

August 18, 1967  
 "A" Rev. 9-1-67  
 "B" Rev. 11-7-67

Chassis No. Added, "C" Rev. 4-4-68  
 Chassis No. Added 8-13-68

ENGINEERING MEMO. #195

TO: Memo Distribution  
 FROM: R. E. Orwig  
 SUBJECT: POWER BRAKE CYLINDER CHANGE

As soon as available, and with a minimum of obsolescence, the Power Brake Cylinders are being increased in size (from 7 3/4" dia. to 9 1/2" dia.). Also, the vendor source is changing from Bendix to Delco-Moraine.

Following is a list of the parts affected:

NAME	B or M	OLD PART NO.	NEW PART NO.	I	A	REMARKS
Cylinder Assem.-Power Brake	B	701784	701980	NO	NO	Use w/o Obsoles.
Nut - 3/8 - 24 Hex.	B	120369	-----	NO	YES	Reduce Usage
Nut - 3/8 - 16 Hex.	B	120377	-----	NO	YES	Increase Usage
Panel - Dash	M	644151	-----	NO	YES	Changes B, C, & D
Panel Assem.-Dash	M	643997	-----	NO	YES	Change B
Liner Assem.-Dash	B	641535	-----	YES	YES	Change P
Panel - Cowl Top	M	640551	-----	YES	YES	Change F
Panel - Frt. Fender Inner-L.H.	M	640705	-----	YES	YES	Change H
Rod-Control Lever To Bellcrank-6 Cyl.	M	702133	704130	NO	YES	Service
Rod Assem.-Control Lever To Bellcrank-6 Cyl.	M	701128	703024	NO	YES	Service
Lever-Throttle Control Shaft Inner	M	702127	704131	NO	YES	Service
Control Assem.-Throttle-6 Cyl.	M	701120	703025	NO	YES	Service
A Rod Assy.-Throttle Control Lever to B/Crank-Frt. (6 Cyl. C.D.)	M	701711	701980	NO	YES	Used on V8 C.D.
A Rod-Throttle Control Lever to B/Crank-Frt. (6 Cyl. C.D.)	M	702840	704130	NO	YES	Used on V8 C.D.
A Rod-Throttle Control Lever to B/Crank-Rear (6 Cyl. C.D.)	M	702840	704130	NO	YES	Service
B Wiring Harness-1966-1967 Chevrolet	B	701570	-----	NO	YES	Change C
C Fuel Pump-1966-1967 Chevrolet	B	68851	-----	NO	YES	Increase Usage
D Valve-1966-1967 Chevrolet	B	68836	-----	NO	YES	Increase Usage
E Rod-Incor-Lower Brake Cyl.	M	-----	704129	NO	YES	New Part

701980 superseded 701784 on Ch. #8048, Models B-11, B-12, B-12.1, & B-12.2  
 701980 superseded 701784 on Ch. #8181, Models B-12W6 & 8