

February 4, 1965  
Revised 2-11-65

ENGINEERING MEMO #95

TO: Memo Distribution

FROM: S. Wilson

SUBJECT: RELOCATION OF FRONT DOOR ARM RESTS, REMOTE CONTROLS AND WINDOW REGULATORS AND REVISION OF DOOR TRIM PANEL STYLING.

The accompanying parts lists shows the items to be affected by moving the Front Door Arm Rest forward and down as requested by the Sales Dept. and the items affected by the Door Trim Panel styling change. The upper trim molding will be lowered to clear the front door regulator handle and a cloth insert added to the center of the door trim panels.

The Model A-11, A-11E and Model A-12W6, A-12W8 Door Trim Panel Styling will not be changed but the Front Door Trim Panels will be affected by the relocation of the arm rests, remote controls and regulators

These changes are to be incorporated as soon as possible with a minimum of obsolescence.

The parts lists indicate the disposition of stock. The rework indicated is not necessary until this change is ready to go into effect.

A life time service run should be made on parts that will not be available after the tool changes before the tools are revised.

You will note that cancellations on many of the parts indicate "Use or Service" as the disposition of stock. This means that the part can be used for production until the change is made. As soon as the change is made, the unbalance of stock can be used for service or if service has no requirements it will be necessary to scrap the surplus stock.

Once again we wish to impress the importance of recording effective Chassis numbers in order to complete service records.

NOTE: Due to high tool costs management has decided to rescind this revision effective immediately.



