

BODY ASM.-BALLOON (Cont'd.)

- B-11.....Rear Shelf Panel
- B-12.....Deck Lower & Cross Sill
- B-13.....Rear End-Wagon & Aerobus
- B-14.....Rear Pillar-Tailgate
- B-15.....Rear Pillar-Tailgate
- B-16.....Rear Pillar-Tailgate
- B-17.....Rear Roof Rail & Cross Sill
- B-18.....Roof Asm.-120 WB
- B-19.....Roof Asm.-129 WB A-11E
- B-20.....Roof Asm.-129 WB A-12E
- B-21.....Roof Asm.-120 WB Wagon
- B-22.....Roof Asm.-189 WB Aerobus

- 63.....BODY ASM.-BALLOON & U/BODY ASM.
- B-1.....G.M.A. Welding
- B-2.....G.M.A. Welding
- B-3.....G.M.A. Welding
- B-4.....G.M.A. Welding

60.....BODY ASSEMBLY

- B-1.....Side Frame Complete 120 WB
- B-2.....Side Frame Complete 129 WB
- B-3.....Side Frame Complete Wagon
- B-4.....Side Frame Complete 189 WB
- B-5.....Center Pillar Asm.
- B-6.....Center Pillar Asm.
- B-7.....Center Pillar Asm.
- B-8.....Center Pillar Asm.
- B-9.....Roof Rail Asm.
- B-10.....Rear Pillar Asm.
- B-11.....Rear Pillar Asm.
- B-12.....Rear Pillar Asm.
- B-13.....Rear Pillar Asm.
- B-14.....Rear Quarter Lining & Sill
- B-15.....Sill Asm.-189 WB
- B-16.....Roof Rail Reinf. 189 WB
- B-17.....Roof Rail Asm. 189 WB

- 65.....BODY MOUNTING
- B-1.....Body Mounting-120 WB
- B-2.....Body Mounting-129 WB
- B-3.....Body Mounting-189 WB

62.....BODY ASSEMBLY-UNDERBODY

- B-1.....Floor Pan-Complete 120 WB
- B-2.....Floor Pan-Complete 129 WB
- B-3.....Floor Pan-Complete 120 WB Wagon
- B-4.....Floor Pan-Complete 189 WB Aerobus
- B-5.....Floor Pan-Partial 189 WB Aerobus
- B-6.....Front Floor Asm.-120 WB
- B-7.....Front Floor Asm.-129 WB
- B-8.....Front Floor Asm.-129 WB Aerobus
- B-9.....Front Floor Crossmembers
- B-10.....Front Floor Crossmembers
- B-11.....Front Floor Crossmembers
- B-12.....Front Floor Center Asm.-129 WB
- B-13.....Front Floor Center Asm.-189 WB Aerobus
- B-14.....Center Floor Crossmembers 129 WB 641689
- B-15.....Center Floor Crossmembers 189 WB
- B-16.....Fr.Flr.Pan Asm.-Rr.St.Std.120 & 129 WB
- B-17.....Fr.Flr.Pan Asm.-Rr.St.Fwd.120 WB
- B-18.....Fr.Flr.Pan Asm.-120 WB Wagon
- B-19.....Rear Floor Pan Asm.-189 WB Aerobus
- B-20.....Rear Pillar Filler-120 & 129 WB
- B-21.....Rear Pillar Filler-120 WB Wagon & 189 WB Aerobus

67.....BODY WIRING

- B-1.....120, 129 WB
- B-2.....120, 129 WB
- B-3.....120, 129 WB
- B-4.....A-12W
- B-5.....A-12W
- B-6.....A-12WB
- B-7.....A-12WB
- B-8.....

61.....BODY ASSEMBLY-BALLOON

- B-1.....Balloon Asm.-Complete 120 WB
- B-2.....Balloon Asm.-Complete 129 WB
- B-3.....Balloon Asm.-Complete Wagon
- B-4.....Balloon Asm.-Complete 189 WB
- B-5.....Cowl & W/S Opg.Frame Asm.
- B-6.....Cowl Side & Frt.Pillar Asm.
- B-7.....Front Pillar Reinf.
- B-8.....Cowl Top Asm.
- B-9.....Dash Panel Asm.
- B-10.....Connector Asm.-Dash to Blower

70.....BRAKES-HYDRAULIC SYSTEM

- B-1.....Disc Brakes-120 & 129 WB
- B-2.....Disc Brakes-120 & 129 WB
- B-3.....189 WB
- B-4.....189 WB

94.....CARBURETOR HEAT STOVE

- B-1.....6-Cyl.
- B-2.....8-Cyl.

