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ENGINEERING MEMO #198

TO: Memo Distribution

FROM: B. Lewis

SUBJECT: DOOR ARMREST REVISIONS REQ'D TO CONFORM TO FEDERAL SAFETY STANDARDS

1. Effective with a minimum of obsolescence but not later than January 1, 1968, a new energy absorbing design Door Arm Rest Assembly will replace those currently used on all Checker Motors Corp. Vehicles.
  2. Any surplus of current armrest assemblies at time of change-over can be used to fill service requirements. Armrest Assem. #639323 & 4 (Gray Base) and 639333 & 4 (Chrome Base) can be used on Model A-12W8 only after 1-1-68 if necessary to reduce surplus inventory.
3. List of Parts:

NAME	BUY or MAKE	OLD PART	NEW PART	I	A	REMARKS
Arm Rest A.-Blk.Top C & Gray Base LH&RH	M	639323 & 4	645422	NO	NO	Use or Service
Pad-Short Door Arm Rest LH & RH	B	642911 & 12	-----	NO	NO	Use or Service
Retainer-Short Door Arm Rest Pad LH&RH	B	642913 & 14	-----	NO	NO	Use or Service
Base-Short Door Arm Rest Gray LH & RH	B	642917 & 18	-----	NO	NO	Use or Service
Screw-#8 x 3/4 PHCR Type "B" Tapp.	B	163184	-----	NO	YES	Reduce Usage
Screw-#8 x 1/2 PHCR Type "B" Tapp.	B	163162	-----	NO	YES	Reduce Usage
Armrest A.Blk.Top & Chrome Base LH & RH	M	639333 & 4	645422	NO	NO	Use or Service
Base-Short Door Armrest Chrome LH&RH	B	642915 & 16	-----	NO	NO	Use or Service
Screw-1/4-20 x 2 FHCR Mach	B	150351	-----	NO	YES	Reduce Usage
Armrest A. Front-C Brown	M	645147	645636	NO	NO	Use or Service
Armrest A. Front-C	M	645149	645635	NO	NO	Use or Service
Armrest A. Front-C Gray	M	643283	645422	NO	NO	Use or Service

NAME	BUY OR MAKE	OLD PART	NEW PART	I	A	REMARKS
C Armrest A. Front- Blue	M	643286	645637	NO	NO	Use or Service
C Armrest A. Front- Blk	M	643287	645638	NO	NO	Use or Service
Coated Fabric-14oz. Brown	B	ME-251	-----	NO	YES	Reduce Usage
Coated Fabric-14oz. Red	B	ME-253	-----	NO	YES	Reduce Usage
Coated Fab.- 22 oz. Gray	B	ME-172	-----	NO	YES	Reduce Usage
Coated Fab.- 22oz. Blue	B	ME-175	-----	NO	YES	Reduce Usage
Coated Fab.- 14 oz. Black	B	ME-272	-----	NO	YES	Reduce Usage
Base-Door Armrest	B	642619	-----	NO	NO	Use or Service
Pad-Door Armrest	B	642620	-----	NO	NO	Use or Service
Plate-Door Armrest	B	642621	-----	NO	NO	Use or Service
Screw-#8-18 x 3/4 FHCR Type "B" Tapp.	B	162662	-----	NO	YES	Reduce Usage
Screw -1/4-20 x 1" Fill Hd C.R.Mach Ch.Brt.	B	-----	148045	NO	YES	New Part
C Arm Rest A. Door Front & Rear Dk.Gray	B	-----	645422	NO	YES	New Part
A Insert Door A/Rest Front & Rear	M	-----	644344	NO	YES	New Part
C B Armrest Assem.	M	645505	645635	NO	NO	Service
C B Armrest Assem.	M	645506	645635	NO	NO	Service
E Arm Rest Assem.- Front-Lt.Gray	M	643479	645422	NO	NO	Service

G NOTE: Excess stock of Marathon style armrests using parts 642619, 20 & 21 may be used on Export Cars not covered by U.S. Federal Safety Standards.