

July 1, 1965

ENGINEERING MEMO. #113

TO: Memo Distribution
FROM: R. C. Fuller
SUBJECT: STEERING CENTER LINK END BEARINGS.

Subject bearing failures, upon examination, appear to be caused by misalignment of the Steering Gear. Service should make an effort to correct the misalignment at the time the center link is replaced to avoid early repeat failures.

Production tooling should be provided to determine the amount and direction of distortion that exists on any frame so that some corrective measures can be taken at assembly.

To increase the life expectancy of the subject bearings additional lubrication thru the addition of fittings has been released by Engineering.