

CHECKER MOTORS CORP. KALAMAZOO, MICH.

EFFECTIVE MODEL YEAR 1974

SHEET NO. 205 B-1  
 SUPPERSEDES GI. 205 A-1

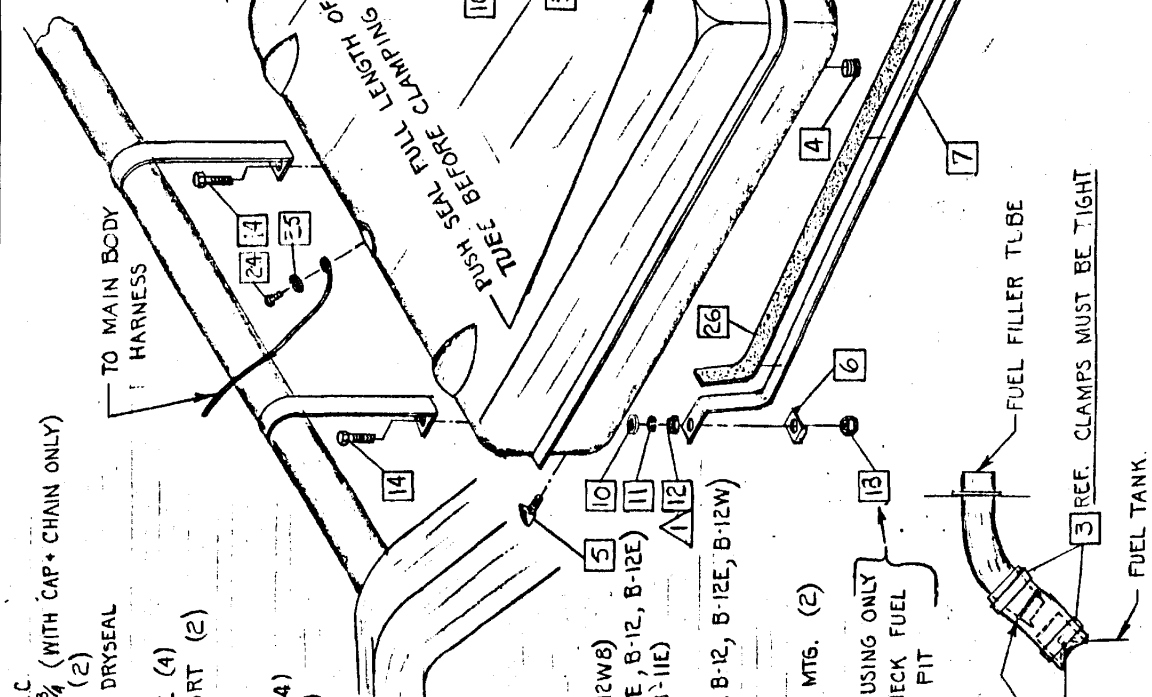
DWN. LESSER  
 CHK.  
 APPVD.

GRAPHIC ILLUSTRATION  
 FUEL TANK INSTALLATION

MODEL: B-12 B-12E B-12W6 B-12W  
 DATE 9-17-75

CHANGES  
 43-74 70% 5% ADDED.  
 10-2-74 FILLER TUBE D.I.M. REMOVED.  
 FILLER TUBE NOTE ADDED.

▲ 17-23 FT. LB. TORQUE



1. 705115 FUEL TANK ASM. - WITH E.E.C.
2. 626456 SCREW + WASHER ASM. - \*8 x 3/4 (WITH CAP + CHAIN ONLY)
3. 451219 HOSE CLAMP 2 1/16 TYPE 'D' (2)
4. 444735 PLUG - SQ. HD. PIPE 1/4 - 18 DRYSEAL
5. 116341 ELBOW
6. 24209 CLIP - FUEL TANK TO FRAME (4)
7. 702431 STRAP - FUEL TANK SUPPORT (2)
8. 702432 BRACKET
9. 181637 BOLT 3/8 - 24 x 1 HEX. (4)
10. 120394 WASHER 1/2 ID. x 1 1/16 O.D. (4)
11. 120382 L.W. 3/8 MED. SPRING (4)
12. 120369 NUT 3/8 - 24 HEX. (4)
13. 442828 NUT 3/8 - 24 HEX. LOCK (4)
14. 9415856 SCREW 3/8 - 24 x 2 HEX. (2)
15. 94639 SEAL - FUEL TANK FILLER
16. 94647 NECK TO REAR FLOOR
17. 626611 SEAL - FUEL TANK FILLER NECK TO BODY
18. 704698 SCREW \*8 x 1/2 PAN. (3)
19. 705089 SEAL - FUEL TANK FILLER TUBE ASM. (B-12W, B-12WB)
20. 705085 TUBE ASM. (B-11, B-11E, B-12, B-12E)
21. 705040 CAP + CHAIN ASM. (B-11, B-11E)
22. 93878 CAP ASM. (B-12WB)
23. 704941 CAP ASM. (B-11, B-11E, B-12, B-12E, B-12W)
24. 117627 SCREW \*10-32 x 3/16
25. 120217 L.W. \*10 MED. SPRING
26. 706596 ANTI-SQUEAK - FUEL TANK MTG. (2)

**NOTE**  
 TIGHTEN SUPPORT STRAPS 7 WITH LOCKNUTS USING ONLY ENOUGH TORQUE TO FIRMLY SEAT TANK. RECHECK FUEL TANK MOUNTING FOR POSITIVE TIGHTNESS AT PIT INSPECTION OF VEHICLE.

CLAMP MUST BE ABOVE BEAD ON FILLER TUBE

3 REF. CLAMPS MUST BE TIGHT

FUEL TANK