

ENGINEERING MEMO. #111

TO: Memo Distribution  
 FROM: S. Wilson  
 SUBJECT: DOOR ARM REST ATTACHING PARTS.

1. Per request from the Press Room, the self-piercing nuts attached to the Door Inner Panels for attaching the Door Arm Rests will be changed from 626540 Nut #12-24 Pierce (PMX-151) to 626541 Nut-1/4-20 Pierce (PMB-151).
  - A. This change should be made as soon as possible to minimize chance of error in the Press Room.
  - B. To minimize obsolescence, purchasing should investigate the possibility of exchanging the surplus stock of #12-24 Nuts for 1/4-20 Nuts.
2. To consolidate standard parts and conform to the above change, the Door Arm Rest attaching Screws will be changed from 155308 Screw-#12-24 x 2 RHCR Machine to 156351 Screw-1/4-20 x 2 FHCR Machine.
  - A. To minimize obsolescence, the 155308 Screw #12-24 x 2" RHCR Machine and 626571 Nut, Washer & Sealer Assem. #12-24 will be used to attach the Door Arm Rests to the Rear Wheelhouse for Models A-11 and A-11E until the screws and nuts are used up.
  - B. After the #12-24 Screws and Nuts are used up, the 1/4-20 Screw and 626403 Nut, Washer & Sealer Assem. 1/4-20 will be used for attaching all Door Type Arm Rests.
3. List of Parts to be Affected.

<u>PART NO.</u>	<u>NAME</u>	<u>REMARKS</u>
626540	NUT-#12-24 Pierce (PMX-151)	Cancel
626541	NUT-1/4-20 Pierce (PMB-151)	Increase Usage
155308	SCREW-#12-24 x 2 RHCR Machine	Cancel
156351	SCREW-1/4-20 x 2" FHCR Machine	Increase Usage
626571	NUT, WASHER & SEALER ASSEM.-#12-24	Cancel
626403	NUT, WASHER & SEALER ASSEM.-1/4-20	Increase Usage
639315	PANEL & NUT ASSEM.-Frt. Door Inner LH	Change Nuts
639316	PANEL & NUT ASSEM.-Frt. Door Inner RH	Change Nuts
639063	PANEL & NUT ASSEM.-Rear Door Inner LH	Change Nuts
639064	PANEL & NUT ASSEM.-Rear Door Inner RH	Change Nuts
639793	PANEL & NUT ASSEM.-Center Door Inner LH	Change Nuts
*639794	PANEL & NUT ASSEM.-Center Door Inner RH	Change Nuts

Incorporated on Chassis #29707 except Aerobus  
 Incorporated on Chassis #1605 Aerobus

Aerobus No. Added 12-27-65  
 Chassis No. added 10-18-65