

CHECKER MOTORS CORP. KALAMAZOO, MICH.

EFFECTIVE MODEL YEAR 1974

MODEL:
A-11
A-11E
A-12
A-12E
A-12W

DATE
7-31-73

GRAPHIC ILLUSTRATION

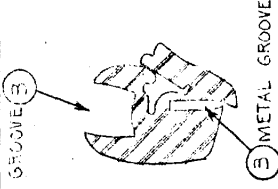
WINDOWS - WINDSHIELD INSTALL.

DWN. BY
CHK.

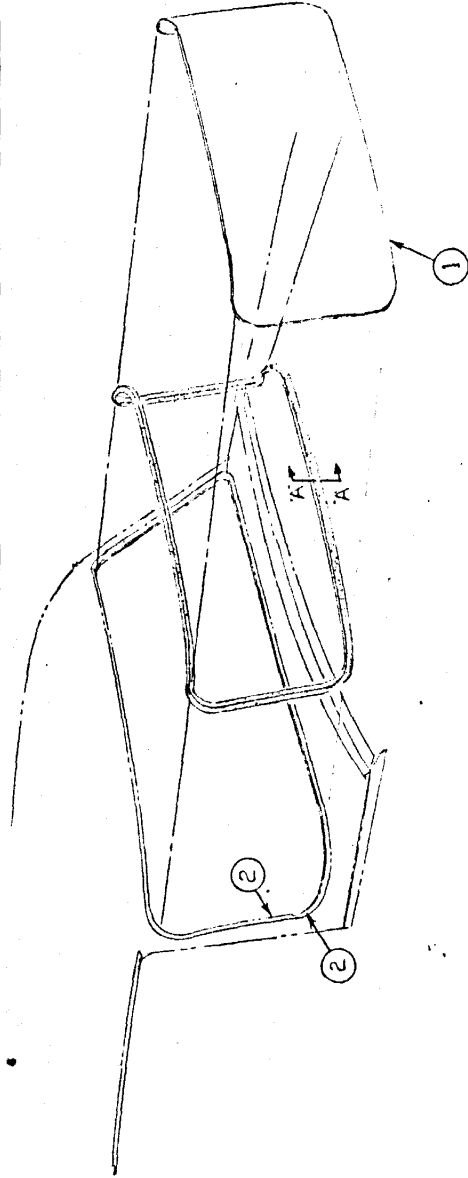
SHEET NO. 460 B-1

APPVD. SUPERSEDES S.I. 460 A-1

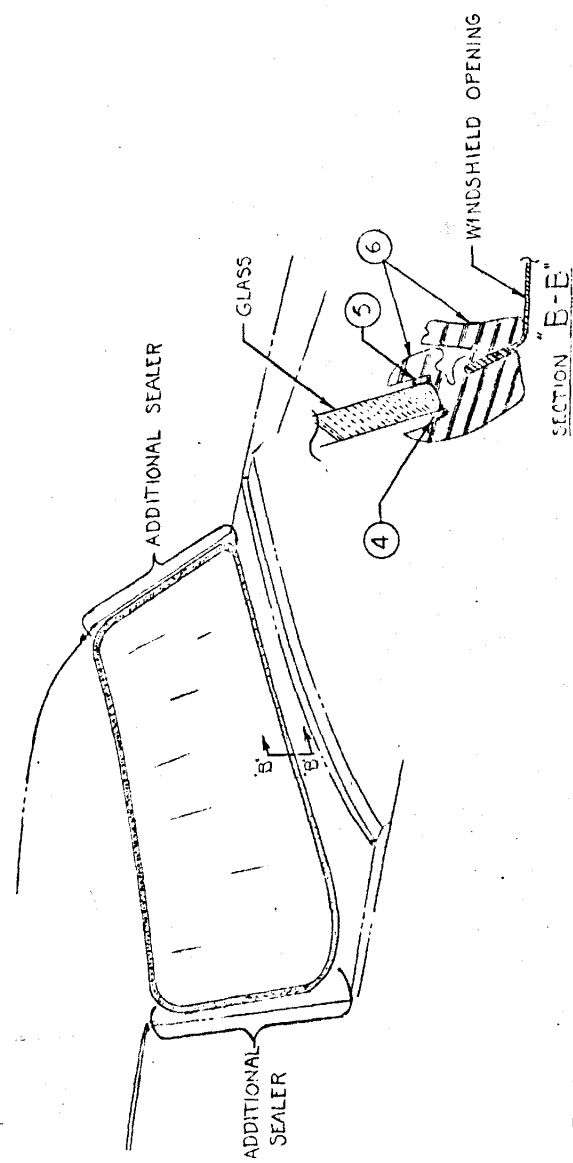
GLASS GROOVE (B)



SECTION 'A-A'



1. CLEAN PERIMETER OF GLASS AT LEAST (1") IN FROM THE EDGE.
2. APPLY DOW CORNING 95062 (MT-110) PRIMER TO PERIMETER OF W/SHIELD OPENING BOTH INSIDE + OUTSIDE.
3. CLEAN THE GLASS + METAL GROOVE OF THE WEATHERSEAL-WINDSHIELD WITH CHLORATHENE, AND APPLY MT-110 PRIMER TO BOTH GLASS + METAL GROOVES. INJECT MA-151 ADHESIVE SEALANT IN THE METAL GROOVE ONLY.
4. REMOVE WEATHERSEAL FROM FIXTURE AND ASSEMBLE INTO THE W/SHIELD OPENING ON THE LINE, THEN INJECT MA-151 ADHESIVE SEALANT TO THE INEARD SIDE OF THE GLASS GROOVE.
5. ASSEMBLE CLEAN GLASS IN W/SHIELD WEATHERSEAL AND APPLY MA-151 ADHESIVE SEALANT ON OUTBOARD SIDE OF WEATHERSEAL BETWEEN GLASS + W/SEAL, ALL THE WAY AROUND THE EDGE OF THE GLASS.
6. APPLY SOAP SOLUTION TO LOCKSEAM AREA ONLY.
7. CLOSE LOCKSEAM ALL AROUND OPENING + APPLY MA-151 ADHESIVE TO THE OUTSIDE METAL GROOVE AT FRONT FILLER.
8. REMOVE EXCESS ADHESIVE, INSIDE + OUTSIDE, WITH FIBERBOARD + WIFE CLEAN WITH CHLORATHENE SOLVENT OR MINERAL SPIRITS.



SECTION 'B-B'