

October 16, 1967

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ENGINEERING MEMO #201

TO: Memo Distribution

FROM: R. E. Orwig

SUBJECT: STATION WAGON REAR SEAT BACK LOCK

(A) Effective Jan. 1, 1968 on A-12W and A-12W6, Folding Rear Seat Backs must be revised to include a new positive locking mechanism.

On A-12W8 Models with Folding Rear Seat; Assemblies without the positive lock may be used until stock is exhausted.

Following is a list of the parts affected:

NAME	BorM	OLD PART NO.	NEW PART NO.	I	A	REMARKS
Panel Assem.-Rear Seat Back-Comp.	M	643527	643619	NO	NO	Service
Panel Assem.-Rear Seat Back	M	635195	643620	NO	NO	Service
Panel - Rear Seat Back	M	636418	644716	NO	NO	Rework as Req'd
Frame - Rear Seat Back	M	636441	-----	---	---	Rework per Change "F"
Guide-Rear Seat Back Lock Pin	M	-----	644717	---	YES	New Part
Plate Assem.-Rear Seat Lock Release Mtg. - Comp.	M	-----	643622	---	YES	New Part
Plate Assem.-Rear Seat Lock Release Mtg.	M	-----	643621	---	YES	New Part
Plate-Rear Seat Lock Release Mtg.	M	-----	644722	---	YES	New Part
Nut-#10-24 Onio Weld RN-1510	B	626309	-----	YES	YES	Increase Usage
Handle-Rear Seat Lock Release	M	-----	644721	YES	YES	New Part
Rivet-Tailgate Lock Release Shoulder	B	636277	-----	YES	YES	Increase Usage
Washer-Wave 3/8 I.D. x .600 O.D.	B	626356	-----	YES	YES	Increase Usage
Lever-Rear Seat Lock Release-LH	M	-----	644725	---	YES	New Part
Lever-Rear Seat Lock Release-RH	M	-----	644726	---	YES	New Part
Pin-Tailgate Lock Release Guide	B	636278	-----	YES	YES	Increase Usage
Spacer-Tailgate Lock Release Guide Pin	B	636279	-----	YES	YES	Increase Usage

ENGINEERING MEMO #201 (Cont'd)

NAME	BorM	OLD PART NO.	NEW PART NO.	I	A	REMARKS
B Screw #10-24 x 3/8 Hex. W/Hd.	B	274105	-----	YES	YES	Increase Usage
Screw-#10-24 x 1/2 PHCR Type A Tapp.	B	161895	-----	YES	YES	Increase Usage
Rod Assem.-Rear Seat Back Lock Control	M	-----	643623	---	YES	New Part
Rod-Rear Seat Back Lock Control	M	-----	644719	---	YES	New Part
Pin-Rear Seat Back Lock	B	-----	644718	---	YES	New Part
Anchor-Rear Seat Lock Rod Spring	M	-----	644724	---	YES	New Part
Roller-Window Anti-Rattle	B	644184	-----	YES	YES	Increase Usage
Nut-#10-32 Hex.	B	120614	-----	YES	YES	Increase Usage
Cotterpin - 1/16 x 1/2	B	103361	-----	YES	YES	Increase Usage
Spring-Throttle Bellcrank Over-Travel	B	94104	-----	YES	YES	Increase Usage
Covering-Rear Seat Back Panel-Gray	B	640884	644720	NO-	YES	Rework as Req'd
Bracket-Rear Seat Lock Catch	M	-----	644723	---	YES	New Part
Screw-#8 x 3/8 PHCR Type B Tapp.	B	163158	-----	YES	YES	Increase Usage
B Screw & Ext. Tooth L/W Assem.-#10-24 x 1/2 PHCR Mach.	B	273513	-----	NO	YES	Revise Usage
C Pocket & Panel Assem.-Rr.Seat Back	M	-----	643670	NO	YES	New Part
C Pocket-Rear Seat Back Lock	M	-----	644765	NO	YES	New Part
D Plate-Trim-Rr.Seat Back Lock	M	-----	644770	NO	YES	New Part
D Screw-#8 x 1/2 OHCR Type "A" Tapp.	B	168488	-----	NO	YES	Increase Use