

CHECKER MOTORS CORP. KALAMAZOO, MICH.

GRAPHIC ILLUSTRATION
EXHAUST GAS REACTOR 6 CYL.

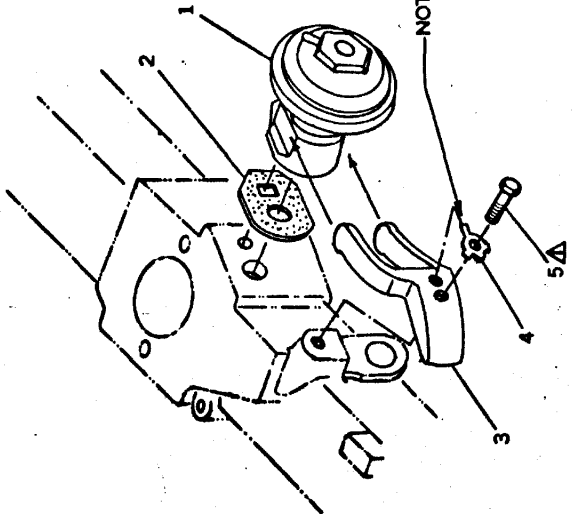
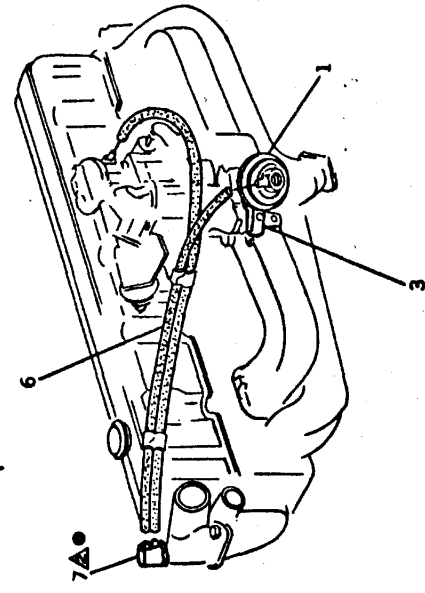
MODEL: B-12
B-12E
B-12W
DATE: 10-24-73

DWN. LAURA
CHK.

SHEET NO. 158 B-1

- 1. VALVE ASM. - E.G.R. 6 CYL.
- 2. GASKET - E.G.R. VALVE
- 3. CLAMP - E.G.R. VALVE
- 4. LOCK - E.G.R. VALVE CLAMP BOLT
- 5. BOLT $\frac{3}{8}$ -16 x 1 HEX.
- 6. HOSE ASM. - E.G.R.
- 7. CONTROL ASM. - E.G.R. THERMAL DELAY
- 8. SEALER - PIPE THREAD TAPE $\frac{1}{2}$ " WIDE

● BEFORE INSTALLING CONTROL (7) APPLY
ML-III (8) TO THREADS



NOTE: AFTER INSTALLING BOLT, BEND REAR
TAB INTO CLAMP RETAINING HOLE &
BEND FORWARD TABS AGAINST BOLT HEAD

△ 1
△ 2

20-30 FT. LBS. TORQUE
8-9 FT. LBS. TORQUE PLUS
ADDITIONAL TORQUE TO
ALIGN FITTING

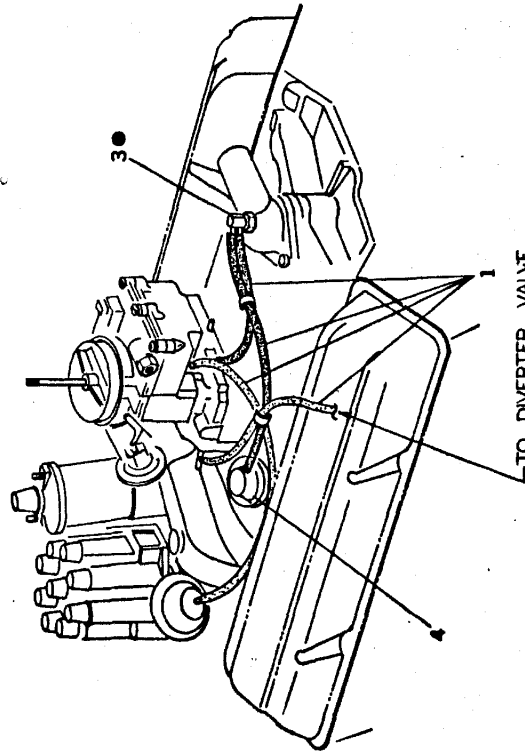
DATE	CHANGES
2-1-74	ML-III Added

CHECKER MOTORS CORP. KALAMAZOO, MICH.

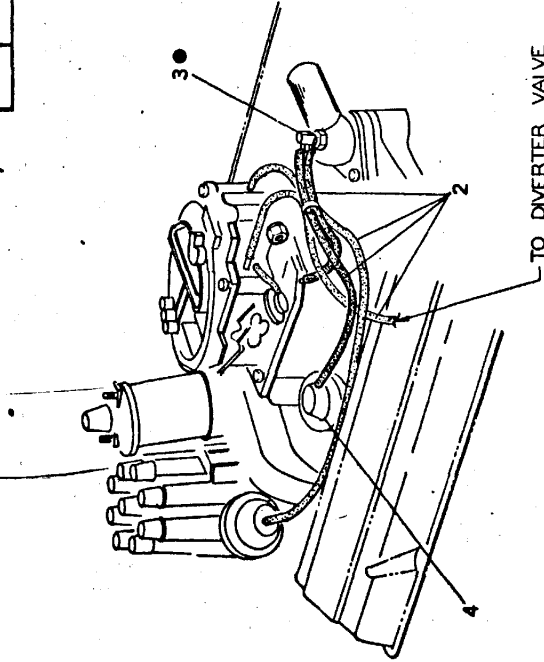
MODEL:		DATE		GRAPHIC ILLUSTRATION		SHEET NO.		158 B-2	
B-12	B-12E	B-12W8	11-1-73	EXHAUST GAS REACTOR		DWN. DEKKER			
B-11E	B-12W					CHK.			

1. 705420 HOSE ASM. - SPARK CONTROL 2 Bbl.
2. 705439 HOSE ASM. - SPARK CONTROL 4 Bbl.
3. 705408 CONTROL ASM. - E.G.R. THERMO DELAY
4. VALVE ASM. - E.G.R. (FURN. ON ENG.)
5. ML-111 SEALER - PIPE THREAD TAPE 1/2" WIDE

● BEFORE INSTALLING CONTROL (3) APPLY ML-111 (5) TO THREADS.



VIEW OF 8 CYL. WITH 2 Bbl. CARB.



VIEW OF 8 CYL. WITH 4 Bbl. CARB.

DATE	CHANGES
2-1-74	ML-111 Added