

CHECKER MOTORS CORPORATION
Kalamazoo, Michigan 49007

SERVICE BULLETIN NO. K-14-73
August 6, 1973

MODEL 1973 BODY FRAMING AND MOUNTING CHANGES
Taxicab-Marathon-Aerobus
(After Chassis No. 35579)

To comply with Federal Motor Vehicle Safety Standard No. 216 "Roof Crush Resistance - Passenger Cars", changes have been made in the Model 1973 front, center and rear pillar installations plus the forward roof area.

Said changes are mandatory in the Taxicab and Marathon models and have also been incorporated in the Aerobus to the degree noted in this Service Bulletin.

The following references will assist in locating and identifying, in this Service Bulletin, new service replacement parts available for indicated changed installations.

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IMPORTANT: Be sure and check this Service Bulletin when ordering any Body Framing Parts for any Checker vehicle after above noted chassis number.

Insert this Service Bulletin in the front or rear of Group 25 in your Checker Parts Catalog dated September, 1971.

Parts and Service Division

Attachment

BODY FRAMING AND MOUNTING			ALL MODELS	GROUP 25						
ILLUS. KEY	PART NO.	DESCRIPTION		1	2	3	4	5	6	7
				A 11	A 11 E	A 12	A 12 E	A 12 W	A 12 W 6	A 12 W 8
COWL AND WINDSHIELD FRAME OPENING ASSEMBLY Taxicab and Marathon Sedan (After Ch. #35579)										
Refer To Service Bulletin No. K-43-72 Dated November 27, 1972, Page 1 And To Checker Parts Catalog Dated September, 1971, Page 25-2.										
59-5	651711	COWL AND WINDSHIELD FRAME OPENING ASM. - Complete (Replaces #647053)	1	1	1	1				
59-6	651709	COWL SIDE & FRONT PILLAR ASM. - LH (Replaces #645513)	1	1	1	1				
	647907	BRACKET & BOLT ASM. - Parking Brake Control Mtg. Rear	1	1	1	1				
	646491	BRACKET - Parking Brake Control Mtg. Frt.	1	1	1	1				
	630098	PLATE - Front Pillar Hinge Tapping Spec	1	1	1	1				
	630638	PLATE - Front Pillar Hinge Tapping	7	7	7	7				
	646647	REINFORCEMENT - Front Pillar LH (New Part)	1	1	1	1				
59-7	651710	COWL SIDE & FRONT PILLAR ASM. - RH (Replaces #645514)	1	1	1	1				
	630098	PLATE - Front Pillar Hinge Tapping Spec	1	1	1	1				
	630638	PLATE - Front Pillar Hinge Tapping	7	7	7	7				
	646648	REINFORCEMENT - Front Pillar RH (New Part)	1	1	1	1				
NOTE: All Other Parts Listed Under "Cowl And Windshield Frame Opening Assembly" In Service Bulletin No. K-43-72 Dated November 27, 1972, Page 1 And Checker Parts Catalog Dated September 1971, Page 25-2, Remain In Effect After Chassis No.35579 .										
ROOF - Taxicab and Marathon Sedan (After Ch. #35579)										
Refer To Checker Parts Catalog Dated September 1971, Page 25-3.										
	646591	STABILIZER - Roof Frt. (New Part)	1	1	1	1				
	634069	BOW - Roof #2 and #3	2		2					
	634069	BOW - Roof #2, #3 and #4		3		3				
	646590	BOW - Roof Front (New Part)	1	1	1	1				
NOTE: All Other Parts Listed Under "Roof" In Checker Parts Catalog Dated September 1971, Page 25-3, Remain In Effect After Ch. #35579.										