**MAKE PART AFFECTED BY RELOCATION OF FRT.DOOR ARM RESTS, REMOTE CONTROLS  
AND REGULATORS**

DESCRIPTION	OLD PART NO.	NEW PART NO.	I	A	REMARKS
DOOR ASSEM-Front(Less Trim Panel)LH	643201	643197	No	No	Use or Service
DOOR ASSEM-Front(Less Trim Panel)RH	643202	643198	No	No	Use or Service
DOOR ASSEM-Front Lower LH	641231	643215	No	No	Use or Service
DOOR ASSEM-Front Lower RH	641232	643216	No	No	Use or Service
PANEL ASSEM-Frt. Door Inner LH	641233	643217	No	No	Use or Service
PANEL ASSEM-Frt. Door Inner RH	641234	643218	No	No	Use or Service
PANEL ASSEM-Frt. Door Inner Welded LH	641235	643221	No	No	Use or Service
PANEL ASSEM-Frt. Door Inner Welded RH	641236	643222	No	No	Use or Service
PANEL & BRKT.ASSEM-Frt. Door Inner LH	641237	643169	No	No	Use or Service
PANEL & BRKT.ASSEM-Frt. Door Inner RH	641238	643170	No	No	Use or Service
PANEL & NUT ASSEM-Frt. Door Inner LH	639315	643177	No	No	Use or Service
PANEL & NUT ASSEM-FRT.DOOR INNER RH	639316	643178	No	No	Use or Service
PANEL-Frt. Door Inner LH	640115	642615	No	No	Use or Service
PANEL-Frt. Door Inner RH	640116	642616	No	No	Use or Service
REINF.ASSEM-Frt. Door Hinge LH	631333	E.C."N"	Yes	Yes	Rework Service
REINF.ASSEM-Frt. Door Hinge RH	631334	E.C."N"	Yes	Yes	Rework Service
REINF.-Frt. Door Hinge LH	630173	E.C.N.	Yes	Yes	Rework Service
REINF.-Frt. Door Hinge RH	630174	E.C.N.	Yes	Yes	Rework Service
BRKT.ASSEM-Frt. Door Div. Bar Low.Mtg.LH	631359	643175	Yes	Yes	Limit Usagely
BRKT.ASSEM-Frt. Door Div. Bar Low.Mtg.RH	631360	643176	Yes	Yes	Limit Usagely
BRKT.-Frt. Door Div. Bar Low. Mtg. LH	630219	642415	Yes	Yes	Limit Usagely
BRKT.-Frt. Door Div. Bar Low. Mtg. RH	630220	642416	Yes	Yes	Limit Usagely
GLASS & CHAN. ASSEM- Frt. Door	633907	643223&4	No	Yes	Use or Service
CHAN. ASSEM-Frt. Door Wind. Reg.	633882	643225&6	No	Yes	Use or Service
PANEL ASSEM-Frt. Dr. Trimmed LH (Cab)	639307	643227	No	Yes	Use or Service
PANEL ASSEM-Frt. Dr. Trimmed RH (Cab)	639308	643228	No	Yes	Use or Service
PANEL ASSEM-Frt. Dr. Trim LH	639319	643231	No	Yes	Rework
PANEL ASSEM-Frt. Dr. Trim RH	639320	643232	No	Yes	Rework
PANEL ASSEM-Frt. Dr. Trimmed LH(Gray)	643071	643219	No	Yes	Use or Service
PANEL ASSEM-Frt. Dr. Trimmed RH(Gray)	643072	643220	No	Yes	Use or Service
PANEL ASSEM-Frt. Dr. Trimmed LH(Green)	643073	643229	No	Yes	Use or Service
PANEL ASSEM-Frt. Dr. Trimmed RH(Green)	643074	643230	No	Yes	Use or Service
PANEL ASSEM-Frt. Dr. Trimmed LH(Brown)	643075	643233	No	Yes	Use or Service
PANEL ASSEM-Frt. Dr. Trimmed RH(Brown)	643076	643234	No	Yes	Use or Service
PANEL ASSEM-Frt. Dr. Trimmed LH(Blue)	643077	643235	No	Yes	Use or Service
PANEL ASSEM-Frt. Dr. Trimmed LH(Blue)	643078	643236	No	Yes	Use or Service
PAN.ASSEM-Frt. Dr. Trim.LH(M.Gry.Cl.)	641421	643239	No	Yes	Use or Service
PAN.ASSEM-Frt. Dr. Trim.RH(M.Gry.Cl.)	641422	643240	No	Yes	Use or Service
PAN.ASSEM-Frt. Dr. Trim LH(Dk.Gry.)	641395	643237	No	Yes	Use or Service
PAN.ASSEM-Frt. Dr. Trim RH(Dk.Gry.)	641396	643238	No	Yes	Use or Service
PANEL-Frt. Dr. Inner LH-Power Wind.	640403	642417	No	No	Use or Service
PANEL-Frt. Dr. Inner RH-Power Wind.	640404	642418	No	No	Use or Service
DOOR ASSEM-Frt. (Less Trim Panel)LH	643503	643513	No	No	Use or Service
DOOR ASSEM-Frt. (Less Trim Panel)RH	643504	643514	No	No	Use or Service
LOCK & ROD ASSEM-Frt. Door LH	639129	643241	No	Yes	Rework
LOCK & ROD ASSEM-Frt. Door RH	639130	643242	No	Yes	Rework
GLASS & CHAN.ASSEM-Frt. Door (Lam.)	635537	643515&6	No	Yes	Use or Service
PAN.ASSEM-Frt. Dr. Trim.LH(Aero.)	639641	643517	No	Yes	Use or Service
PAN.ASSEM-Frt. Dr. Trim.RH(Aero.)	639642	643578	No	Yes	Use or Service

