

March 20, 1967

Chassis No. Added 4-6-67

ENGINEERING MEMO # 178

Revised 4-8-67

TO: Memo Distribution
FROM: R. E. Orwig
SUBJECT: REAR DOOR HINGE MOUNTING

Due to a shortage of the flat head screw and lockwasher assembly used for mounting the rear door hinges, production is authorized to use a hexagon head bolt and separate lockwasher for this application.

Following are the parts affected:

181637 - Bolt-3/8-24 x 1 Hex. HD.	16 Req'd.
120382 - Lockwasher - 3/8 Med.	16 Req'd.

Replaces:

626505 - Screw & Ext. Tooth L.W. Assem. 3/8-24 x 1 F.H.C.R.	12 Req'd.
9416381 - Screw & Ext. Tooth L.W. Assem. 3/8-24 x 1 1/8 F.H.C.R.	4 Req'd.

Note: Any stock of #626505 should be set aside for auxiliary Seat Mounting (A-11E, A-12E)

If engineering should decide to stay with the hexagon bolt design, the countersink will be removed from the holes in the hinges.

This Revision is limited to the following Chassis Numbers:

A-11, A-12, A-12W, A-12E	Chassis 46513 - 46831
A-12W6 & A-12W8	Chassis 2365 - 2366

Note:

Effective with Chassis numbers listed below a new part, 626785 Screw-3/8-16 x 1 Washer Head Taptite, will supersede above listed usage of 181637 Bolt and 120382 Lockwasher. Also Engineering has removed the Countersink from the rear door hinge bolt holes to be effective as soon as the vendor can make the necessary changes.

A-11, A-12, A-12W, A-12E	Chassis 46832
A-12W6, & A-12W8	Chassis 2367