

February 14, 1968

ADDITION TO ENGINEERING MEMO #202

TO: Memo Distribution  
FROM: B. Lewis  
SUBJECT: REVISED EFFECTIVE POINT FOR A-12W8

1. The first 50 Jobs (approx.) of Model A-12W8 for 1968 will use Roofs, Windshield Glass & related parts originally cancelled effective Jan. 1, 1968.
2. First Chassis Number with these carryover parts will be #8001 and will continue through Chassis #8050.
3. Effective point for all other models will remain Jan. 1, 1968.

Page 8 "H" Rev. 1-8-68  
 Page 5 "J" Rev. 1-18-68  
 Page 9 "K" Rev. 1-29-68  
 Pages 6 & 9 "L" Rev. 2-14-68  
 Page 5 "M" Rev. 2-20-68  
 Page 5 "N" Rev. 2-28-68  
 Pages (6) & (9) "P" Rev. 3-5-68  
 Page (9) "R" Rev. 3-21-68  
 Page (7) "A" Rev. 11-6-67  
 Pages (2) & (7) "B" Rev. 11-9-67  
 Page (2) "C" Rev. 11-14-67  
 Page (8) Added 11-14-67  
 Pages (1) (6) & (7) "D" Rev. 11-16-67  
 Pages (1) (6) & (8) "E" Rev. 12-4-67  
 Pages (1), (2), (6) & (8) "F" Rev. 12-19-67  
 Pages (4) & (8) "G" Rev. 1-5-68

October 30, 1967

ENGINEERING MEMO #202

Page 1 "S" REV. 5-21-68  
 Chassis # Added 6-3-68

TO: Memo Distribution  
 FROM: B. Lewis  
 SUBJECT: WINDSHIELD OPENING AND REAR WINDOW OPENING REVISION

Starting with the 1968 Production, the Windshield Opening will be increased in size for all models and the Rear Window Opening will be enlarged on the Sedans.

A. List of items to be affected by the Windshield Opening change.

	NAME	BUY or MAKE	OLD PART NO.	NEW PART NO.	I	A	REMARKS
	Glass - Windshield - Clear	B	644177	644371	NO	YES	Service
	Glass - Windshield - Tinted	B	644178	644372	NO	YES	Service
	Mldg. - Windshield - LH	M	634109	644385	NO	YES	Service
	Mldg. - Windshield - RH	M	634110	644386	NO	YES	Service
	Section-Windshield Mldg.	B	644345	644384	NO	YES	Service
D	Pivot, Conn. Arm & Disc A.- Compl. LH	B	641487	645517	NO	YES	Service
D	Pivot, Conn. Arm A.- Compl. RH	B	641488	645518	NO	YES	Service
	Wiper Arm & Blade A.-LH	B	631511	-----	NO	YES	Service
	Wiper Arm & Blade A.-RH	B	631512	-----	NO	YES	Service
	Arm A.-W/S Wiper Blade LH	B	633223	645519	NO	YES	Service
	Arm A.-W/S Wiper Blade RH	B	633224	645520	NO	YES	Service
	Blade A.-W/S Wiper	B	633221	645516	NO	YES	Service
	Lens - Courtesy Lamp	B	634274	-----	NO	YES	Decrease Usage
F E	Lens - Courtesy Lamp	B	640350	-----	NO	YES	Service
	Socket A.-Courtesy	B	633140	-----	NO	YES	Decrease Usage
	Extension-Frt. Body Pil. LH	M	630269	644369	NO	NO	Service
S	Pin - Wiper Arm	B	630530	-----	NO	YES	Service or Scrap

