

September 14, 1967
 "A" Rev. 10-16-67
 "B" Rev. 10-26-67
 Chassis # added 1-3-68
 "C" Rev. 4-19-68

ENGINEERING MEMO #197

TO: Memo Distribution

FROM: B. Lewis

SUBJECT: MODEL A-11, A-11E HEATER BLOWER SWITCH REVISION

1. We have been notified by the vendor that part #633439 Switch Assem.-Heater Blower used on A-11, A-11E models is no longer available. It will be replaced by part #639318 Switch Assembly-Rotary Fan which is presently used on A-12 models.
2. This change will become effective when tooling revision on part #640557 Panel-Instrument is accomplished (change "C") and without obsolescence of the present Instrument Panel (before change "C").
3. Unused switches and harnesses may be used for service.
4. Any Surplus of 95450 Harness A. may be reworked to make (1)97332 and (1)701731 each.

List of Parts Affected

NAME	BUY OR MAKE	OLD PART	NEW PART	I	A	REMARKS
Panel-Instrument	M	640557	Chg. "C"	NO	NO	Use W/O Obsoles.
Panel-Assem-Instrument	M	641501	Chg. "A"&"B"	NO	NO	Use W/O Obsoles.
Bolt- 6-32 x 3/8 Ohio Weld GW1106	B	626423	-----	NO	YES	Serv. or Scrap.
B Harness Assem-HeaterSw	B	95450	-----	NO	NO	Rework to 97332 and 701731
Switch Assem-Htr.Blower	B	633439	-----	NO	NO	Hold for Serv.
Wiring Harness-Htr.Sw.	B	97332	-----	NO	YES	Increase Usage
Switch Assem-RotaryFan	B	639318	-----	NO	YES	Increase Usage
Nut- 6-32 Type "R" Rd. Base	B	626443	-----	NO	YES	Serv. or Scrap.
Lockwasher-#6Ext.Tooth	B	138473	-----	NO	YES	Reduce Usage
Washer-7/16I.D. x 1"OD Plain	B	120388	-----	NO	YES	Increase Usage
Knob-Fan	B	634550	-----	NO	YES	Hold for Service
Retainer-Tinnerman	B	626420	-----	NO	YES	Reduce Usage
Plate-Switch Face	B	627297	-----	NO	YES	Increase Usage
Knob & Screw Assem.	B	631960	-----	NO	YES	Increase Usage
Label-Heater Control	B	-----	644302	NO	YES	New Part
B Cable Assem.Heater Sw. Feeder B-11,B-11E	B	-----	701731	NO	YES	New Part
C Decal-Heater Blower Sw.	B	638188	-----	NO	NO	Serv. or Scrap.

This Eng. Memo incorporated on Chassis #50749, Models A-11, A-11E.