

December 6, 1967
 Revised & Rewritten 1-17-68
 "A" Rev. Page (2) 1-25-68
 "B" Rev. Page (1) 5-6-68
 Chassis No. Added 6-3-68
 "C" Rev. Page (3) 6-13-68
 Chassis No. Added 6-17-68

ENGINEERING MEMO #205

TO: Memo Distribution
 FROM: B. LEWIS
 SUBJECT: MUSIC RADIO REVISION FOR ALL MODELS

Production of our current Music Radio Kit part #639208 will soon be discontinued by the vendor and replaced by a new kit part #645586.

This new radio will not be interchangeable with the old in production or for service and will require revision to the instrument panel, and to radio related mounting parts.

This change will be effective without obsolescence of the cancelled Radio Kit #639208. Any stock of the old instrument panel or facing which might remain after the old radio stock is exhausted can be used in cars without radios along with part #640249 Radio Hole Cover Plate.

Also at this time, in order to reduce the number of A-12 type instrument panel assemblies, revisions will be made to provide (1) common Panel Assembly-Instrument Lower-welded for all A-12 and Aerobus with all holes.

Variations because of hole requirements for clock, Aerobus Hand Choke, etc. will be provided with (4) Woodgrain instrument panel center facings.

Following is a list of parts to be affected.

NAME	B or M	OLD PART	NEW PART	I	A	REMARKS
* Kit - Music Radio	B	639208	645586	NO	NO	Use W/O Obsoles.
* Chassis Assem.-Radio	F	639290	645587	NO	NO	Use W/O Obsoles.
Speaker Assem.-Radio	F	639317	645588	NO	YES	Use W/O Obsoles.
Escutcheon - Radio	F	640411	-----	NO	YES	Use W/O Obsoles.
Insert - Escutcheon LH	F	640409	-----	NO	YES	Use W/O Obsoles.
Insert - Escutcheon RH	F	640410	-----	NO	YES	Use W/O Obsoles.
Knob-Pennant	F	640412	-----	NO	YES	Use W/O Obsoles.
Capacitor A.-Radio Noise Supression	F	-----	645703	NO	YES	New Part

* Service Note: A Lifetime Buy for Service will be necessary on these parts.

ENGINEERING MEMO #205 (Cont'd)

NAME	B or M	OLD PART	NEW PART	I	A	REMARKS
Knob - Off-On Volumn	F	640413	-----	NO	YES	Use W/O Obsoles.
Insert - Tuning Shaft	F	640431	-----	NO	YES	Use W/O Obsoles.
Brkt.-Radio to Gl.Compt.	M	640407	644336	NO	NO	Serv. or Scrap
Plate-Radio Hole Cover	B	640249	644429	NO	NO	Service
Brkt.-Rad.Hole Cov.Pl't.Mtg.	M	-----	644445	NO	YES	New Part
Plate-Radio Hole Cover(Diesel)	M	644376	-----	NO	YES	Service
Panel-Inst.Center (A-12)	M	640223	644357	NO	NO	Use W/O Obsoles.
Facing-Inst.Panel Wood Gr.	M	644232	644419	NO	NO	Use W/O Obsoles.
Panel-Inst.Center-Clock	M	642609	-----	NO	NO	Use W/O Obsoles.
Facing-Inst.Panel W.G.-Clock	M	644233	644431	NO	NO	Use W/O Obsoles.
Panel A.-Inst.Lower Comp.	M	645257	645589	NO	NO	Use W/O Obsoles.
Panel A.-Inst.Lower-Weld.	M	645258	645590	NO	NO	Use W/O Obsoles.
Panel-Inst. Center (Aero.)	M	640867	-----	NO	NO	Use W/O Obsoles.
Panel-Inst.Center-Clock (Aero.)	M	640871	-----	NO	NO	Use W/O Obsoles.
Panel A.-Inst.Lower Comp(Aero.)	M	643617	643662	NO	NO	Use W/O Obsoles.
Panel A.-Inst.Lower Weld (Aero.)	M	643618	-----	NO	NO	Use W/O Obsoles.
Panel-Music Radio Mtg.A-11	M	638182	644432	NO	NO	Serv. or Scrap
Brace-Music Radio Mtg.	M	640245	644433	NO	NO	Serv. or Scrap
Lockwasher - #10 Ext.Tooth	B	138479	120380	NO	YES	Revise Usage
Nut-#10-32 Hex.	B	120614	120375	NO	YES	Revise Usage
Panel Assem.-Inst.Lower Comp.	M	645283	-----	NO	NO	Use W/O Obsoles.
Facing-Inst.Panel W.G.-Clock A-12W6&8	M	-----	644761	NO	NO	New Part
Facing-Inst.Panel W.G. A-12W6&8	M	-----	644760	NO	NO	New Part
Facing-Inst.Panel W.G.-Clock)	M	-----	644764	NO	NO	New Part
A Facing-Inst.Panel-W.G.	M	-----	644762	NO	NO	New Part

A Temporary parts until 639208 Radio Kit is exhausted.

