

EFFECTIVE OCT 1, 1970

CHECKER MOTORS CORP. KALAMAZOO, MICH.

DWN. DEKKER
CHK. 10/4-6-71

SHEET NO. 290 A-2

GRAPHIC ILLUSTRATION

ROOF TRIM - PANELS

DATE
2-16-71

MODEL:
A-12W

APPVD.

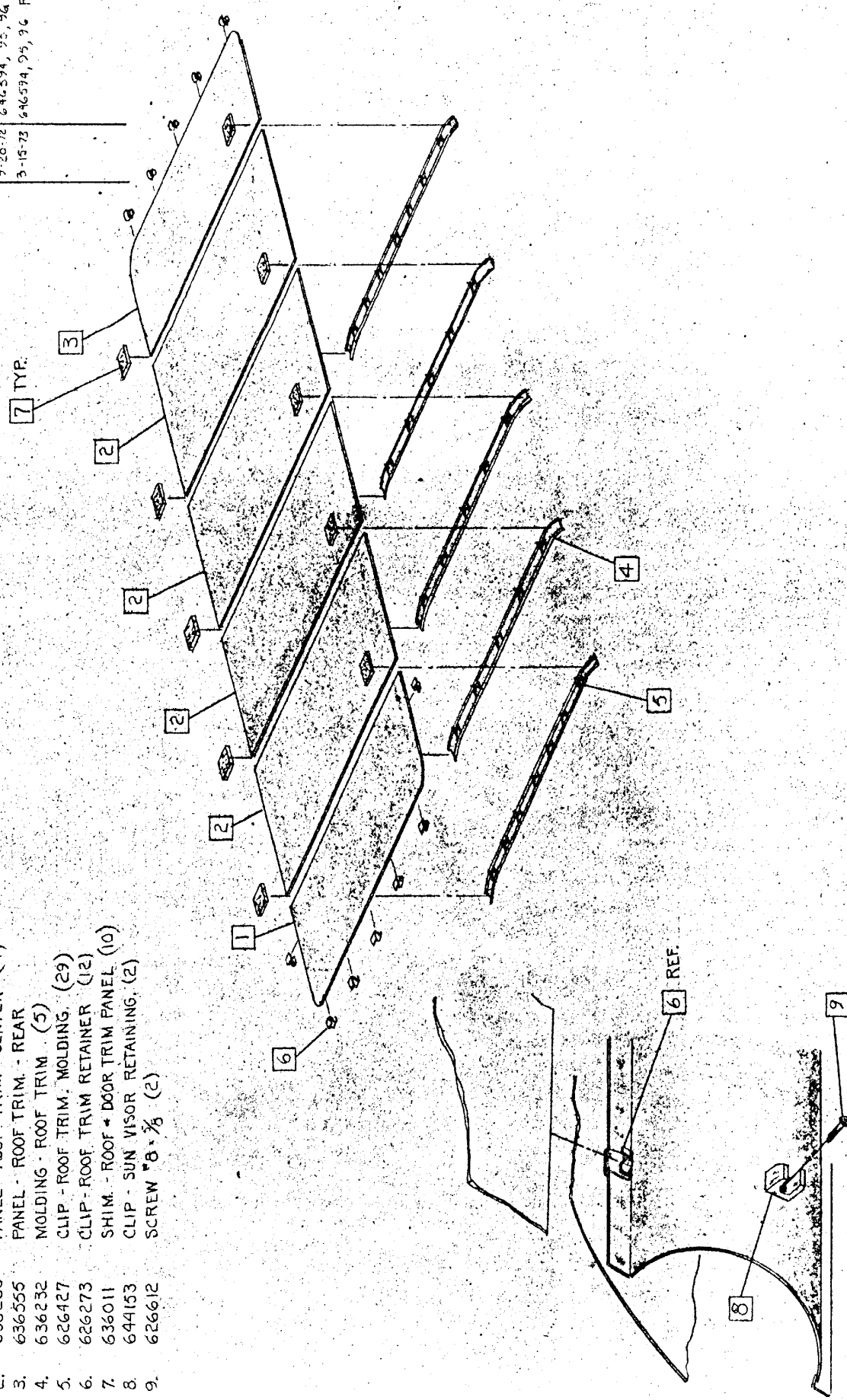
7 TYP.

