

ENGINEERING MEMO #192

August 11, 1967
August 14, 1967 "A" Rev.
Sept. 19, 1967 "1" Rev.
Chassis No. Added 11-2-67
Chassis No. Added 12-12-67
Chassis No. Added 12-14-67
Chassis No. Added 2-28-68

TO: Memo Distribution
FROM: B. Lewis
SUBJECT: "HI - STRENGTH" DOOR LOCK ASSEMBLIES

Effective as soon as the vendor can make the changes, our present door lock assemblies will be replaced with a new design which incorporates new "Hi - Strength" parts for added safety. The new design locks are also different from the old in that the inside door handle will no longer override the locking button. Unlocking the doors from the inside when equipped with the new lock can only be accomplished by raising the door lock button.

The new locks should be used for production as soon as possible but without obsolescence of the present locks.

Old and new locks are interchangeable, but because of the anti-override construction of the new locks, they should go into production cars in pairs only, both front door locks or both rear door locks, rather than on an individual basis.

Following is a list of the parts affected:

Name	B or M	Old Part No.	New Part No.	I	A	Remarks
Lock Assem.-Frt.Door LH	B	639461	645341	YES	NO	Use
Lock Assem.-Frt.Door RH	B	639462	645342	YES	NO	Use
Lock Assem.-Rear Door LH	B	639463	645343	YES	NO	Use
1. Lock Assem.-Rear Door RH	B	639464	645344	YES	NO	Use
A Lock & Rod A.-Frt. Door LH	M	639129	645407	YES	NO	Use
A Lock & Rod A.-Frt.Door RH	M	639130	645408	YES	NO	Use
A Lock & Rod A.-Rear Door LH	M	639069	645409	YES	NO	Use
A Lock & Rod A.-Rear Door RH	M	639070	645410	YES	NO	Use

1. 645344 Replaced 639464 on Chassis No. 2535. Models A-12W6 & 8.

645344 replaced 639464 on Chassis No. 49314 on models A-11, A-12, A-12W, A-11E and A-12E.

645343 Replaced 639463 on Chassis No. 50654 on Models A-11, A-12, A-12W, A-11E, A-12E.

645343 Replaced 639463 on Chassis No. 2668, Models A-12W6 and A-12W8

645341-2 Replaced 639461-2 on Chassis No. 80390 on Models A-11, A-11E, A-12, A-12E & A-12W.

645341-2 Replaced 639461-2 on Chassis No. 8027 on Models A-12W6 & 8.