

ENGINEERING MEMO #118

TO: Memo. Distribution
 FROM: S. Wilson
 SUBJECT: STEERING CENTER LINK REVISION

The following is a list of parts to be affected by a design improvement in the Steering Center Links. This revision will be effective as soon as all new parts are available. The Purchasing Dept. advised 702757 Ball Stud will take the longest time to obtain, being available approximately Oct. 25.

Surplus stock of complete Center Link Assemblies 701026 can be used for Service as this is fully interchangeable with 701570.

<u>OLD NO.</u>	<u>NEW NO.</u>	<u>DESCRIPTION</u>
701026	701570	Link Assem. - Steering Center
702032	702754	Link - Steering Center (Machined)
702031	702753	Forging - Steering Center Link
702142		Stud - Steering Center Link (Reduce Usage to 1)
	702757	Stud - Steering Center Link Ball
	702759	Spring - Strg. Ctr. Link Ball Stud
	702760	Seat - Strg. Ctr. Link Ball Stud Spring
	702761	Plug - Strg. Ctr. Link Ball Stud End
702143		Bushing - Strg. Ctr. Link (Reduce Usage to 1)
	702758	Seat - Strg. Ctr. Link Ball Stud
702144	702755	Restrictor - Strg. Ctr. Link
702145	702756	Plug - Strg. Ctr. Link
271413		Lub Fitting - 1/4-28 x 1/2 (Reduce Usage to 1)
	9417901	Lub Fitting - 1/4-28 x 1/2 Spec. Taper Drive
MI-121		Grease - Metal to Delrin (Reduce Usage)
	MI-125	Lubricant - #5 Cup Grease
701569	701569	Seal Assem. - Strg. Ctr. Link (Previously Rel. - Now in Assy.)

This Revision incorporated on A-11, A-12, A-12W, A-11E, A-12E
 CHASSIS 30324
 This Revision incorporated on A-12W6&8 Chassis 1637