- 1. 644751 PANEL - ROOF TRIM - FRT.
- 2. 636230 PANEL - ROOF TRIM - CENTER (4)
- 3. 636555 PANEL - ROOF TRIM - REAR
- 4. 636232 MOLDING - ROOF TRIM (5)
- 5. 626427 CLIP - ROOF TRIM. MOLDING. (29)
- 6. 626273 CLIP - ROOF TRIM RETAINER (12)
- 7. 636011 SHIM - ROOF + DOOR TRIM PANEL (10)
- 8. 644153 CLIP - SUN VISOR RETAINING. (2)
- 9. 626612 SCREW $\frac{3}{8} \times \frac{3}{8}$ (2)

DATE

9-20-72 646594, 95, 96 ADDED
3-15-73 646594, 95, 96 REMOVED

CHANGES



EFFECTIVE OCT. 1, 1970

CHECKER MOTORS CORP. KALAMAZOO, MICH.

SHEET NO. 290 A.3

DWN. DESKER
CHK. 4-6-71

APPVD.

GRAPHIC ILLUSTRATION

ROOF TRIM - PANEL

DATE
2-15-71

MODEL:
A-12W8

- 1. PANEL - ROOF TRIM - REAR
- 2. PANEL - ROOF TRIM - CENTER (6)
- 3. PANEL - ROOF TRIM - CENTER SPEC.
- 4. PANEL - ROOF TRIM - FRT.
- 5. MOLDING - ROOF TRIM (8)
- 6. CLIP - ROOF TRIM MOLDING (40)
- 7. CLIP - ROOF TRIM RETAINER (12)
- 8. SHIM - ROOF + DOOR TRIM PANELS (16)
- 9. CLIP - SUN VISOR (2)
- 10. SCREW *5 x 7/8 (2)

