

CHECKER MOTORS CORP. KALAMAZOO, MICH.

GRAPHIC ILLUSTRATION

ENGINE MOUNTING 6 CYL. FRT.

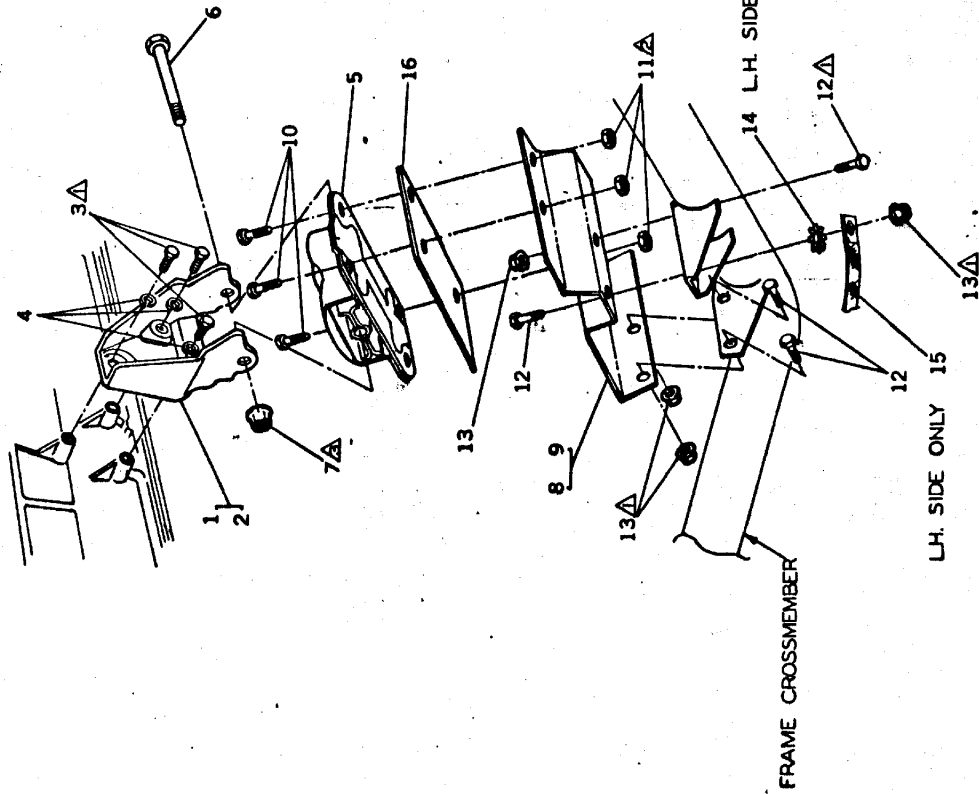
DWN. DECKEE
CHK.

SHEET NO. 140 B-1

MODEL:	B-12	DATE	11-7-73
	B-12E		
	B-12W		

1. 706241 BRACKET - FRT. ENG. MTG. LH. 6 CYL.
2. 706242 BRACKET - FRT. ENG. MTG R.H. 6 CYL.
3. BOLT $\frac{3}{8}$ - 16 x $\frac{3}{4}$ HEX. (6)
4. LW. $\frac{3}{8}$ MED. SPRING (6)
5. 705109 MOUNTING ASM. - ENG. FRT. (2)
6. 706101 BOLT $\frac{1}{16}$ - 14 x 5 HEX. FLANGED (2)
7. 706102 NUT $\frac{1}{16}$ - 14 HEX. FLANGED (2)
8. 706239 ADAPTER - ENG. MTG. LH. 6 CYL.
9. 706240 ADAPTER - ENG. MTG. R.H. 6 CYL.
10. 706099 BOLT $\frac{3}{8}$ - 16 x 1 HEX. (6)
11. 706100 NUT $\frac{3}{8}$ - 16 HEX. FLANGED (6)
12. 181637 BOLT $\frac{3}{8}$ - 24 x 1 HEX. (8)
13. 274643 NUT $\frac{3}{8}$ - 24 SERR. HEX. (8)
14. 170551 LW. $\frac{3}{8}$ INT. EXT. TOOTH
15. 706295 GROUND STRAP
16. 706527 PLATE - ENG. MTG. ADAPTER. (2)

