

Jan. 11, 1965

Revised Jan 20, 1965

ENGINEERING MEMO #90

Revised 3-8-65

Revised 7-9-65

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FROM: S. Wilson

SUBJECT: BODY, GAS TANK & REAR SPRING MTG. REVISIONS

The following revisions are to be incorporated when balanced stock of old has been depleted assuming new is available at that time. Each group is interchangeable as a group only.
All military vehicles must incorporate new design body mounting and Spring Mounting.

BODY MOUNTING *

NEW PARTS

702417 Insulator - Body Mtg. Lower
702416 Insulator - Body Mtg. Upper
702415 Washer - Body Mtg. Insulator

CANCELLED PARTS

94517 Insulator - Body Mtg. Lower
94516 Insulator - Body Mtg. Upper
95131 Insulator & Washer Assem-Body Mtg.

GAS TANK MOUNTING **

NEW PARTS

702432 Bracket - Fuel Tank to Frame
702431 Strap - Fuel Tank Support
9415856 Screw -3/8-24 x 2 Hex. Hd. Mach.
442828 Nut -3/8-24 Hex. Lock (Increase Usage by 2)
24209 Clip-Fuel Tank Strap Mtg.

CANCELLED PARTS

92469 Support - Fuel Tank
98314 Anti - Squeak Strip (30")
80526 Shim - Body Bolt (Decrease Usage by 2)
181637 Bolt - 3/8-24 x 1 Hex. Hd. (Decrease Usage by 2)
97338 Support Assem - Fuel Tank
MW-101 Clazing (Reduce Usage by 60")

SPRING MOUNTING ***

NEW PARTS

702436 Pushing - Rear Spring Shackle - Frame Mtg.
SK-2613 Locating Drawing for Ref. Purposes

CANCELLED PARTS

96135 Bracket - Rear Spring Shackle LH
96136 Bracket - Rear Spring Shackle RH
199330 Bolt - 3/8-24 x 3-3/4 Hex. Hd. (Decrease Usage by 4)
96101 Nut - 3/8-24 Hex. "Gripco" (Decrease Usage by 4)

*** Incorporated on chassis no. 27367 B-11, B-12, B-12W/1413 Aerobus
** Incorporated on chassis no. 27832 B-11, B-12, B-12W/1438 Aerobus
* Incorporated on chassis no. 27935 B-11, B-12, B-12W/1458 Aerobus

REF. TO SPEC. LIST REMOVED 1-20-65; 24209 & MW-101 Added 3-8-65; add'l. Chassis #7-16
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