80.....BUMPERS

- B-1.....Front
- B-2.....Front-Energy Absorbing
- B-3.....Rear-Extended
- B-4.....Rear-Energy Absorbing
- B-5.....Rear-Extended
- B-6.....Rear-Energy Absorbing
- B-7.....Rear-Energy Absorbing

72.....BRAKES-PARKING

- B-1.....Cable Installation 120,129WB
- B-2.....Cable Installation 120,129WB
- B-3.....Cable Installation 169WB
- B-4.....Cable Installation 169WB

74.....BRAKES-PEDAL SUPPORT

- B-1.....Power Disc

76.....BRAKES-VACUUM SOLE

- B-1.....6-Cyl.
- B-2.....8-Cyl.

78.....BRAKE ASSEMBLY

- B-1.....Front Disc
- B-2.....Front Drum

110.....COOLING SYSTEM

- B-1.....Trans.Cooling Lines 6-Cyl.
- B-2.....Trans.Cooling Lines 8-Cyl.
- B-3.....Trans.Auxiliary
- B-4.....Trans.Auxiliary 7A-12WB 6-Cyl.
- B-5.....Radiator Overflow-7A-Mtd.Batt.
- B-6.....Radiator Overflow-7A-Mtd.Batt.
- B-7.....Radiator Overflow-Ert.Mtd.Batt.

90.....CARBURETORS & AIR CLEANERS

- B-1.....6-Cyl.Non-Reg.Fuel
- B-2.....8-Cyl.2-Bl.
- B-3.....8-Cyl.4-Bl.
- B-4.....6-Cyl.4-Bl.

120.....CRANKCASE VENT

- B-1.....6-Cyl.
- B-2.....8-Cyl.2-Bl.
- B-3.....8-Cyl.4-Bl.

92.....CARBURETOR CONTROLS

- B-1.....6-Cyl.
- B-2.....8-Cyl.2-Bl.
- B-3.....8-Cyl.4-Bl.

125.....DECALS

- B-1.....Roof-Checker

160.....EXHAUST SYSTEM

- B-1.....6- & 8-Cyl.
- B-2.....6- & 8-Cyl.
- B-3.....Aerobus
- B-4.....Aerobus

145.....ENGINE WIRING

- B-1.....Harness Install.6-Cyl.
- B-2.....Harness Install.8-Cyl.
- B-3.....Harness Install.Part Numbers
- B-4.....Harness Install.-City Horn

130.....DOOR ASSEMBLY

- B-1.....Front Lower-Welded
- B-2.....Front Lower
- B-3.....Front Lower
- B-4.....Front Lower
- B-5.....Front Upper
- B-6.....Rear & Center
- B-7.....Power Door Locks
- B-8.....Power Door Locks
- B-9.....Power Door Locks

FANS-RADIATOR - See Belts & Pulleys

150.....EVAPORATIVE EMISSION CONTROL(E.E.C.)

- B-1.....Frame Tubing
- B-2.....Frame Tubing Aerobus
- B-3.....Fuel Tank Hoses
- B-4.....Canister Install.
- B-5.....Engine Hoses 6-Cyl.
- B-6.....Engine Hoses 8-Cyl.2-Bbl.
- B-7.....Engine Hoses 8-Cyl.4-Bbl.

170.....FLOOR

- B-1.....Auxiliary Floor A-12W

132.....DOORS-LUBRICATION

- B-1.....Front & Rear

172.....FLOOR DEADENERS

- B-1.....Std.Front Seat A-11,A-12
- B-2.....Std.Front Seat-Rear St.Fwd.
- B-3.....Thin Back Front Seat
- B-4.....Std.Front Sts.W/Aux.Sts.
- B-5.....Thin Back Front St.W/Aux.Seat
- B-6.....Station Wagon
- B-7.....Aerobus

158.....EXHAUST GAS REACTOR(E.G.R.)

- B-1.....6-Cyl.
- B-2.....8-Cyl.

140.....ENGINE MOUNTING

- B-1.....Front 6-Cyl.
- B-2.....Front 8-Cyl.
- B-3.....Rear 6-Cyl.
- B-4.....Rear 8-Cyl.

175.....FLOOR MAT RETAINERS

- B-1.....Installation

180.....FRAME ASSEMBLY

- B-1.....Frame-120 WB
- B-2.....Frame-120 WB
- B-3.....Frame-129 WB
- B-4.....Frame-129 WB
- B-5.....Frame-189 WB
- B-6.....Frame-189 WB
- B-7.....Frame Side Rails
- B-8.....Frame Side Rails
- B-9.....Frame Crossmembers

190.....FRONT END ASSEMBLY

- B-1.....Radiator & Support
- B-2.....Inner Fenders
- B-3.....Outer Fenders
- B-4.....Splash Panel
- B-5.....Splash Panel-Aerobus
- B-6.....Grille
- B-7.....Grille-Aerobus
- B-8.....Grille & Hood Lock
- B-9.....Headlights & Parking Lights

200.....FUEL LINES & PUMP

- B-1.....Fuel Pump to Carb. 6-Cyl.
- B-2.....Fuel Pump to Carb. 8-Cyl.
- B-3.....Fuel Tank to Pump

205.....FUEL TANK MOUNTING

- B-1.....Mounting

210.....GUARDS-WINDOW

- B-1.....Rt. Otr. Wdo. & St. W/O Air Cond.
- B-2.....Rt. Otr. Wdo. & St. W/Air Cond.