- Δ 20-30 LBS. FT. TORQUE
- \triangle 20-27 LBS. FT. TORQUE
- ∇ 40-50 LBS. FT. TORQUE



DATE	CHANGES
11-8-73	706527 Added

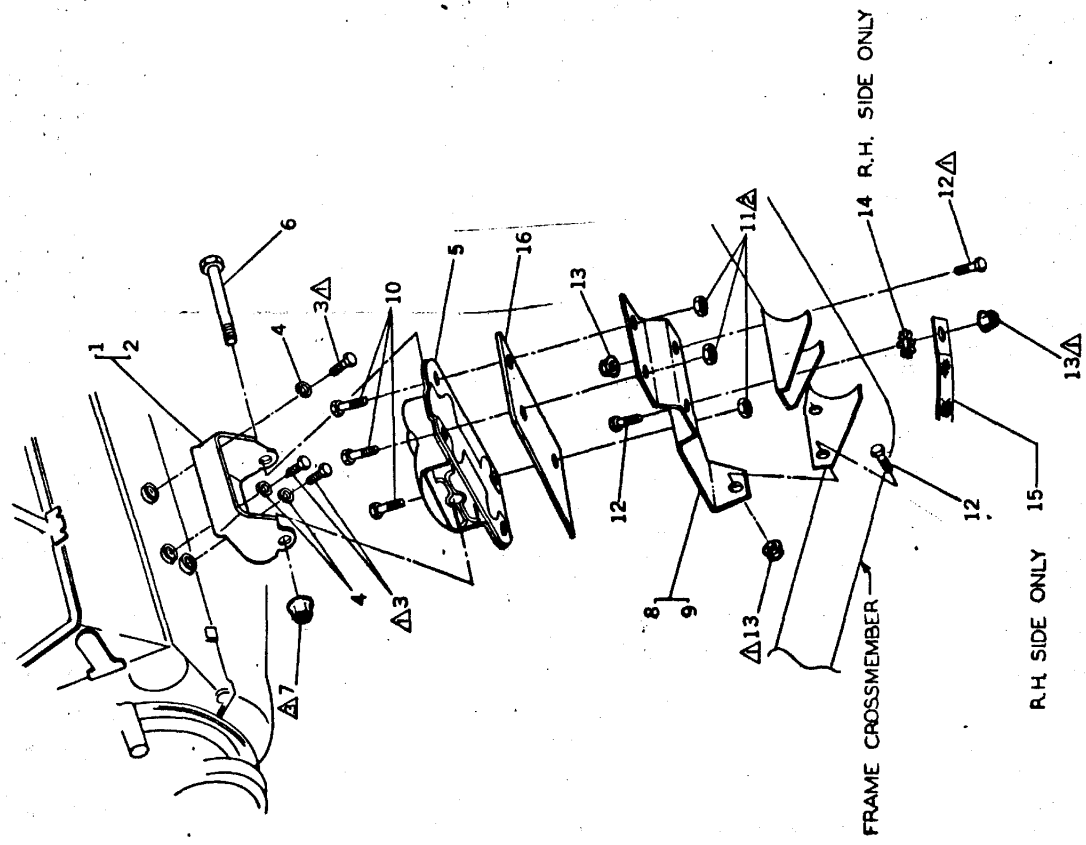
CHECKER MOTORS CORP. KALAMAZOO, MICH.

MODEL:		DATE		SHEET NO. 140 B-2	
B-11	B-12E	B-12W6	11-8-73	DWN. DEKKEE	CHANGES
B-11E	B-12W			CHK.	706527 Added 705109 Was 705113

GRAPHIC ILLUSTRATION

ENGINE MOUNTING 8 CYL. FRT.

1. 706245 BRACKET - ENG. MTG FRT. LH.
2. 706243 BRACKET - ENG. MTG. FRT. R.H.
3. 180120 BOLT $\frac{7}{16}$ -16 x $\frac{3}{4}$ (6)
4. 120582 L.W. $\frac{3}{8}$ MED. SPRING (6)
5. 705109 MOUNTING ASM. - ENG. FRT. (2)
6. 706101 BOLT $\frac{7}{16}$ -14 x 5 HEX. FLANGED (2)
7. 706102 NUT $\frac{7}{16}$ -14 HEX. FLANGED (2)
8. 706079 ADAPTER - ENG. MTG LH.
9. 706080 ADAPTER - ENG. MTG R.H.
10. 706099 BOLT $\frac{3}{8}$ -16 x 1 HEX. (6)
11. 706100 NUT $\frac{3}{8}$ -16 HEX FLANGED (6)
12. 181637 BOLT $\frac{7}{8}$ -24 x 1 HEX. (6)
13. 274643 NUT $\frac{7}{8}$ -24 HEX. SERR.
14. 178551 L.W. $\frac{3}{8}$ INT. EXT. TOOTH GROUND STRAP
15. 706295 PLATE - ENG. MTG. ADAPTER (2)
16. 706527



- Δ 20 - 30 LBS. FT. TORQUE
- Δ 20 - 27 LBS. FT. TORQUE
- Δ 40 - 50 LBS. FT. TORQUE

CHECKER MOTORS CORP. KALAMAZOO, MICH.

