

January 22, 1968  
 Rev."A"Page (2) 1-24-68  
 Rev."B"Page (1) 1-26-68  
 Rev."C"Page (2) 2-3-68  
 Rev."D"Page (2) 5-21-68  
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 Chassis # Added 6-21-68  
 Chassis # Added 7-2-68

ENGINEERING MEMO #212

TO: Memo Distribution  
 FROM: S. Hori  
 SUBJECT: REAR DOOR UPPER HINGE REVISION

1. To improve the mounting of the rear doors and center doors, an additional mounting bolt will be added to the center pillar half of the upper hinges.
2. These changes will be effective as soon as possible on all Model A-11E and A-12E jobs and effective without obsolescence on all other jobs.
3. For service, the revised parts can be used to replace the old parts but for production, the old parts must be revised for this change.
4. List of parts to be affected.

ITEM NO.	NAME	B or M	OLD PART NO.	NEW PART NO.	I	A	REMARKS
1.	Hinge A.-R/Door Upr.LH	B	631399	645633	NO	YES	REWORK
2.	Hinge A.-R/Door Upr.RH	B	631400	645634	NO	YES	REWORK
E 3.	Screw-3/8-24 x 1 Hex.W/Hd	B	9414914	626805	YES	YES	USE W/O OBSOLES ERT DOOR ONLY
B 4.	Reinf-C/Pil.Stkr.Depr. LH	M	642627	644453	NO	YES	REWORK
B 5.	Reinf-C/Pil.Stkr.Depr. RH	M	642628	644454	NO	YES	REWORK
6.	Reinf-C/Pil.Hinge LH	M	630037	644457	NO	YES	REWORK
7.	Reinf-C/Pil.Hinge RH	M	630038	644458	NO	YES	REWORK
8.	Ret.-C/Pil.Tap.Pl.Upr.	M	634456	644459	NO	YES	REWORK
9.	Plate-R/Dr.Hge.Tap.Upr.	B	630005	644460	NO	YES	NEW PART
10.	Panel-C/Pil.Rear LH	M	630033	644455	NO	YES	REWORK
11.	Panel-C/Pil.Rear RH	M	630034	644456	NO	YES	REWORK
12.	Reinf.A-C/Pil.Hge LH	M	631211	645621	NO	YES	USE
13.	Reinf.A-C/Pil.Hge RH	M	631212	645622	NO	YES	USE

ENGINEERING MEMO #212 (Cont'd.)

ITEM NO.	NAME	B or M	OLD PART NO.	NEW PART NO.	I	A	REMARKS
14.	Panel A-C/Pil.Rear LH	M	631233	645619	NO	YES	USE
15.	Panel A-C/Pil.Rear RH	M	631234	645620	NO	YES	USE
16.	Pillar A-Center LH	M	641225	645617	NO	YES	USE
17.	Pillar A-Center RH	M	641226	645618	NO	YES	USE
CA 18.	<del>Ret.Rr.Door Hinge Tapping Plt.</del>	M	634457	-----	NO	YES	<del>REVISE USAGE</del>
C 19.	Ret.Cent.Pil.Hinge Tapp. Plate Lower	M	642625	-----	NO	YES	REVISE USAGE
D 20.	Panel Assem.-C/Pillar Frt.	M	641227 641228	Chg.C	NO	YES	REWORK

Note: This revision incorporated on all Models A-11, A-11E, A-12, A-12E, A-12W at Chassis #82116.

645633 superseded 631399 on Chassis #8149, Models A-12W6 & 8.