

CHECKER MOTORS CORP. KALAMAZOO, MICH.

EFFECTIVE OCT. 1, 1970

MODEL:

DATE

GRAPHIC ILLUSTRATION

DWN. DEKKER

SHEET NO. 400 A-1

B-11
B-12 E
B-12 W

9-17-70

TORQUE CONVERTER INSTALL.

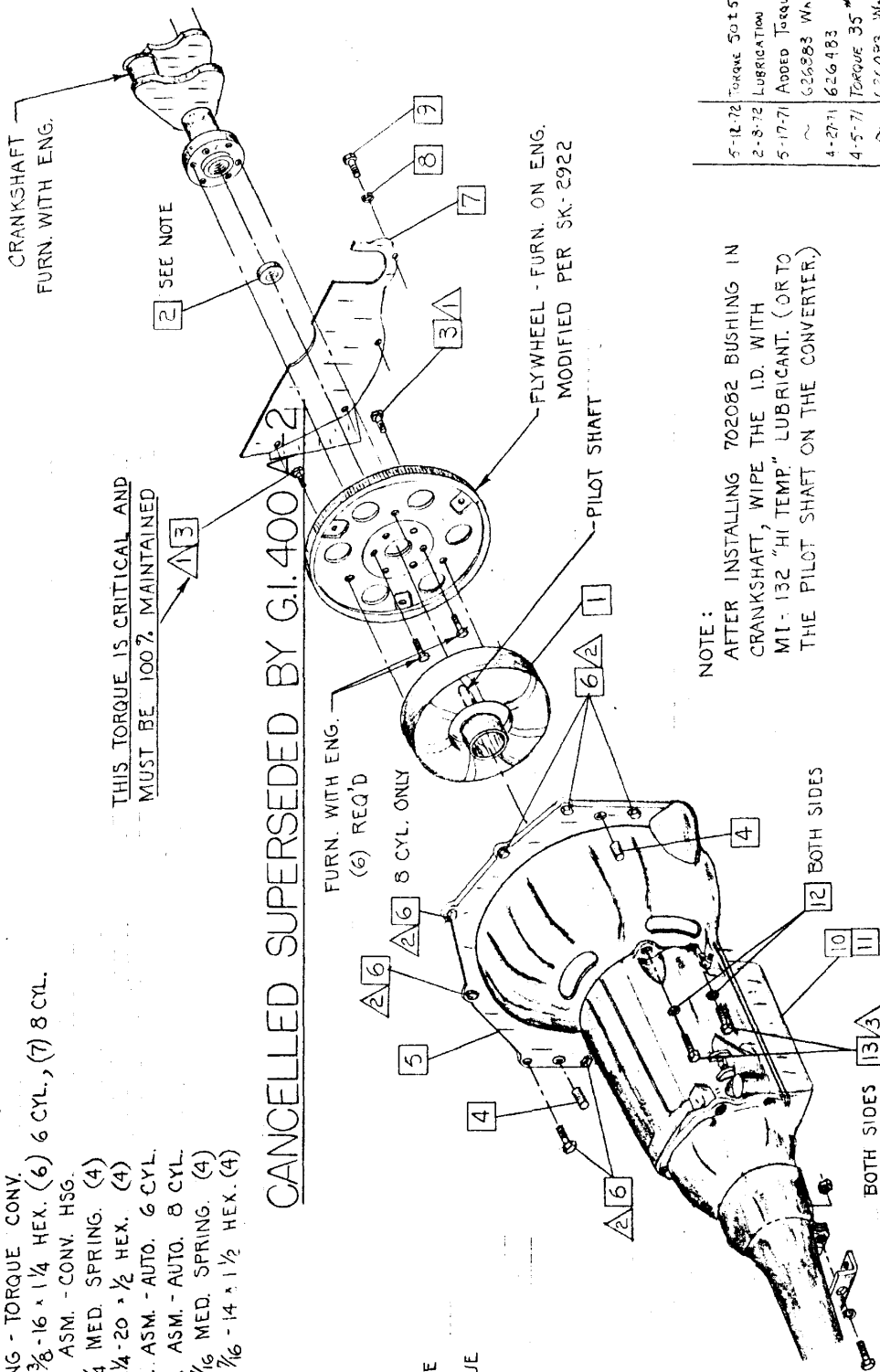
CHK. FOR 9-21-70

APPVD.