GRAPHIC ILLUSTRATION

SHEET NO. 140 B-3

DWN. DEKER
CHK.

DATE

11-29-73

MODEL:

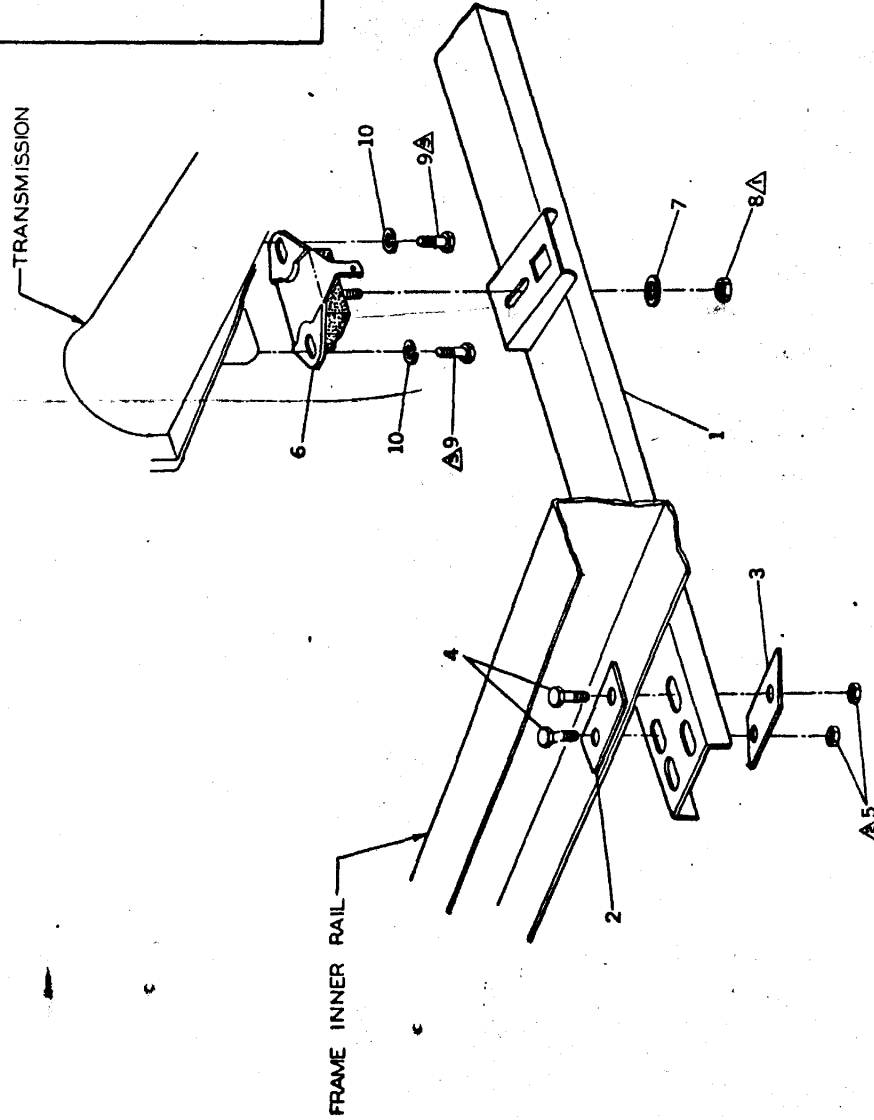
B-11
B-11E
B-11W

ENGINE MTG. - REAR 6 CYL.

- 1. 703192 SUPPORT ASM. - ENG. MTG. REAR
- 2. 704670 PLATE - ENG. SUPT. FR. X' MBR REINF. (2)
- 3. 704776 PLATE - ENG. SUPT. BOLTING (2)
- 4. 181637 BOLT $\frac{3}{8}$ -24*1 HEX (4)
- 5. 442828 NUT $\frac{3}{8}$ -24 HEX (4)
- 6. 705172 MOUNTING ASM. - TRANS. SUPT.
- 7. 626913 WASHER $\frac{1}{2}$ ID. * $1\frac{3}{8}$ OD. * $\frac{3}{16}$
- 8. 271501 NUT $\frac{1}{16}$ -14 SPL.
- 9. 180145 BOLT $\frac{1}{16}$ -14 *1 HEX. (2)
- 10. 120383 LW. $\frac{1}{16}$ MED. SPRING (2)

DATE

CHANGES



- ① 45 - 60 LBS. FT. TORQUE
- ② 25 - 30 LBS. FT. TORQUE
- ③ 40 - 45 LBS. FT. TORQUE

CHECKER MOTORS CORP. KALAMAZOO, MICH.