ENGINEERING MEMO #205 (Cont'd.)

NAME	B or M	OLD PART NUMBER	NEW PART NUMBER	I	A	REMARKS
C Grille-Music Radio Speaker	M	640213	-----	NO	NO	Service
C Emblem-Checker	B	638025	-----	YES	YES	Revise Use
C Clip-Tubular-For 3/32 Pin	B	626502	-----	YES	YES	Revise Use

Note: The following parts which were previously released to be effective with Engineering Memo #205 have been cancelled and will not be used.

644430 Panel-Inst.Center-Clock
 644755 Panel-Inst.Center-Aerobus
 644756 Panel-Inst.Center-Clock-Aerobus
 643683 Panel Assem.-Inst.Lower Weld.-Aerobus
 645594 Panel Assem.-Inst.Lower Complete-Limo.

This Memo incorporated on Ch. #81806, Models A-11, A-11E, A-12, A-12E, and A-12W

This Memo incorporated on Chassis #8114, Models A-12W6 & 8

December 6, 1967
 "A" Revision Page (1) 12-8-67
 "B" Revision Page (2) 12-18-67
 OBSOLETE REPLACED BY 1-17-68

ENGINEERING MEMO #205

TO: Memo Distribution
 FROM: B. Lewis
 SUBJECT: MUSIC RADIO REVISION FOR ALL MODELS

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Following is a list of parts to be affected.

NAME	BorM	OLD PART	NEW PART	I	A	REMARKS
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A * Chassis Assem.-Radio	F	639290	645587	NO	NO	Use W/O Obsoles.
Speaker Assem.-Radio	F	639317	645588	NO	YES	Use W/O Obsoles.
Escutcheon - Radio	F	640411	-----	NO	YES	Use W/O Obsoles.
Insert - Escutcheon LH	F	640409	-----	NO	YES	Use W/O Obsoles.
Insert - Escutcheon RH	F	640410	-----	NO	YES	Use W/O Obsoles.
Knob - Pennant	F	640412	-----	NO	YES	Use W/O Obsoles.
Knob - Off-On Volume	F	640413	-----	NO	YES	Use W/O Obsoles.
Insert - Tuning Shaft	F	640431	-----	NO	YES	Use W/O Obsoles.
Brkt.-Radio to Gl.Compt.	M	640407	644336	NO	NO	Serv. or Scrap

A * Service Note: A Lifetime Buy for Service will be necessary on these parts.

ENGINEERING MEMO #205 (Cont'd)

NAME	BorM	OLD PART	NEW PART	I	A	REMARKS
Plate-Radio Hole Cover	B	640249	644429	NO	NO	Service
B Bracket - Rad.Hole Cov.Plt.Mtg	M	-----	644445	NO	YES	New Part
B Plate-Radio Hole Cover (Diesel)	M	644376	-----	NO	YES	Service
Panel-Inst.Center (A-12)	M	640223	644357	NO	NO	Use W/O Obsoles.
Facing-Inst.Panel Wood Gr.	M	644232	644419	NO	NO	Use W/O Obsoles.
Panel-Inst.Center-Clock	M	642609	644430	NO	NO	Use W/O Obsoles.
Facing-Inst.Panel W.G.-Clock	M	644233	644431	NO	NO	Use W/O Obsoles.
Panel A.-Inst.Lower Comp.	M	645257	645589	NO	NO	Use W/O Obsoles.
B Panel A.-Inst.Lower-Weld.	M	645258	645590	NO	NO	Use W/O Obsoles.
Panel-Inst.Center (Aero.)	M	640867	644755	NO	NO	Use W/O Obsoles.
Panel-Inst.Center-Clock (Aero)	M	640871	644756	NO	NO	Use W/O Obsoles.
Panel A.-Inst.Lower Comp(Aero)	M	643617	643662	NO	NO	Use W/O Obsoles.
Panel A.-Inst.Lower Comp(Aero)	M	643618	643663	NO	NO	Use W/O Obsoles.
Panel-Music Radio Mtg. A-11	M	638182	644432	NO	NO	Serv. or Scrap
Brace - Music Radio Mtg.	M	640245	644433	NO	NO	Serv. or Scrap
Lockwasher-#10 Ext.Tooth	B	138479	120380	NO	YES	Revise Usage
Nut - #10-32 Hex.	B	120614	120375	NO	YES	Revise Usage
B Panel Assem.-Inst.Lower Comp.	M	645283	645594	NO	NO	Use W/O Obsoles.