220.....HEATER DEFROSTER

- B-1.....Heater Install.
- B-2.....Heater Install.
- B-3.....Heater Controls
- B-4.....Heater Controls
- B-5.....Heater Controls
- B-6.....Rear Window Defogger

225.....HEATER ROSES

- B-1.....Dash Mounted
- B-2.....Floor Mounted-RH
- B-3.....Floor Mounted-Dual A-12WB

230.....INSTRUMENT DASH

- B-1.....Switches & Gauge Install.
- B-2.....Wiring Harness Install.
- B-3.....Wiring Harness Install.

235.....LACK-BUMPER

- B-1.....Installation in Car - A-12W

LABELS-See Plates, Labels & Placards

240.....LAMPS

- B-1.....Turn Signal-Class A
- B-2.....Turn Signal-Class A
- B-3.....Side Marker

250.....MOLDINGS

- B-1.....Side-Door & Fender 120 & 129 WB
- B-2.....Side-Door & Fender 189 WB

255.....OIL FILTERS

- B-1.....Installation

260.....PARTITION

- B-1.....Lifeguard Asm.
- B-2.....Lifeguard Asm.
- B-3.....Lifeguard Asm.

265.....PLATES,LABELS & PLACARDS

270.....POWER TRAIN

- B-1.....Auto.Trans.-Hydramatic 6-Cyl.
- B-2.....Auto.Trans.-Hydramatic 8-Cyl.
- B-3.....Auto.Trans.-Hydramatic Aerobus

PROPELLER SHAFT-See Power Train

280.....RADIO & ANTENNA

- B-1.....Radio Installation
- B-2.....Rear Shelf Speaker
- B-3.....Two Way Radio Conduit Install.

290.....ROOF TRIM

- B-1.....Roof Trim Panels
- B-2.....Roof Trim Panels-Wagon
- B-3.....Roof Trim Panels-Aerobus
- B-4.....Roof Trim-Listed 120 WB

SEAMS (Cont'd.)

- B-3.....Seat Asm.-Front
- B-4.....Seat Asm.-Front
- B-5.....Seat Asm.-Center
- B-6.....Seat Asm.-Rear

314.....SEAT BELTS

- B-1.....Front
- B-2.....Rear-Std.
- B-3.....Rear-R.S.F.
- B-4.....Rear-Wagon
- B-5.....Seat Belt Interlock System
- B-6.....Seat Belt Interlock System

315.....SEAT SUPPORTS & ADJUSTERS

- B-1.....Front Installation

320.....SHROUD

- B-1.....Fan Shroud Assembly

325.....SPARK CONTROL

- B-1.....Tubes & Hoses 6-Cyl.

330.....SPARK PLUG WIRES

- B-1.....6-Cyl.
- B-2.....8-Cyl.

310.....SEATS

- B-1.....Auxiliary-Export
- B-2.....Auxiliary-Round

340.....SPEEDOMETER & CABLE

- B-1.....Cable Installation

360.....STARTER

- B-1.....Mounting 6-Cyl.
- B-2.....Mounting 8-Cyl.

370.....STEERING COLUMN

- B-1.....Column & Wheel Asm.-Hydraulic
- B-2.....Column Asm.Install.-Hydraulic
- B-3.....Column Install.Procedure

372.....STEERING GEAR

- B-1.....Steering Gear & Linkage-Power
- B-2.....Steering Gear & Linkage-Power

375.....STEERING PUMP

- B-1.....Power Strg.Pump Install.6-Cyl.
- B-2.....Power Strg.Pump Install.8-Cyl.
- B-3.....Hose Routing 6-Cyl.
- B-4.....Hose Routing 8-Cyl.

