

CHECKER MOTORS CORP. KALAMAZOO, MICH.

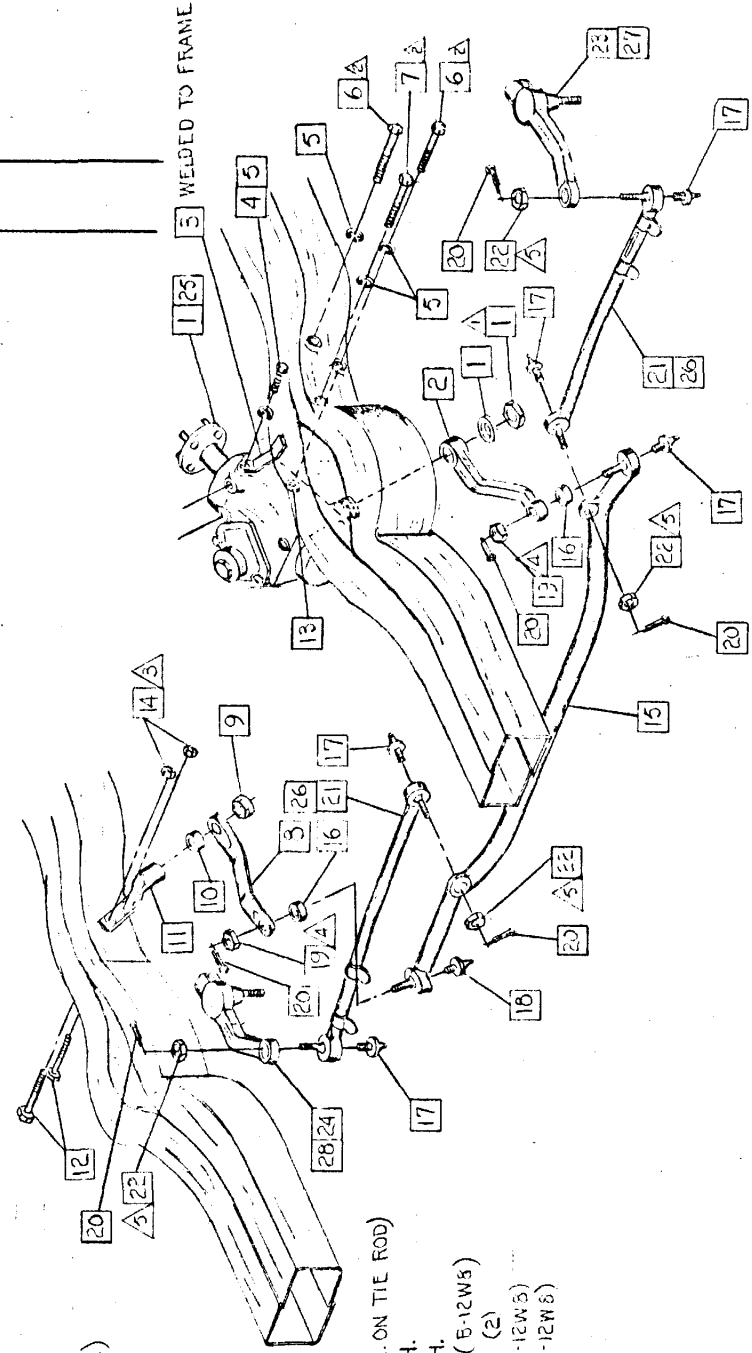
EFFECTIVE MODEL YEAR 1974

MODEL:	B-12	DATE	6-8-73
B-11	B-12WB	GRAPHIC ILLUSTRATION	SHEET NO. 372 B-1
B-1E	B-12W	STEERING GEAR & LINKAGE - PWR	APPVD. SUPERSEDES G.I. 370A & PER MEMO 237

1.	705505	GEAR ASSEM. - PWR. STRG.
2.	702037	PITMAN ARM.
3.	702350	BRACE
4.	180147	BOLT $\frac{1}{16}$ -14 x $1\frac{1}{4}$ HEX.
5.	120383	L.W. $\frac{1}{16}$ MED. SPRING (4)
6.	187187	BOLT $\frac{1}{16}$ -14 x 6 HEX. (2)
7.	272414	BOLT $\frac{1}{16}$ -14 x 7 HEX.
8.	702034	ARM - STEERING IDLER
9.	701030	BUSHING ASSEM.
10.	702051	SEAL
11.	702841	SUPPORT - IDLER ARM.
12.	189334	BOLT $\frac{3}{8}$ -24 x $4\frac{1}{2}$ HEX (2)
13.	120388	WASHER $\frac{1}{16}$ ID. x 1 OD
14.	274643	NUT $\frac{3}{8}$ -24 HEX. (2)
15.	703492	LINK ASSEM.
16.	701569	SEAL ASSEM. (2)
17.	941790	LUB FITTING (5)
18.	271413	LUB FITTING
19.	125250	NUT $\frac{1}{2}$ -20 HEX. (2)
20.	137185	COTTER PIN (6)
21.	701010	TIE ROD ASSEM. (2)
22.	30244	NUT $\frac{1}{8}$ -18 HEX. (4 - FURN. ON TIE ROD)
23.	703757	ARM & JOINT ASSEM. L.H.
24.	703758	ARM & JOINT ASSEM. R.H.
25.	705323	GEAR ASSEM. - PWR. STRG. (B-12WB)
26.	701555	TIE ROD ASM. - (B-12WB) (2)
27.	702735	ARM - STEERING L.H. (B-12WB)
28.	702736	ARM - STEERING R.H. (B-12WB)

NOTE:  
THE ROD AND CENTER LINK STUD TAPER SURFACE'S MUST BE FREE FROM ANY LUBRICANT - WIPE DRY WITH CLOTH DAMPENED WITH SOLVENT IF NECESSARY.

FOR HOSES SEE G.I. 575



- △ 160 - 210 FT. LBS. TORQUE
- △ 50 - 60 FT. LBS TORQUE
- △ 30 - 35 FT. LBS TORQUE
- △ 35 - 45 FT. LBS. TORQUE \*
- △ 40 - 45 FT. LBS. TORQUE \*
- \* PLUS ADDITIONAL TORQUE TO ALIGN COTTER PIN

CHANGED  
8-21-73 701555, 702735, 26, Assoc  
9-5-74 705505 Was 705382  
~ 705492 Was 701570