BODY FRAMING AND MOUNTING

ILLUS. KEY	PART NO.	DESCRIPTION	ALL MODELS	GROUP 25								
				1	2	3	4	5	6	7		
				A 11	A 11 E	A 12	A 12 E	A 12 W	A 12 W 6	A 12 W 8		
		FRAME ASSEMBLY - SIDE COMPLETE (Taxicab and Marathon Sedan After Chassis No.35579)										
		Refer To Checker Parts Catalog Dated September 1971, Page 25-3.										
59-21	651699	FRAME ASM. - Side Complete LH (Replaces #645555)					1		1			
59-22	651700	FRAME ASM. - Side Complete RH (Replaces #645556)					1		1			
	651707	FRAME ASM. - Side Complete LH (Replaces #645547)	1			1						
	651708	FRAME ASM. - Side Complete RH (Replaces #645548)	1			1						
	651705	FRAME ASM. - Side Complete (Rear Seat Forward)LH (Replaces #645549)	1			1						
	651706	FRAME ASM. - Side Complete (Rear Seat Forward)RH (Replaces #645550)	1			1						
59-25	651703	PILLAR ASM. - Center LH (Replaces #645617)	1	1	1	1						
59-26	651704	PILLAR ASM. - Center RH (Replaces #645618)	1	1	1	1						
	640118	PLATE - Door Lock Striker Tapping Upper	2	2	2	2						
	640119	PLATE - Door Lock Striker Tapping Lower	2	2	2	2						
	641227	PANEL ASM. - Center Pillar Front LH	1	1	1	1						
	641228	PANEL ASM. - Center Pillar Front RH	1	1	1	1						
	645619	PANEL ASM. - Center Pillar Rear LH	1	1	1	1						
	645620	PANEL ASM. - Center Pillar Rear RH	1	1	1	1						
	651722	REINFORCEMENT ASM. - Center Pillar (Replaces #645274)	2	2	2	2						
	646653	REINFORCEMENT ASM. - Center Pillar Inner LH (New Part)	1	1	1	1						
	646654	REINFORCEMENT ASM. - Center Pillar Inner RH (New Part)	1	1	1	1						
59-27	651701	PILLAR ASM. - Rear LH (Replaces #639149)	1	1	1	1						
59-28	651702	PILLAR ASM. - Rear RH (Replaces #639150)	1	1	1	1						
	647395	PANEL ASM. - Rear Pillar Rear LH	1	1	1	1						
	647396	PANEL ASM. - Rear Pillar Rear RH	1	1	1	1						
	639151	PANEL ASM. - Rear Pillar Front LH	1	1	1	1						
	639152	PANEL ASM. - Rear Pillar Front RH	1	1	1	1						
	639153	PANEL & NUT ASM. - Rear Pillar Frt. LH	1	1	1	1						
	639154	PANEL & NUT ASM. - Rear Pillar Frt. RH	1	1	1	1						
	640118	PLATE - Door Lock Striker Tapping Upper	2	2	2	2						
	640119	PLATE - Door Lock Striker Tapping Lower	2	2	2	2						
	646660	REINFORCEMENT - Rear Pillar Upper (New Part)	2	2	2	2						
		NOTE: All Other Parts Listed Under "Frame Assembly - Side Complete" In Checker Parts Catalog Dated September 1971, Page 25-3, Remain In Effect After Ch.#35579.										