380.....SUSPENSION

- B-1.....Frt.-Disc Brakes Compl.
- B-2.....Frt.-Lower Control Arm Asm.
- B-3.....Frt.-Upper Control Arm Asm.
- B-4.....Frt.-Stabilizer Bar Asm.
- B-5.....Frt.-Drum Brakes Aerobus
- B-6.....Frt.-Lower Control Arm Asm.
- B-7.....Frt.-Upper Control Arm Asm.
- B-8.....Frt.-Stabilizer Bar Asm.
- B-9.....Frbnt Shim Placement
- B-10.....Rear
- B-11.....Rear-Aerobus
- B-12.....Helper Springs

390.....TAILGATE

- B-1.....Tailgate Asm.
- B-2.....Tailgate Asm.
- B-3.....Tailgate Asm.
- B-4.....Tailgate Asm.
- B-5.....Tailgate Asm.
- B-6.....Tailgate Asm.

400.....TRANSMISSION & TORQUE CONVERTER

- B-1.....Transmission to Engine

410.....TRANS.CONTROLS-GEAR\_SELECTOR

- B-1.....Hydraulic 6-Cyl.
- B-2.....Hydraulic 8-Cyl.

412.....TRANS.CONTROLS-ELECTRICAL

- B-1.....Kickdown Switch-Hydraulic

415.....TRANS.CONTROLS-VACUUM

- B-1.....Hydraulic 6-Cyl.
- B-2.....Hydraulic 8-Cyl.

430.....TRIM-INTERIOR

- B-1.....Seats & Door
- B-2.....Seats & Door

440.....VACUUM LINES

- B-1.....Engine Compt. 6-Cyl.
- B-2.....Engine Compt. 8-Cyl.2-Bbl.
- B-3.....Engine Compt. 8-Cyl.4-Bbl.

450.....WEATHERSEALS

- B-1.....Doors & Windows
- B-2.....Doors & Windows

460.....WINDOWS (also See Doors)

- B-1.....Windshield Installation

470.....WINDSHIELD WIPERS & WASHERS

- B-1.....Installation

Page One.....Index  
Page Two.....Index  
Page Three.....4.....Index  
Page Four.....Index  
Page Five.....Index  
Page Six.....Index  
Page Seven.....Index  
Page Eight.....Index

10.....AIR CONDITIONING-COMPRESSOR MTG.

B-1.....6-Cyl.  
B-2.....8-Cyl.  
B-3.....8-Cyl.

12.....AIR CONDITIONING-CONDENSER MTG.

B-1.....Radiator Mtd.  
B-2.....Roof Top Mtd.

14.....AIR CONDITIONING-EVAP. MTG.

B-1.....Front Mtd.  
B-2.....Rear Asm.  
B-3.....Rear Asm.  
B-4.....Rear Mtd.  
B-5.....Rear Mtd.  
B-6.....Rear Mtd.

16.....AIR CONDITIONING-HOSES & TUBES

B-1.....Front 6-Cyl.  
B-2.....Front 8-Cyl.  
B-3.....Dual 6-Cyl.  
B-4.....Dual 8-Cyl.  
B-5.....Dual Aerobus  
B-6.....Frt. W/Rf. Top Cond. 6-Cyl.  
B-7.....Frt. W/Rf. Top Cond. 8-Cyl.  
B-8.....Dual W/Rf. Top Cond. Aerobus  
B-9.....Dual Frame Hose Routing Aerobus  
B-10.....Part Numbers  
B-11.....Dual W/Rf. Top Cond. 6-Cyl.  
B-12.....Dual W/Rf. Top Cond. 6-Cyl.

A.I.R. (Cont'd.)

B-4.....Diverter Valve Mtg. 6-Cyl.  
B-5.....Hoses & Tubes 6-Cyl.  
B-6.....Hoses & Tubes 8-Cyl.  
B-7.....Hoses & Tubes 6-Cyl. W/Air Cond.

30.....ALTERNATORS

B-1.....Mounting 6-Cyl.  
B-2.....Mounting 8-Cyl.  
B-3.....Mounting 60 Amp

18.....AIR CONDITIONING-WIRING

B-1.....Front  
B-2.....Front W/Rf. Top Cond.  
B-3.....Dual  
B-4.....Dual Aerobus  
B-5.....Dual W/Rf. Top Cond.  
B-6.....Dual W/Rf. Top Cond. Aerobus  
B-7.....Dual Part Numbers

AXLE ASSEMBLY-See Suspension

40.....BATTERY

B-1.....Front Mounted 6-Cyl.  
B-2.....Front Mounted 8-Cyl.  
B-3.....Rear Mounted  
B-4.....Shield-Rear Battery  
B-5.....Wiring-Rear Split Cable  
B-6.....Wiring-Rear Split Cable

20.....A.I.R.

B-1.....Pump Mtg. 6-Cyl.  
B-2.....Pump Mtg. 6-Cyl. W/Air Cond.  
B-3.....Pump Mtg. 8-Cyl.

50.....BELTS & PULLEYS

B-1.....6-Cyl. Non-California  
B-2.....8-Cyl.  
B-3.....Part Numbers