

TO: Memo Distribution  
FROM: S. Wilson  
SUBJECT: HORN CONTROL REVISION

The following revision will be incorporated to facilitate service of Horn Control parts without removing the Steering Wheel.

This revision will become effective when balanced stock of old is depleted assuming that new parts will be available at that time.

It will be necessary for Service to make an all-time buy for all Steering Wheels, 94773 Button and 94779 Ring as tools will be reworked to make new parts only. Service of old parts can be made with new only if all parts are changed simultaneously.

#### NEW PARTS

702696 STEERING WHEEL ASSEM.-Red  
702691 STEERING WHEEL ASSEM.-Black  
702692 STEERING WHEEL ASSEM.-Lt. Gray  
702693 STEERING WHEEL ASSEM.-Green  
702694 STEERING WHEEL ASSEM.-Brown  
702695 STEERING WHEEL ASSEM.-Blue  
701534 SWITCH ASSEM.-Horn  
701529 PLATE ASSEM.-Horn Contact (Purchased as 701696)  
SK-2645 INSTALLATION DRAWING-Horn Switch (Ref.)  
702697 RING-Horn (B-12)  
702698 RING-Horn Button Retaining (B-11)  
702699 BUSHING-Horn Button Ring Support  
~~138473 LOCKWASHER #6 Ext. Tooth (Increase Usage)~~  
159348 SCREW-#6-32 x 3/4 P.H.C.R. Mach.

#### PARTS TO BE CANCELLED

702618 STEERING WHEEL ASSEM.-Red  
702613 STEERING WHEEL ASSEM.-Black  
702614 STEERING WHEEL ASSEM.-Lt. Gray  
702615 STEERING WHEEL ASSEM.-Green  
702616 STEERING WHEEL ASSEM.-Brown  
702617 STEERING WHEEL ASSEM.-Blue  
94899 PLATE-Horn Contact  
94905 INSULATOR-Horn Blowing Contact Ring  
96152 SPRING-Horn Contact Button (B-11)  
96074 SEAT-Horn Blowing Ring Upper  
94902 SEAT-Horn Blowing Ring Upper  
94903 RING-Horn Blowing Contact Plate Lock  
94901 RETAINER-Horn Blowing Ring  
94904 SPRING-Horn Blowing Ring (B-12)  
94779 RING-Horn (B-12)  
94773 RING-Button Retaining (B-11)  
702422 SPACER-Horn Ring Seat  
MQ-106 TUBING (Reduce Usage)  
97676 RING & SPACER ASSEM.-Button Retaining (B-11)  
97677 RING & SPACER ASSEM.-Horn (B-12)  
155028 SCREW-#8-32 x 5/16 R.H.C.R. Mach.

HORN CONTROL REVISION (Cont'd)

PARTS TO BE CANCELLED (Cont'd)

- 159704 SCREW-#8-32 x 1-1/2 P.H.C.R. Mach.
- 131182 LOCKWASHER-#8 Light Spring
- 121752 LOCKWASHER-#8 Ext. Tooth (Reduce Usage)

NOTE: This new design can also be used with Ainsworth Gearshifters providing all new parts including die cast horn ring are changed simultaneously.

This revision incorporated on the following chassis no's.:

- A-11,A-11E 40549
- A-12W6 & 8 2060
- A-12,A-12W,A-12E Lt. Gray 42430
- A-12,A-12W,A-12E Green 42800
- A-12,A-12W,A-12E Brown 45110
- A-12,A-12W,A-12E Blue 42053
- A-12,A-12W,A-12E Red 41735
- A-12,A-12W,A-12E Black 40926