## ENGINEERING MEMO #202(Cont'd)

	NAME	BUY or MAKE	OLD PART NO.	NEW PART NO.	I	A	REMARKS
	Extension-Frt.Body Pil.RH	M	630270	644370	NO	NO	Service
	Header - W/S Opening Fr.	M	630268	-----	NO	YES	Service
	Panel-W/S Opg.In.Fr.Top	M	634619	644381	NO	YES	Service
	Brkt.-Courtesy Lamp Socket	M	634291	-----	NO	YES	Decrease Usage
	Panel-W/S Opg.In.Fr.Side LH	M	634921	644377	NO	NO	Service
	Panel-W/S Opg.In.Fr.Side RH	M	634922	644378	NO	NO	Service
	Panel - Roof	M	634002	644358	NO	NO	Service
	Panel-Roof Trim-Front	M	634280	644387	NO	YES	Service
	Panel-W/S Opg.In.Fr.Side Sp.LH	M	640159	644379	NO	NO	Service
	Panel-W/S Opg.In.Fr.Side Sp.RH	M	640160	644380	NO	NO	Service
	Panel - Roof	M	636000	644747	NO	NO	Service
B	Brkt.-Rear View Mirror	M	630475	644400	NO	YES	Service
B	Shim.Rear View Mirror	B	640246	-----	NO	YES	Service
	Panel-Roof Trim Front	M	636554	644751	NO	YES	Service
	Set-Checker Border Decals(Roof)	B	633399	645522	NO	YES	Service
	Panel - Cowl Top	M	640551	644373	NO	NO	Service
C							
C							
	Cowl & W/S Opg.Fr.A.	M	641468	645523	NO	NO	Service
	Cowl Side & Frt.Pil.A.-LH	M	633361	645513	NO	NO	Service
	Cowl Side & Frt.Pil.A.-RH	M	633362	645514	NO	NO	Service
	Panel A.-W/S Opg.In.Fr.Top	M	637050	-----	NO	NO	Service
	Panel & Nut A.-W/S Opg.In.Fr.Top	M	637051	645511	NO	NO	Service
	Panel & Nut A.-W/S Opg.In.Fr. Sd. LH	M	633761	-----	NO	NO	Service
F	B Mirror A.-Inside Rear View-Comp	B	-----	645573	NO	YES	New Part
F	B Spring-Rear View Mirror Piv. Ball Tension	F	-----	644411	NO	NO	New Part Furn.in 645573
F	B Screw-#6-32 x 1/2OHCR Mach-C.B.	B	156656	156655	NO	NO	(1) Furn. in 645573

ENGINEERING MEMO #202 (Cont'd)

NAME	BUY or MAKE	OLD PART NO.	NEW PART NO.	I	A	REMARKS
Panel & Nut A.-W/S Opg.In.Fr. Sd. RH	M	633762	-----	NO	NO	Service
Cowl & W/S Opg.Fr.A.-Special	M	641471	645524	NO	NO	Service
Panel & Nut A.-W/S Opg.In.Fr. Sd.Sp. LH	M	639021	-----	NO	NO	Service
Panel & Nut A.-W/S Opg.In.Fr. Sd.Sp. RH	M	639022	-----	NO	NO	Service
Glass & Mldg.A.-Windshield	M	633956	645525	NO	YES	Service
Headlining A.-Sedan	M	643271	645526	NO	YES	Service
Balloon A.-Cab	M	641458	645527	NO	NO	Service
Panel A.-Roof Complete	M	633056	645528	NO	NO	Service
Panel & Extension A.-Roof	M	633047	645529	NO	NO	Service
Balloon A.-Pass.Car	M	641460	645530	NO	NO	Service
Balloon A.-Rear Seat Fwd.	M	641465	645531	NO	NO	Service
Balloon & Underbody A.-Chev.6 Rework	M	637441	645453	NO	NO	Service
Balloon & Underbody A.-Flr.Shift	M	641457	645454	NO	NO	Service
Balloon & Underbody A.-AutoTrans	M	641462	645455	NO	NO	Service
Balloon & Underbody A.-Aux.Seats	M	641461	645456	NO	NO	Service
Balloon & Underbody A.-Aux.Seats	M	641538	645457	NO	NO	Service
Balloon & Underbody A.-Rr.St.Fwd	M	641464	645442	NO	NO	Service
Balloon & Underbody A.-Rr.St.Fwd	M	641539	645443	NO	NO	Service
Balloon & Underbody A.-Pass.Car	M	641459	645458	NO	NO	Service
Balloon & Underbody A.-Aux.Seats	M	641463	645459	NO	NO	Service
Balloon & Underbody A.-Flr.Shift	M	643068	645460	NO	NO	Service
Balloon & Underbody A.-Flr.Shift	M	643069	645461	NO	NO	Service
Balloon & Underbody A.	M	639904	645467	NO	NO	Service