DWN. DEKLER
CHK.

GRAPHIC ILLUSTRATION

SHEET NO. 140 B-4

ENGINE MTG. - REAR 8 CYL.

DATE

11-29-73

MODEL:

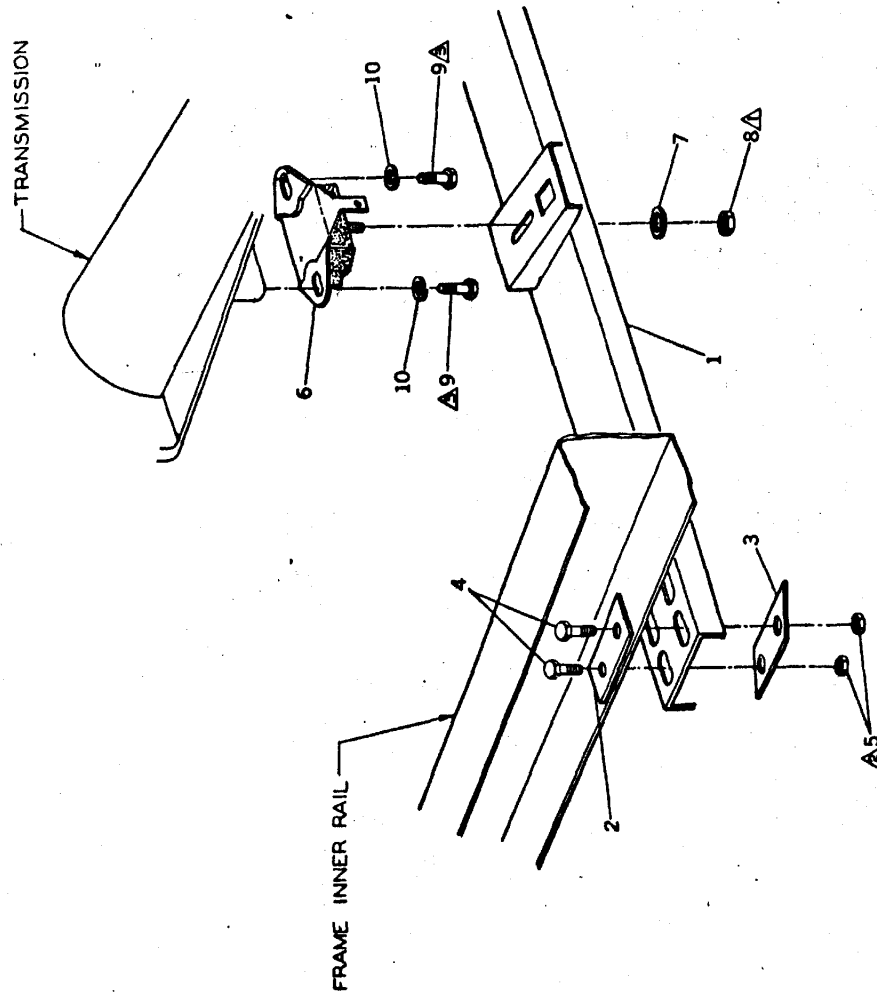
- B-11
- B-12E
- B-12W

B-12W6

- 1. 705192 SUPPORT ASM. - ENG. MTG REAR
- 2. 704670 PLATE - ENG. SUPT. FR. "X" MBR. REINF. (2)
- 3. 704776 PLATE - ENG. SUPT. BOLTING (2)
- 4. 181637 BOLT $\frac{3}{8}$ -24 x 1 HEX. (4)
- 5. 442828 NUT $\frac{3}{8}$ -24 HEX. (4)
- 6. 705172 MOUNTING ASM. - TRANS. SUPPORT
- 7. 626913 WASHER $\frac{1}{2}$ ID x $1\frac{3}{8}$ OD x $\frac{3}{16}$
- 8. 271501 NUT $\frac{1}{6}$ -14 SPL.
- 9. 180145 BOLT $\frac{1}{6}$ -14 x 1 HEX (2)
- 10. 120363 L.W. $\frac{1}{6}$ MED. SPR. (2)

DATE

CHANGES



- 1 45 - 60 LBS. FT. TORQUE
- 2 25 - 30 LBS. FT. TORQUE
- 3 40 - 45 LBS. FT. TORQUE