I - Interchangeable for Service

A - Availability for Service After Tool Changes

**MAKE PARTS AFFECTED BY RELOCATION OF FR.T. DOOR ARM RESTS, REMOTE CONTROLS and REGULATORS**

PART NAME	OLD PART NO.	NEW PART NO.	I	A	REMARKS
PANEL ASSEM-Frt.Dr. Trim Up,LH Gray	641941		No	Yes	
PANEL ASSEM-Frt.Dr. Trim Up,RH Gray	641942		No	Yes	
PANEL ASSEM-Frt.Dr. Trim LH Gray	641679		No	Yes	
PANEL ASSEM-Frt.Dr. Trim RH Gray	641680		No	Yes	
PANEL ASSEM-Frt. Dr. Trim Up,LHBLK.V.	641821		No	Yes	
PANEL ASSEM-Frt. Dr. Trim Up,RH BLK.V.	641822		No	Yes	
PANEL ASSEM-Frt. Dr. Trim LH-Blk.V.	641823		No	Yes	
PANEL ASSEM-Frt. Dr. Trim RH-Blk.V.	641824		No	Yes	
PANEL -Frt.Dr,Tr.Insert-Limo	642000	642414	No	Yes	Rework
ADDITIONAL MAKE PARTS AFFECTED BY DOOR TRIM STYLING CHANGE					
PANEL ASSEM.-RR.DR.Trimmed LH(Cab)	639311	E.C."D"	Yes	Yes	Use
PANEL ASSEM.-RR.DR.Trimmed RH(Cab)	639312	E.C."D"	Yes	Yes	Use
PANEL ASSEM.-Rear Door Trim LH	639321	E.C."H"	Yes	Yes	Rework
PANEL ASSEM.-Rear Door Trim RH	639322	E.C."H"	Yes	Yes	Rework
PANEL ASSEM.-RR.DR.Trimmed LH(Aero)	639643	E.C."B"	Yes	Yes	Use
PANEL ASSEM.-RR.DR.Trimmed RH(Aero)	639644	E.C."B"	Yes	Yes	Use
PANEL ASSEM.-RR.DR.Trimmed LH(Gray)	643083	643251	No	Yes	Use or Service
PANEL ASSEM.-RR.DR.Trimmed RH(Gray)	643084	643252	No	Yes	Use or Service
PANEL ASSEM.-RR.DR.Trimmed LH(Green)	643085	643253	No	Yes	Use or Service
PANEL ASSEM.-RR.DR.Trimmed RH(Green)	643086	643254	No	Yes	Use or Service
PANEL ASSEM.-RR.DR.Trimmed LH(Brown)	643087	643255	No	Yes	Use or Service
PANEL ASSEM.-RR.DR.Trimmed RH(Brown)	643088	643256	No	Yes	Use or Service
PANEL ASSEM.-RR.DR.Trimmed LH(Blue)	643089	643257	No	Yes	Use or Service
PANEL ASSEM.-RR.DR.Trimmed RH(Blue)	643090	643258	No	Yes	Use or Service
PANEL ASSEM.-RR.DR.Trimmed LH(Dk.Gray)	641397	643259	No	Yes	Use or Service
PANEL ASSEM.-RR.DR.Trimmed RH(Dk.Gray)	641398	643260	No	Yes	Use or Service
PAN ASSEM.-RR.DR.TR.LH(Gray) A-12E	643095	643261	No	Yes	Use or Service
PAN ASSEM.-RR.DR.TR.RH(Gray) A-12E	643096	643262	No	Yes	Use or Service
PAN ASSEM.-RR.DR.TR.LH(Green) A-12E	643097	643263	No	Yes	Use or Service
PAN ASSEM.-RR.DR.TR.RH(Green) A-12E	643098	643264	No	Yes	Use or Service
PAN ASSEM.-RR.DR.TR.LH(Brown)A-12E	643099	643265	No	Yes	Use or Service
PAN ASSEM.-RR.DR.TR.RH(Brown)A-12E	643100	643266	No	Yes	Use or Service
PAN ASSEM.-RR.DR.TR.LH(Blue) A-12E	643101	643267	No	Yes	Use or Service
PAN ASSEM.-RR.DR.TR.RH(Blue) A-12E	643102	643268	No	Yes	Use or Service
PAN ASSEM.-RR.DR.TR.LH(Dk.Gray)A-12E	643103	643269	No	Yes	Use or Service
PAN ASSEM.-RR.DR.TR.RH(Dk.Gray)A-12E	643104	643270	No	Yes	Use or Service
PANEL ASSEM.-RR.DR.Trim LH A-12E	641835	E.C.	Yes	Yes	Rework
PANEL ASSEM.-RR.DR.Trim RH A-12E	641836	E.C.	Yes	Yes	Rework

I - Interchangeable for Service

A - Availability for Service After Tool Changes