ENGINEERING MEMO #202 (Cont'd)

NAME	BUY or MAKE	OLD PART NO.	NEW PART NO.	I	A	REMARKS
Balloon A.-Sta.Wag.	M	639905	643654	NO	NO	Service
Balloon & Underbody A.-Flr.Shift	M	639987	645450	NO	NO	Service
Balloon & Underbody A.-129WB Cab	M	643037	645465	NO	NO	Service
Balloon A. -129 WB Cab	M	643038	645533	NO	NO	Service
Panel A.-Roof - 129 WB Cab	M	641150	645512	NO	NO	Service
Panel - Roof Front	M	640452	644383	NO	NO	Service
Balloon & Underbody A.-Flr. Shift-129 WB	M	643039	645444	NO	NO	Service
Balloon & Underbody A.-Col. Sh. - 129 WB	M	641175	645447	NO	NO	Service
Balloon & Underbody A.-Fl. Sh. - 129 WB	M	641950	645448	NO	NO	Service
Balloon A.-129" WB	M	641176	645534	NO	NO	Service
Panel A.-Roof-129" WB	M	641130	645535	NO	NO	Service
G Panel -.Roof-Front-129 WB	M	642149	644382	NO	NO	Service
Headlining A.-Sedan-129 WB	M	643399	645536	NO	YES	Service
Headlining A.-129 WB-Gray Cloth	M	641161	645537	NO	YES	Service
Headlining A.-129WB-Bk.V.& Gr.Cl.	M	641807	645538	NO	YES	Service
Balloon & Underbody A.-6 Door	M	639992	645451	NO	NO	Service
Balloon A.-6 Door	M	639993	643655	NO	NO	Service
Panel A.-Roof	M	635473	643656	NO	NO	Service
Panel A.-Roof Welded	M	635474	643657	NO	NO	Service
Panel - Roof Front	M	640707	644749	NO	NO	Service
Balloon & Underbody A.-8 Door	M	639994	645452	NO	NO	Service
Balloon A.-8 Door	M	639995	643658	NO	NO	Service
Panel A.-Roof	M	635510	643659	NO	NO	Service

ENGINEERING MEMO #202 (Cont'd)

	NAME	BUY or MAKE	OLD PART NO.	NEW PART NO.	I	A	REMARKS
	Panel A.-Roof Welded	M	635515	643660	NO	NO	Service
	Panel - Roof Front	M	636688	644750	NO	NO	Service
	Panel Assem.-Cowl Top Comp.	M	641502	645539	NO	NO	Service
	Panel Assem.-Cowl Top	M	641503	645540	NO	NO	Service
	Panel & Nut A.-Cowl Top	M	641496	645507	NO	NO	Service
J	Molding - Front Pillar - Drip	M	-----	644463-4	NO	YES	New Part
J	Screw-#8 x 1/2 Oval Hd.CR Type "A"	B	168488	-----	YES	YES	Increase Usage
M	Panel-Roof Trim-Frt.-129 WB.	M	642405	644478	NO	YES	Rework
N	Panel Assem.-Cowl Top-Spec. for Aerial Inst.	M	633772	645662	NO	YES	Rework

ENGINEERING MEMO #202 (Cont'd)

