

July 8, 1966

ENGINEERING MEMO #149

Chassis No. added 3-30-67

TO: Memo Distribution
FROM: B. Lewis
SUBJECT: AIR COND. COMPRESSOR & SERVICE VALVES.

To reduce cost and the handling of several parts, the following items which are now being purchased and assembled separately will be assembled by the vendor and furnished under Checker Part #701756.

PART NO.	DESCRIPTION	QUANTITY
97666	Compressor Assem-York Air. Cond.	1
97388	Valve Assem-Discharge Service	1
97389	Valve Assem-Suction Service	1
98376	Gasket-Serv. Valve to Comp.	2
138226	Screw-5/16-18 x 2 Hex. Sock. Hd.	4

This revision will become effective when balanced stock of the separate parts is depleted. Remaining parts can be retained for service requirements.

This revision incorporated on Chassis No. 46331
B-11, B-12, B-12W, B-12E

In addition the following parts are also affected by the changes in the 327 Hi-Perf. Eng. and Kit for 1967.

<u>OLD NO</u>	<u>NEW NO</u>	<u>DESCRIPTION</u>	
701423	701841	Air Cleaner Assem-327 Hi-P Eng.	
701401	701739	Rod Assem-Throttle Control (Hi-P)	
702550	702874	Rod-Throttle Control (Hi-P)	
110322	110322	Clevis-#10 Adj. Light	
120614	120614	Nut-#10-32 Hex.	
701422	701740	Carburetor Assem-4 Barrel (Hi-P)	
701402	701738	Adapter Assem-Carb. Trans. Control (Hi-P)	
702551	702872	Bracket-Carb. Trans. Control (Hi-P)	
702552	702873	Plate-Carb. Trans. Control (Hi-P)	
110322	702871	Clevis-T.V. Control Cable	
702553	702870	Bracket-T.V. Control Cable	
701456	701763	Tube Assy-Fuel Pump to Carb.	
702311	702314	Tube-5/16 O.D.	
137398	137398	Nut-5/16 Inv. Fl. Tube	
271172	- - -	Nut & Lockwasher Assem	} REDUCE USAGE
120706	- - -	Bolt	
431942	- - -	Screw	
9417497	- - -	Washer	
120391	- - -	Washer	
120217	- - -	Lockwasher	
120614	- - -	Nut	
702579	- - -	Tube-Carb. to Choke Heat Pipe	
- - -	436746	Screw-Slotted Pan Hd. Mach.	
701486	- - -	Valve Assem-Throttle Check	
- - -	702104	Clamp-Crankcase Vent Hose (Increase Usage)	
- - -	702941	Hose-Carb. to Dist. Vacuum	
- - -	702986	Hose-Carb. to Dist. Vacuum	
702219	702943	Hose Crankcase Vent	
702205	- - -	Nipple Carb. to Vac. Hose	
702085	- - -	Hose Vac. Line (Carb. to Dist.) Chev. V-8	
- - -	188154	Bolt-5/16-18 x 3-3/4 Hex. Hd.	
120368	- - -	Nut-5/16-24 (Reduce Usage)	
702218	702983	Hose-Crankcase Vent. Man. to Air Cleaner	
701081	701858	Coil Assem-Ign. (Reworked 701081)	
- - -	702985	Spacer-Ign. Coil Mtg. Brkt.	
444028	- - -	Bushing-3/8-18 to 1/4-18 Auto. Pipe Reducer	} Reduce Usage
702373	- - -	Connector-3/8 I.D. to 1/4 M. Pipe	
- - -	702105	Elbow-3/8-18 x 3/8 I.D. x 90° (Increase Usage)	

This revision incorporated on the following Chassis numbers
327 Hi-P - Chassis #44306