BODY FRAMING AND MOUNTING			ALL MODELS	GROUP 25						
ILLUS. KEY	PART NO.	DESCRIPTION		1	2	3	4	5	6	7
				A 11	A 11 E	A 12	A 12 E	A 12 W	A 12 W 6	A 12 W 8
COWL AND WINDSHIELD FRAME OPENING ASSEMBLY Station Wagon (After Ch. #35579)										
		Refer To Service Bulletin No. K-43-72 Dated November 27, 1972, Page 2 And To Checker Parts Catalog Dated September, 1971, Page 25-6.								
59A-5	651711	COWL AND WINDSHIELD FRAME OPENING ASM. - Complete (Replaces #647053)						1		
59A-6	651709	COWL SIDE & FRONT PILLAR ASM. - LH (Replaces #645513)						1		
	647907	BRACKET & BOLT ASM. - Parking Brake Control Mtg, Rear						1		
	646491	BRACKET - Parking Brake Control Mtg. Frt.						1		
	630098	PLATE - Front Pillar Hinge Tapping Spec						1		
	630638	PLATE - Front Pillar Hinge Tapping						7		
	646647	REINFORCEMENT - Front Pillar LH (New Part)						1		
59A-7	651710	COWL SIDE & FRONT PILLAR ASM. - RH (Replaces #645514)						1		
	630098	PLATE - Front Pillar Hinge Tapping Spec						1		
	630638	PLATE - Front Pillar Hinge Tapping						7		
	646648	REINFORCEMENT - Front Pillar RH (New Part)						1		
		NOTE: All Other Parts Listed Under "Cowl And Windshield Frame Opening Assembly" In Service Bulletin No. K-43-72 Dated November 27, 1972, Page 2 And Checker Parts Catalog Dated September 1971, Page 25-6, Remain In Effect After Chassis No. 35579.								
		ROOF - Station Wagon (After Ch. #35579)								
		Refer To Checker Parts Catalog Dated September 1971, Page 25-7.								
	644921	STABILIZER - Roof Frt. (New Part)						1		
		NOTE: All Other Parts Listed Under "Roof" In Checker Parts Catalog Dated September 1971, Page 25-7, Remain In Effect After Ch. #35579.								

BODY FRAMING AND MOUNTING			ALL MODELS	GROUP 25						
ILLUS. KEY	PART NO.	DESCRIPTION		1	2	3	4	5	6	7
				A 11	A 11 E	A 12	A 12 E	A 12 W	A 12 W 6	A 12 W 8
FRAME ASSEMBLY - SIDE COMPLETE Station Wagon (After Ch. #35579)										
Refer To Service Bulletin No. K-43-72, Dated November 27, 1972, Page 3 And To Checker Parts Catalog Dated September 1971, Page 25-7.										
59A-27	651157	FRAME ASM. - Side LH (Replaces #639613)						1		
59A-28	651158	FRAME ASM. - Side RH (Replaces #639614)								
59A-31	651703	PILLAR ASM. - Center LH (Replaces #645617)						1		
59A-32	651704	PILLAR ASM. - Center RH (Replaces #645618)						1		
	640118	PLATE - Door Lock Striker Tapping Upper						2		
	640119	PLATE - Door Lock Striker Tapping Lower						2		
	641227	PANEL ASM. - Center Pillar Front LH						1		
	641228	PANEL ASM. - Center Pillar Front RH						1		
	645619	PANEL ASM. - Center Pillar Rear LH						1		
	645620	PANEL ASM. - Center Pillar Rear RH						1		
	651722	REINFORCEMENT ASM. - Center Pillar (Replaces #645274)						2		
	646653	REINFORCEMENT - Rear Pillar Upper LH (New Part)						1		
	646654	REINFORCEMENT - Rear Pillar Upper RH (New Part)						1		
59A-33	651155	PILLAR ASM. - Rear LH (Replaces #639605)						1		
59A-34	651156	PILLAR ASM. - Rear RH (Replaces #639606)						1		
	647395	PANEL ASM. - Rear Panel Rear LH						1		
	647396	PANEL ASM. - Rear Panel Rear RH						1		
	646660	REINFORCEMENT - Rear Pillar Upper (New Part)						2		
	639607	PANEL ASM. - Rear Panel Front LH						1		
	639608	PANEL ASM. - Rear Panel Front RH						1		
	640118	PLATE - Door Lock Strik Tapp Upper						2		
	640119	PLATE - Door Lock Strik Tapp Lower						2		
NOTE: All Other Parts Listed Under "Frame Assembly - Side Complete" In Checker Parts Catalog Dated September 1971, Page 25-7 & 8 Remain In Effect After Ch. #35579.										