B. List of additional items to be affected by Sedan Rear Window Opening change.

	NAME	BUY or MAKE	OLD PART NO.	NEW PART NO.	I	A	REMARKS
	Glass-Rear Window-Clear	B	634021	644388	NO	YES	Service
	Glass-Rear Window-Tinted	B	634707	644389	NO	YES	Service
	Mldg.-Rear Window LH	M	634111	644391	NO	YES	Service
	Mldg.-Rear Window RH	M	634112	644392	NO	YES	Service
	Section-Rear Window Mldg.	B	644347	644390	NO	YES	Service
PL F D	Weatherseal-Rear Window (A-11)	B	634800	644479 634270	NO	YES	Rework by Vendor
PL F D	Weatherseal-Rear Window (A-12)	B	638071	644480 638072	NO	YES	Rework by Vendor
E							
	Panel-Roof Trim-Rear	M	634282	644394	NO	YES	Service
	Hardboard-Roof Trim Panel	B	634284	644395	NO	YES	Use
	Panel-Rear Wind.Finish Upper	M	634273	644396	NO	YES	Service
	Panel-Roof Extension LH	M	634031	644397	NO	NO	Service
	Panel-Roof Extension RH	M	634032	644398	NO	NO	Service
	Deadener-Roof	M	634977	644399	NO	YES	Rework
	Panel-Rear Qtr.Lining LH(A-11)	M	640201	644401	NO	NO	Service
	Panel-Rear Qtr.Lining RH(A-11)	M	640202	644402	NO	NO	Service
	Panel-Rear Qtr.Lining LH(A-12)	M	642681	644403	NO	NO	Service
	Panel-Rear Qtr.Lining RH(A-12)	M	642682	644404	NO	NO	Service
	Glass & Mldg.A.-Rear Window	M	633957	645541	NO	YES	Service
D	Panel A.-Rear Window Fin.Up.	M	633211	-----	NO	NO	Service
	Panel & Nut A.-Rear Qtr.Lining LH	M	639299	645543	NO	NO	Service
	Panel & Retainer A.-Rear Qtr. Lining LH	M	641313	645545	NO	NO	Service
P	Rail-Roof (Listed Headlining)	M	640887 640888	Chng. "A"	NO	YES	Rework at Assem.

ENGINEERING MEMO #202 (Cont'd)

NAME	BUY or MAKE	OLD PART NO.	NEW PART NO.	I	A	REMARKS
Frame A. Side-Complete LH	M	639205	645547	NO	NO	Service
Panel & Nut A.-Rear Qtr.Lining RH	M	639300	645544	NO	NO	Service
Panel & Ret.A.-Rear Qtr.Lining RH	M	641314	645546	NO	NO	Service
Frame A. Side-Complete RH	M	639206	645548	NO	NO	Service
Frame A. Side-Rear Seat Fwd.LH	M	639015	645549	NO	NO	Service
Frame A. Side-Rear Seat Fwd.RH	M	639016	645550	NO	NO	Service
Panel & Nut A.-Rear Qtr.Lining LH	M	645411	645551	NO	NO	Service
Frame Assem. Side-W/Holes	M	643337	645553	NO	NO	Service
Panel & Nut A.-Rear Qtr.Lining RH	M	645412	645552	NO	NO	Service
Frame Assem. Side-W/Holes	M	643338	645554	NO	NO	Service
Frame Assem. Side-LH 129WB	M	641827	645555	NO	NO	Service
Frame Assem. Side-RH 129WB	M	641828	645556	NO	NO	Service
Frame Assem. Side-LH 129WB	M	643459	645557	NO	NO	Service
Frame Assem. Side-RH 129WB	M	643460	645558	NO	NO	Service
A Panel-Roof Rear 129"WB Cab	M	640453	644405	NO	NO	Service
A Panel-Roof Rear 129"WB Pass.	M	642150	644406	NO	NO	Service
A Deadener-Roof Frt.	M	642251	644407	NO	YES	Rework
A Insulation-Roof Frt.	M	644181	644408	NO	YES	Rework
A Deadener-Roof-129"WB	M	642136	644409	NO	YES	Rework
A Insulation-Roof-Rear	M	644182	644410	NO	YES	Rework
B Screw - 10-24 x 3/8 Hex.W/Hd. Tapp.	B	274105	-----	NO	YES	Decrease Usage
B Lockwasher-#10 Ext. Tooth	B	138479	-----	NO	YES	Decrease Usage
B Mirror A.-Day Night	B	645018	645574	NO	YES	Service
D Screw #10-32 x 3/8 Hex.Hd.	B	274567	-----	NO	YES	Service or Scrap



