

CHECKER MOTORS CORP. KALAMAZOO, MICH.

MODEL: A-12  
A-11  
A-11E  
A-12W

DATE  
6-17-71

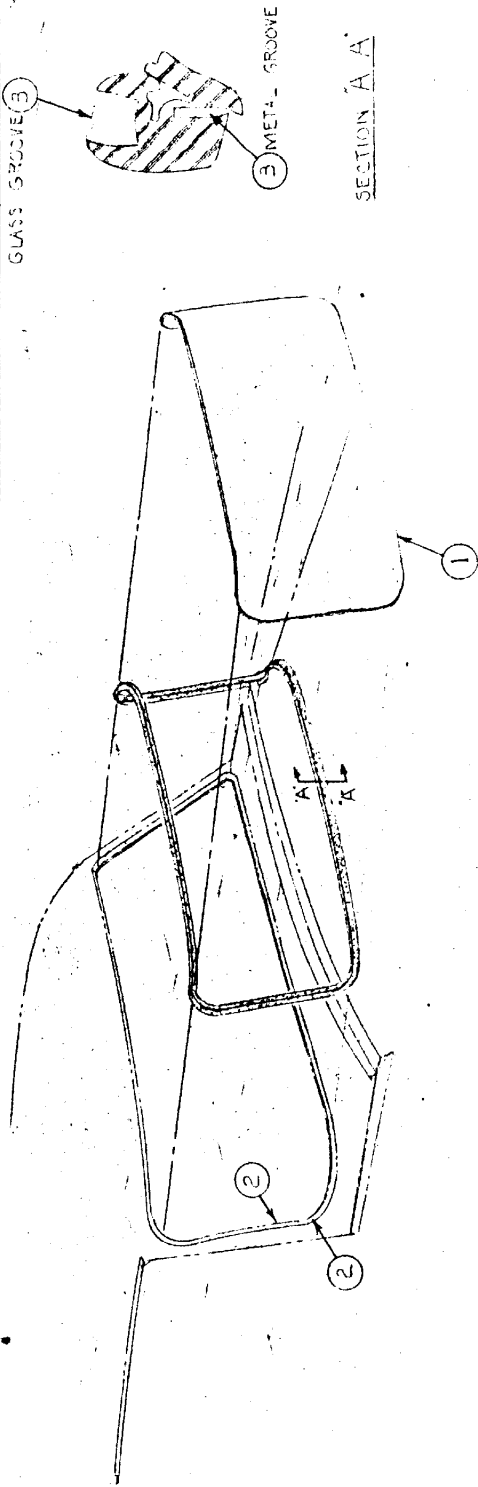
GRAPHIC ILLUSTRATION

WINDOWS - WINDSHIELD INSTALL.

DWN. DESIGNS  
CHK.

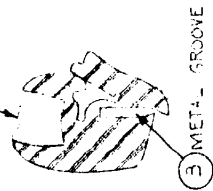
SHEET NO. 440 A-1

APPVD.



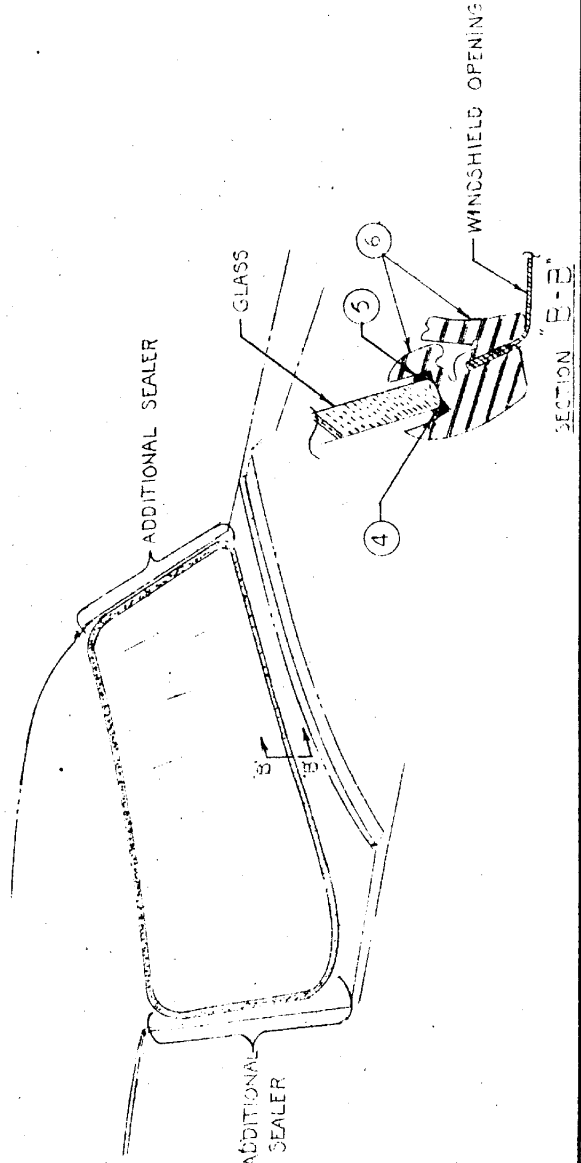
GLASS GROOVE 3

DATE	CHANGES
10-15-71	REWORK REQUIRED.



SECTION "A-A"

1. CLEAN PERIMETER OF GLASS AT LEAST (1") IN FROM THE EDGE.
2. APPLY DOW CORNING 9502 (MT-110) PRIMER TO PERIMETER OF W/WINDSHIELD OPENING BOTH INSIDE + OUTSIDE.
3. CLEAN THE GLASS + METAL GROOVE OF THE WEATHERSEAL-WINDSHIELD WITH CHLOROPHTHENE, AND APPLY MT-110 PRIMER TO BOTH GLASS + METAL GROOVES. INJECT MA-151 ADHESIVE SEALANT IN THE METAL GROOVE ONLY.
4. REMOVE WEATHERSEAL FROM FIXTURE AND ASSEMBLE INTO THE W/WINDSHIELD OPENING ON THE LINE, THEN INJECT MA-151 ADHESIVE SEALANT TO THE INWARD SIDE OF THE GLASS GROOVE.
5. ASSEMBLE CLEAN GLASS IN W/WINDSHIELD WEATHERSEAL AND APPLY MA-151 ADHESIVE SEALANT ON OUTBOARD SIDE OF WEATHERSEAL BETWEEN GLASS + W/SEAL, ALL THE WAY AROUND THE EDGE OF THE GLASS.
6. APPLY SOAP SOLUTION TO LOCKSEAM AREA ONLY.
7. CLOSE LOCKSEAM ALL AROUND THEN APPLY MA-151 ADHESIVE TO THE OUTSIDE METAL GROOVE AT FRONT FILLER.
8. REMOVE EXCESS ADHESIVE, INSIDE + OUTSIDE, WITH FIBERBOARD + WIPE CLEAN WITH CHLOROPHTHENE SOLVENT OR MINERAL SPIRITS.



SECTION "B-B"