1. CONVERTER ASM. - AUTO. TRANS.
2. BUSHING
3. SCREW $\frac{3}{8}$ - 24 x $\frac{1}{2}$ HEX. SERR. W/HD.
4. DOWEL - ENG. TO BELL HSG. (2)
5. HOUSING - TORQUE CONV.
6. BOLT $\frac{3}{8}$ - 16 x $\frac{1}{4}$ HEX. (6) 6 CYL., (7) 8 CYL.
7. COVER ASM. - CONV. HSG.
8. L.W. $\frac{1}{4}$ MED. SPRING. (4)
9. BOLT $\frac{1}{4}$ - 20 x $\frac{1}{2}$ HEX. (4)
10. TRANS. ASM. - AUTO. 6 CYL.
11. TRANS. ASM. - AUTO. 8 CYL.
12. L.W. $\frac{7}{16}$ MED. SPRING. (4)
13. BOLT $\frac{7}{16}$ - 14 x $\frac{1}{2}$ HEX. (4)

THIS TORQUE IS CRITICAL AND MUST BE 100% MAINTAINED

CANCELLED SUPERSEDED BY G.I. 400 A-2



- ① 50 ± 5 FT. LBS. TORQUE
- ② 20 - 30 FT. LBS. TORQUE
- ③ 40 - 45 FT. LBS.

NOTE:
AFTER INSTALLING 702082 BUSHING IN CRANKSHAFT, WIPE THE I.D. WITH MI-132 "HI TEMP." LUBRICANT. (OR TO THE PILOT SHAFT ON THE CONVERTER.)

5-12-72	Torque 50±5 Was 35±3
2-8-72	LUBRICATION NOTE Added
5-17-71	Added Torque 20-30, 40-45
~	626883 Was 9409125 +
4-27-71	626483
4-5-71	Torque 35" Was 40 LBS.
~	626483 Washer Added
3-31-71	Torque "1" Added

CHANGE

EFFECTIVE MAR. 1, 1973

CHECKER MOTORS CORP. KALAMAZOO, MICH.

MODEL:	B-12	DATE	11-27-72
B-11	B-12E	B-12WB	
B-11E	B-12W		
DWN. DESKTS		SHEET NO. 400 A-2	
CHK. 7-27-73		TRANS. SUPERSEDES G.I. 400 A-1 PER MEMO #326	
APPVD.		CHANGES	
		8-30-73 TRANS. CH. LEVEL NOTE REV. 180125, 709279 ADDED.	

1. 705231 TRANS. ASM. - AUTO. 6 CYL.
2. 705232 TRANS. ASM. - AUTO. 8 CYL.
3. 706323 UNDERPAN - TRANS. CONVERTER
4. 9419727 SCREW $\frac{1}{4}$ - 14 - $\frac{3}{8}$ HEX W/HD. TAPP. (4)
5. 706326 SCREW $\frac{3}{8}$ - 24 - $\frac{1}{2}$ HEX W/HD. (3)
6. 9422622 BOLT $\frac{3}{8}$ - 16 - $1\frac{1}{8}$ FL. HEX. HD. (5)
7. 180126 BOLT $\frac{3}{8}$ - 16 - $1\frac{1}{4}$ HEX.
8. 705279 BRACKET ASM. - EXH. PIPE TRANS. CASE (REF) 6 CYL. ONLY