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## ENGINEERING MEMO #202 (Cont'd)

	NAME	BUY OR MAKE	OLD PART NO.	NEW PART NO.	I	A	REMARKS
	Rail Assem.-Roof	M	635023 & 4	Chg"B"	NO	NO	Rework
	Rail Assem.-Roof	M	635467 & 8	Chg"A"	NO	NO	Rework
	Rail Assem.-Roof	M	635511 & 12	Chg"A"	NO	NO	Rework
	Rail Assem.-Roof	M	633043 & 4	Chg"D"	NO	NO	Rework
G	Rail - Roof	B	636003 & 4	Chg"J"	NO	NO	Rework
G	Rail - Roof	B	636711 & 12	Chg"A"	NO	NO	Rework
G	Rail - Roof	B	636683 & 4	Chg"A"	NO	NO	Rework
	Rail - Roof	M	630011 & 12	Chg"N"	NO	NO	Rework
	Panel Assem.-Roof	M	635161	643661	NO	NO	Service
E	Rail Assem. - Roof 129 WB	M	641131 & 32	Chg"D"	NO	NO	Rework
E	Rail - Roof Front 129 WB	M	642143 & 44	Chg"C"	NO	NO	Rework
GE	Lens Assem.-Courtesy Lamp Complete	M		645577	NO	YES	New Part
E	Lens Body - Courtesy Lamp	F		644420	NO	YES	New Part
E	Lens Assem.-Courtesy Lamp	B		645578	NO	YES	New Part
E	Bulb - 15 C.P. 12V. Single Contact	B	455490	-----	YES	YES	Reduce Usage
E	Bulb-Miniature Lamp 12.8V 12C.P.	B	-----	626802	YES	YES	New Part
F	Bezel - Mirror Protective	F	-----	644425	NO	YES	New Part
G F	Mirror Assem.-Inside Rr.View	F	639242	645579	NO	NO	Service New Part
F	Stud Ball-Inside Rr.View Mir.	F	-----	644424	NO	NO	F.in 645573 New Part
F	Nut - 5/16-24 Hex.	F	-----	124921	NO	NO	F.in 645573
G	Clip Courtesy Lamp Ground	F	-----	644422	NO	NO	New Part F.in 645578
G	Clip Courtesy Lamp	F	-----	644421	NO	NO	New Part F.in 645578
G	Panel - Roof Trim Frt.	B	636229	644759	NO	YES	Rework
G	Deadener - Roof Blank	B	638205	644451	NO	YES	Rework
H	Felt	B	MH-111	-----	NO	YES	Reduce Use
H	Fiberglass 1/2 x 54" 1/2 lb.D.	B	MH-102	-----	NO	YES	Reduce Use

ENGINEERING MEMO #202

	NAME	BUY OF MAKE	OLD PART NO.	NEW PART NO.	I	A	REMARKS
K	Strap-Courtesy Lamp Ground	F	-----	644423	NO	NO	New Part F.in 645578
K	Wire Assem-Drivers Dome Lamp	B	641404	Chng."A"	NO	YES	Rework
K	Wire Assem-Rear Dome Lamp	B	641403	Chng."A"	NO	YES	Rework
K	Wire-Headlining Listing #7	B	642660	-----	NO	NO	Rework to 642658
K	Wire-Headlining Listing-Rear	B	642327	-----	YES	YES	Increase Usage
P L	Weatherseal-W/Shield & Rear Window Cab	B	634270	644479	NO	YES	Use for Rear Window Only
L	Weatherseal-W/Shield & Rear Window Pass.Car	B	638072	644480	NO	YES	Rework by Vendor
R	Headlining A.-Sta.Wagon	M	643531	643671	NO	YES	Rework
R	Wire Assem.-Dome & Courtesy Lamps	B	639876	Changes A & B	NO	YES	Rework
R	Wire Assem.-Dome & Courtesy Lamps	B	639875	Changes A & B	NO	YES	Rework

644479 superseded 634270 & 634800 on Ch. #81642 on Models A-11, A-11E