

July 31, 1967

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ENGINEERING MEMO #190

TO: Memo Distribution  
 FROM: R.E. Orwig  
 SUBJECT: SEAT SPRING REVISIONS

In order to improve the design of the seat springs and standardize parts, the Tooling Department has requested a change in the Spring Clip usage.

The changes will be made with a minimum of obsolescence. Following is a list of the parts affected:

	NAME	B OR M	OLD PART NO.	NEW PART NO.	I	A	REMARKS
	Spring Assem.-Rear Seat Cush.-Cab	M	643059	-----	YES	NO	Change J
	Rim Assem.-Rear Seat Cush.Top-Cab	M	643044	-----	YES	NO	Chg's.A & F
	Rim Assem.-Rear Seat Cush.Top-Rear	M	639166	645346	YES	NO	Use W/O Obsoles.
	Rim-Rear Seat Cush.Top Inner-Rear	M	642969	644315	NO	NO	Use W/O Obsoles.
	Rim Assem.-Rear Seat Cush.Top-Frt.	M	639165	-----	YES	NO	Chg's.A & F
	Spring Assem.-Rear Seat Back	M	643031	-----	YES	NO	Chg's.F & C
	Rim Assem.-Rear Seat Back Top	M	639088	-----	YES	NO	Chg's.B & C
	Rim-Rear Seat Back Top-Inner	M	642499	-----	NO	NO	Change A
BA	Diagonal-7 3/4" Long-L.H.	B	626717	-----	NO	YES	Reduce Usage
BA	Diagonal-7 3/4" Long-R.H.	B	626718	-----	NO	YES	Reduce Usage
BA	Diagonal-8 1/4" Long-L.H.	B	-----	626791	YES	YES	New Part
BA	Diagonal-8 1/4" Long-R.H.	B	-----	626792	YES	YES	New Part
	Spring Assem.-Rear St.Cush.Pass.Car	M	643062	-----	YES	NO	Change A
	Rim Assem.-Rear Seat Cush.-Top	M	643041	-----	YES	NO	Chg's.A & F
	Spring Assem.-Rear St.Cush. (Sta. Wagon)	M	643568	-----	YES	NO	Change A
	Rim Assem.-Rear Seat Cush.-Top	M	643572	-----	YES	NO	Chg's.A & B

ENGINEERING MEMO #190 (Cont'd.)

NAME	B OR M	OLD PART NO.	NEW PART NO.	I	A	REMARKS
Spring Assem.-Frt.Seat Cush.	M	643885	-----	YES	NO	Change F
Rim Assem.-Frt.Seat Cush.-Top	M	643001	-----	YES	NO	Chg's.A & B
Spring Assem.-Buck.Frt.Seat Cush.	M	643365	-----	YES	NO	Change E
Rim Assem.-Buck.Frt.Seat Cush.-Top	M	643381	-----	YES	NO	Chg's.C & D
Clip - Spring Spacer	B	626646	-----	NO	NO	Cancelled
Clip - Top Rim Weld	B	626705	-----	NO	NO	Cancelled
Clip - Spring Spacer Special	B	626706	-----	NO	NO	Cancelled
Clip - Spring Brace	B	626647	-----	NO	YES	Increase Usage
Spring Assem.-Full Frt.Seat	M	645209	-----	YES	NO	Change B
Rim Assem.-Full Frt.Seat Cush.Top	M	645212	-----	YES	NO	Chg's.A & B