DATE

CHANGES

2-15-73 FRT. 4 REAR PANELS SWITCHED

8 TYP.

1

2

2

2

3

2

2

2

4

7

5 TYP.

6 TYP.

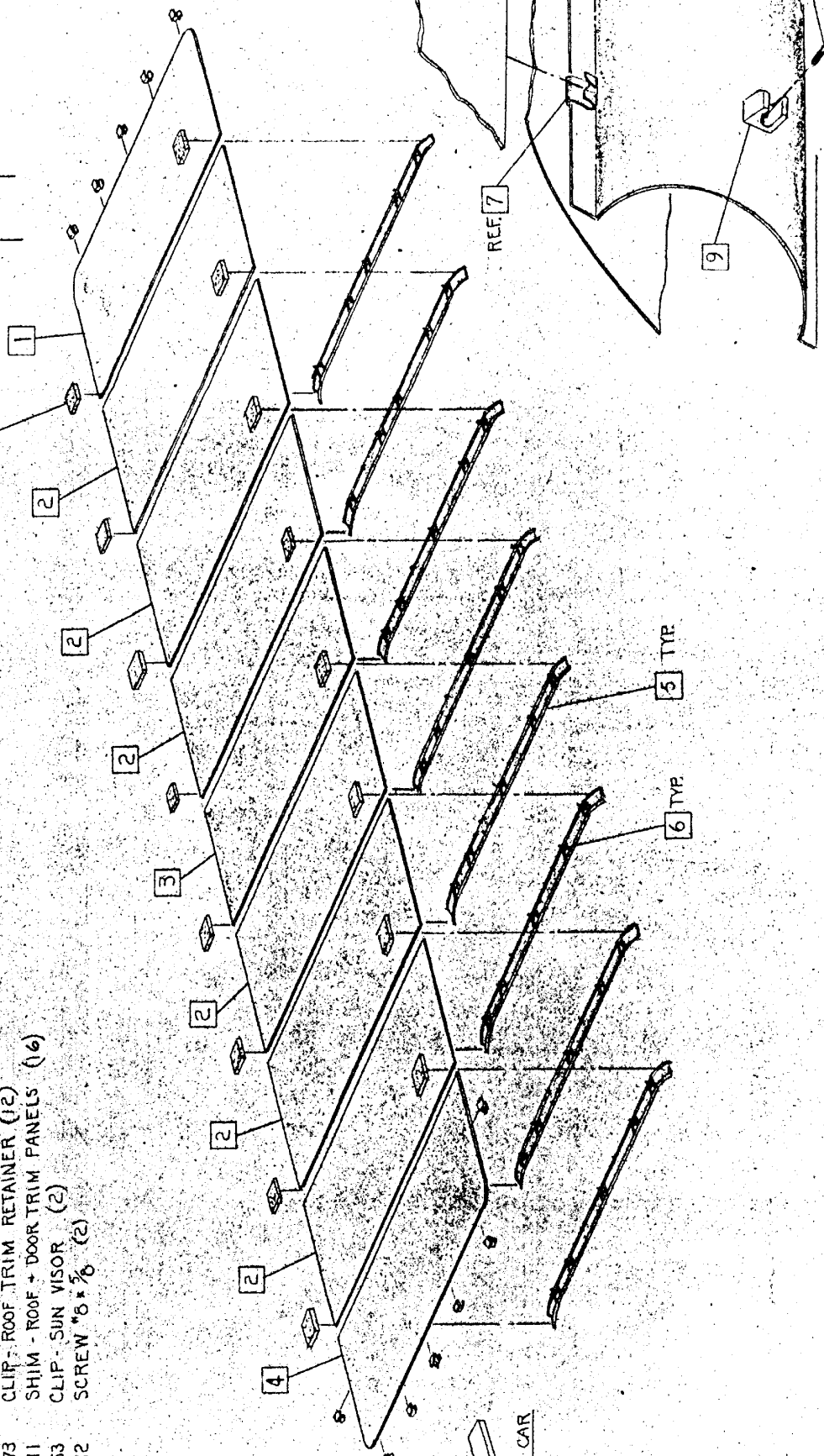
REF. 7

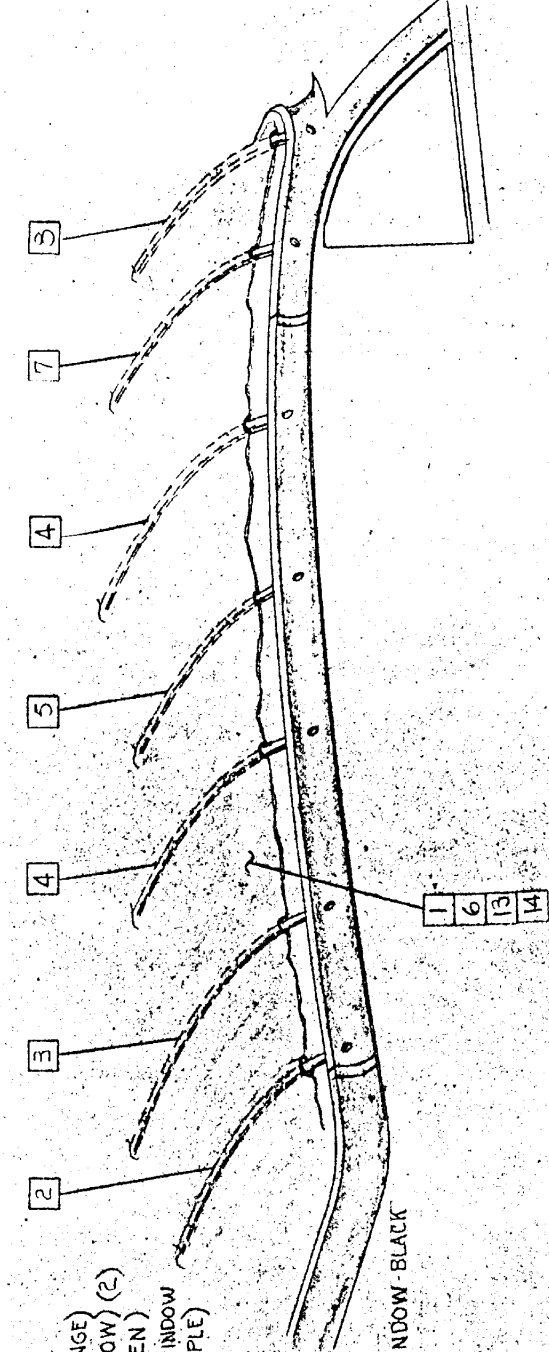
9

10



TO FRT. OF CAR

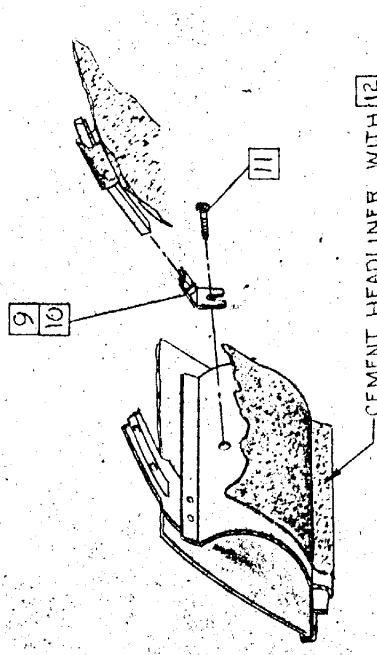




1. 649526 HEADLINING ASM. - SEDAN
2. 642654 WIRE - HEADLINING LISTING * 1 (RED)
3. 642655 WIRE - HEADLINING LISTING * 2 (ORANGE)
4. 642656 WIRE - HEADLINING LISTING * 3 (YELLOW) (2)
5. 642657 WIRE - HEADLINING LISTING * 4 (GREEN)
6. 647965 HEADLINING ASM. - SEDAN W/O QTR WINDOW
7. 642659 WIRE - HEADLINING LISTING * 6 (PURPLE)
8. 642327 WIRE - HEADLINING LISTING - REAR
9. 626616 CLIP (2) (REAR WIRE ONLY)
10. 626634 CLIP (12)
11. 626456 SCREW - WASHER ASM. * 8 * 1/4 (14)
12. MA-136 CEMENT
13. 651622 HEADLINING ASM. - SEDAN BLACK
14. 651649 HEADLINING ASM. - SEDAN W/O QTR WINDOW BLACK

HEADLINING INSTALL. PROCEDURE FOR SEDAN

1. SCREWS ARE ASSEMBLED TO ROOF WITHOUT CLIPS.