BODY FRAMING AND MOUNTING			ALL MODELS	GROUP 25						
ILLUS. KEY	PART NO.	DESCRIPTION		1	2	3	4	5	6	7
				A 11	A 11 E	A 12	A 12 E	A 12 W	A 12 W 6	A 12 W 8
COWL AND WINDSHIELD FRAME OPENING ASSEMBLY Aerobus (After Ch. #35579)										
		Refer To Service Bulletin No, K-43-72 Dated November 27, 1972, Page 3 And To Checker Parts Catalog Dated September, 1971, Page 25-10.								
59B-5	651711	COWL AND WINDSHIELD FRAME OPENING ASM. - Complete (Replaces #647053)								1
59B-6	651709	COWL SIDE & FRONT PILLAR ASM. - LH (Replaces #645513)								1
	647907	BRACKET & BOLT ASM. - Parking Brake Control Mtg. Rear								1
	646491	BRACKET - Parking Brake Control Mtg. Frt.								1
	630098	PLATE - Front Pillar Hinge Tapping Spec								1
	630638	PLATE - Front Pillar Hinge Tapping								7
	646647	REINFORCEMENT - Front Pillar LH (New Part)								1
59B-7	651710	COWL SIDE & FRONT PILLAR ASM. - RH (Replaces #645514)								1
	630098	PLATE - Front Pillar Hinge Tapping Spec								1
	630638	PLATE - Front Pillar Hinge Tapping								7
	646648	REINFORCEMENT - Front Pillar RH (New Part)								1
		NOTE: All Other Parts Listed Under "Cowl And Windsheild Frame Opening Assembly" In Service Bulletin No, K-43-72 Dated November 27, 1972, Page 3 And Checker Parts Catalog Dated September 1971, Page 25-10, Remain In Effect After Chassis No. 35579.								
		ROOF - Aerobus (After Ch. #35579)								
		Refer To Checker Parts Catalog Dated September 1971, Page 25-11.								

BODY FRAMING AND MOUNTING			ALL MODELS	GROUP 25						
ILLUS. KEY	PART NO.	DESCRIPTION		1	2	3	4	5	6	7
				A 11	A 11 E	A 12	A 12 E	A 12 W	A 12 W 6	A 12 W 8
		FRAME ASSEMBLY - SIDE COMPLETE Aerobus (After Ch. # 35579)								
		Refer To Service Bulletin No, K-43-72, Dated November 27, 1972, Page 4 And To Checker Parts Catalog Dated September 1971, Page 25-11.								
59B-27	651153	FRAME ASM. - Side LH (Replaces #639631)								1
59B-28	651154	FRAME ASM. - Side RH (Replaces #639632)								1
59B-31	651703	PILLAR ASM. - Center LH (Replaces #645617)								1
59B-32	651704	PILLAR ASM. - Center RH (Replaces #645618)								1
	640118	PLATE - Door Lock Striker Tapping Upper								2
	640119	PLATE - Door Lock Striker Tapping Lower								2
	641227	PANEL ASM. - Center Pillar Front LH								1
	641228	PANEL ASM. - Center Pillar Front RH								1
	645619	PANEL ASM. - Center Pillar Rear LH								1
	645620	PANEL ASM. - Center Pillar Rear RH								1
	651722	REINFORCEMENT ASM. - Center Pillar (Replaces #645274)								2
	646653	REINFORCEMENT - Rear Pillar Upper LH (New Part)								1
	646654	REINFORCEMENT - Rear Pillar Upper RH (New Part)								1
59B-33	651155	PILLAR ASM. - Rear LH (Replaces #639605)								1
59B-34	651156	PILLAR ASM. - Rear RH (Replaces #639606)								1
	647395	PANEL ASM. - Rear Panel Rear LH								1
	647396	PANEL ASM. - Rear Panel Rear RH								1
	646660	REINFORCEMENT - Rear Pillar Upper (New Part)								2
	639607	PANEL ASM. - Rear Panel Front LH								1
	639608	PANEL ASM. - Rear Panel Front RH								1
	640118	PLATE - Door Lock Strik Tapp Upper								2
	640119	PLATE - Door Lock Strik Tapp Lower								2
		NOTE: All Other Parts Listed Under "Frame Assembly - Side Complete" In Checker Parts Catalog Dated September 1971, Page 25-11 & 12, Remain In Effect After Ch. #35579.								