
<del>E Bolt-3/16-24 x 1 Hex. Hd.</del>	<del>B</del>	<del>181608</del>	<del>-----</del>	<del>NO</del>	<del>YES</del>	<del>Reduce Usage</del>
E Washer-11/32 I.D. x 1-1/2 OD Crown	B	626504	-----	NO	YES	Reduce Usage
E Nut - 5/16-24 Hex "Gripco"	B	80327	-----	NO	YES	Reduce Usage
F Member-Rad.Support Upper	M	640590	Chg."P"	YES	YES	Rework as Req'd.