

ENGINEERING MEMO #87

TO: J.Stout, G.Orwig, R.Fuller, S.Hori, E.Horrigan, F.Leamy(3), R.McCulfor, A.Radke(3), W.Asselin, R.Smith, A.Goedhart, V.May, E.Nelson, C. Cornwell, S.Megyesi, B.Herrington(8), R.Bach, D.Markin, F.Baldwin, J.Copeland, J.Coleman, T.Bedard, K.Bothe, L.Hilsky(4), J.Temple(4), W. Van Horn

FROM: S. Wilson

SUBJECT: Parking Brake Revision

The following revision is to be incorporated when balanced stock of old is depleted assuming new is available at that time.

NEW NO.	OLD NO.	
	701124	Brkt. Assem-Park. Brake Lever
	702151	Brkt. - Park. Brake Lever
	94781	Gusset - Park Br. Lever Fr. Brkt.
	181608	Bolt - 5/16-24 x 1 Hex. Hd. (Reduce Usage by 2)
	94354	Washer (Reduce Usage by 4)
	120214	Lockwasher - 5/16 Med. Spr. (Reduce Usage by 3)
	120368	Nut - 5/16-24 Hex. (Reduce Usage by 1)
702563	701350	Frame Assem. (Remove 94780/Add 702563, 4 & 5)
702564	94780	Brkt. - Park Brake Cable Frame
702565		Brkt. - Park. Brake Cable Frame - LH Rear } ADD TO FRAME
		Brkt. - Park Brake Cable Frame - RH Rear }
		Brkt. - Park Brake Cable Frame - Center }
701410	701320	Brake Assem - Foot Parking
701411	701318	Lever & Switch Assem - Foot Park. Br.
701407	93885	Cable Assem - Park. Br. - Front
702569	94348	Spring - Park. Brake Cable Return
702561	94643	Rod - Park. Brake Equalizer
702567	702155	Equalizer - Park. Brake Cable (Old 2/New 1)
103372	103372	Cotter Pin - 3/32 x 1/2 (Reduce Usage by 1)
702545	94782	Lever - Park. Brake (Frame)
92432		Bushing (Increase Usage by 1)
92431		Bolt (Increase Usage by 1)
702546		Spacer - Park. Brake Lever
702547		Spacer - Park. Brake Lever to Frame
442828		Nut - 3/8-24 Hex. Lock (Increase Usage by 1)
	92613	Spring - Park. Brake Equalizer
	120394	Washer - 13/32 I.D. x 13/16 O.D. (Reduce Usage by 1)
	80517	Pivot - Park. Brake Equalizer
	80327	Nut - 5/16-24 Hex. Lock (Reduce Usage by 1)
192107		Clip - 5/16 Closed (Increase Usage by 1)
120741		Bolt - 5/16-24 x 3/4 (Increase Usage by 1)
701395	93954	Cable Assem - Parking Brake - Rear
	70779	Clamp - Park. Brake Cable - Rear (Reduce Usage by 2)
	120690	Pin - 5/16 Clevis - Std. (Reduce Usage by 2)
701395	97500	Cable Assem.-Parking Brake-Rear -129 WB.
SK-2614	SK-2233	Layout-Parking Brake Control

NOTE: Chassis No. When incorporated is vital to service records.

NOTE: THIS REVISION WILL NOT BE INCORPORATED
 Cancellations and reinstatements to follow 2-26-65

REF. TO SPEC. LIST REMOVED 1-20-65