

January 7, 1964  
Model B-11, B-11E, B-12,  
B-12W, B-12E.

ENGINEERING MEMORANDUM #89

TO: J. Stout, R. Fuller, S. Wilson, S. Hori, E. Horrigan, F. Leamy (3), R. McCulfor, A. Radke (3), W. Asselin, R. Smith, A. Goedhart, C. Ayres, V. May, E. Nelson, C. Cornwell, S. Megyesi, B. Herrington (8), R. Bach, D. Markin, F. Baldwin, J. Copeland, J. Coleman, T. Bedard, K. Bothe, L. Hilsky (4), J. Temple (4), W. VanHorn.

FROM: Gene Orwig

SUBJECT: #701039 - STANDARD TRANSMISSION GEARSHIFTER REWORK

Due to general assembly line variations, there exists on some cars interference between the selector gate of the Shifter Assembly and the 2nd & 3rd Shift Rod. This interference occurs when shifted into 2nd gear position only. It is recommended that these Shifters be reworked per sketch, as shown, before being installed in the car.

On cars already built, or in the field, the same clearance can be obtained by removing the Shifter Rod and grinding the edge of the flat to provide sufficient clearance-if necessary.

NOTE: DO NOT REWORK SELECTOR GATES ALREADY INSTALLED IN VEHICLES BY BURNING WITH TORCH.