2. WIRE ASSEMBLY TO HEADLINER AS ILLUSTRATED ARE FITTED WITH CLIPS DIRECTLY BEFORE INSTALL.
3. STARTING AT FRONT, HEADLINER ASSEMBLY IS FITTED TO SCREWS, MOVED TO UP-RIGHT POSITION, AND SECURED.
4. MATERIAL IS PULLED AND CLAMPED AT FR. & REAR. CEMENTING IS STARTED AT REAR DOOR FRAME.
5. SIMULTANEOUSLY LEFT AND RIGHT MATERIAL IS STRETCHED AND CLAMPED. SIMILAR FOR FRONT.
6. MATERIAL IS STRETCHED AND CLAMPED WITH CLOTHES PIN AT QUARTER WINDOW.
7. MATERIAL IS CUT TO PERMIT FIT, CEMENTED TO REAR WINDOW TOP, RECLAMPED AND TRIMMED. WINDSHIELD X-CUTS AT COURTESY LIGHTS - FOLD BACK AND CEMENT IN PLACE.
8. MATERIAL IS STRETCHED, CEMENTED, RECLAMPED AND TRIMMED AT QUARTER WINDOW.
9. STEAM IS DIRECTED THROUGH COURTESY LIGHT HOLES INTO ROOF TO REMOVE WRINKLES FROM MATERIAL.
10. MATERIAL IS STRETCHED & FOLDED AT FRONT, CENTER AND REAR PILLARS WITHOUT CEMENT.



TYP. AT ALL WIRE ENDS

9-20-70 647965, 651622, 651649, Appdg
 12-31-71 (1) 642656, W/AS 642650

DATE: _____
 CHECKER: _____