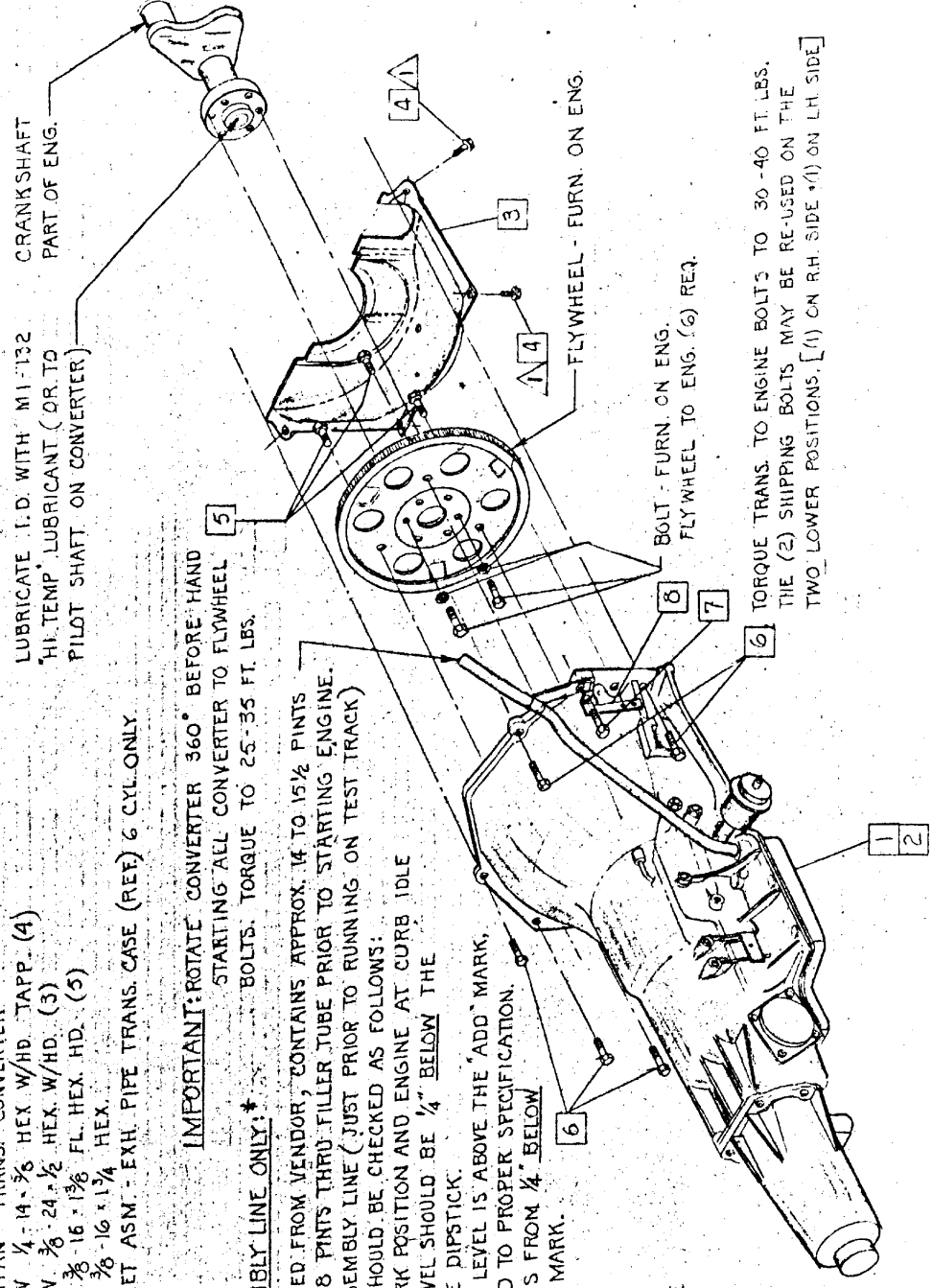
IMPORTANT: ROTATE CONVERTER 360° BEFORE HAND STARTING ALL CONVERTER TO FLYWHEEL BOLTS. TORQUE TO 25-35 FT. LBS.

FOR PRODUCTION ASSEMBLY LINE ONLY: *

TRANSMISSION AS RECEIVED FROM VENDOR, CONTAINS APPROX. 14 TO 15 1/2 PINTS OF TRANS. FLUID. ADD 8 PINTS THRU FILLER TUBE PRIOR TO STARTING ENGINE. AS CARS COME OFF ASSEMBLY LINE (JUST PRIOR TO RUNNING ON TEST TRACK) THE TRANS. OIL LEVEL SHOULD BE CHECKED AS FOLLOWS: WITH TRANS. IN PARK POSITION AND ENGINE AT CURB IDLE SPEED, THE OIL LEVEL SHOULD BE 1/4" BELOW THE 'ADD' MARK ON THE DIPSTICK.

IMPORTANT: IF THE OIL LEVEL IS ABOVE THE 'ADD' MARK, OIL SHOULD BE REMOVED TO PROPER SPECIFICATION. TOLERANCE ALLOWABLE IS FROM 1/4" BELOW TO EVEN WITH THE 'ADD' MARK.

△ 6-10 FT. LBS. TORQUE



* SEE OWNERS MANUAL FOR AUTOMATIC TRANSMISSION FLUID CHECK RECOMMENDATIONS