

September 2, 1965

ENGINEERING MEMO #120

TO: Memo Distribution
FROM: R. G. Fuller
SUBJECT: CLUTCH THROWOUT OVERCENTER RETURN SPRING

Due to the higher pedal pressures involved in use of a heavier clutch on Aerobus the decision was made to use an overcenter return spring on the Aerobus ^{except current Military}. The following parts are involved:

"Old part" means reduced usage, "New part" may mean reinstated.

OLD PART	NEW PART	NAME	QUANTITY
701485	701589	SUPPORT ASSEMBLY-Pedal(Complete)	1
701248	701591	PEDAL ASSEMBLY-(Complete) Clutch	1
701247	701590	PEDAL ASSEMBLY-(Welded) Clutch	1
702377	94434	LEVER-Clutch Pedal	1
702089	70637	SPRING-Clutch Pedal Over Center	1
- - -	70636	HOOK-Clutch Pedal Return Spring	1
- - -	70196	BOLT-Increase Usage Only	1
- - -	94580	ANCHOR-Clutch Return Spring	1
- - -	80321	PIN-Clutch Return Spring Hook	1
- - -	120376	NUT-For 70196 Bolt	1
- - -	124824	NUT-For 70196 Bolt	1
- - -	9404996	SCREW-94580 to Pedal Support	1
- - -	93969	LEVER ASSEMBLY	1

This Revision incorporated on Chassis 1633.

Chassis No. Added 12-2-65