

ENGINEERING MEMO #203

TO: Memo Distribution
 FROM: R. E. Orwig
 SUBJECT: ENGINE TEMPERATURE SENDING UNIT & GAUGE

Due to the higher temperature thermostats (195°) in all of our 1968 Chevrolet Engines and in order to achieve a more accurate gauge calibration of the water temperature, a new Engine Temperature Sending Unit and a new Instrument Panel Gauge Assembly have been designed and are being released at this time.

They will become effective as soon as available, but without obsolescence of our present stock. Service requirements should be provided for these parts because present design parts are not interchangeable except in combination.

Following are the parts affected:

NAME	BUY or MAKE	OLD PART NUMBER	NEW PART NUMBER	I	A	REMARKS
Sending Unit Assem.-Engine Temp.	B	95458	703165	NO	YES	Use W/O Obsoles.
Gauge Assem.-Water Temp.	B	97186	703166	NO	YES	Use W/O Obsoles.
Gauge & Brkt.Assem.-Water Temp.	M	-----	703159	NO	YES	New Part

This memo incorporated on chassis #82560, models B-11,B-12,B-12E, B-12W and on chassis #8157, models B-12W6 and 8.

NOTE: When the above new sending unit (703165) and gauge (703166) go into effect, the following parts (per Memo #162) will be discontinued:

- 702992 Housing - 6-Cyl.Engine Thermostat (Rework)
- 702993 Gasket - 6-Cyl.Engine Thermostat Housing
- 702994 Gasket - 6-Cyl.Engine Water Outlet
- 113176 Plug - 1/2 Sq.Hd.Pipe
- SM-2592 Thermostat Housing Rework on 6-Cyl.Eng.(Ref.Dwg.)