

CHECKER MOTORS CORP. KALAMAZOO, MICH.

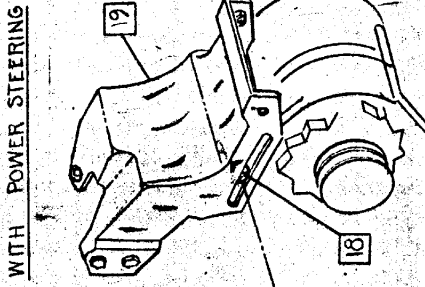
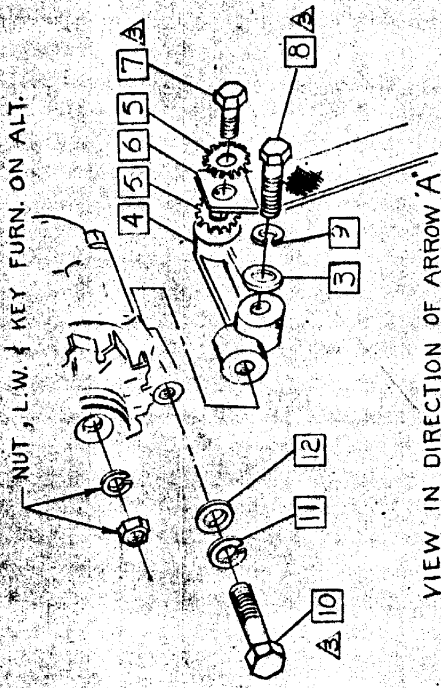
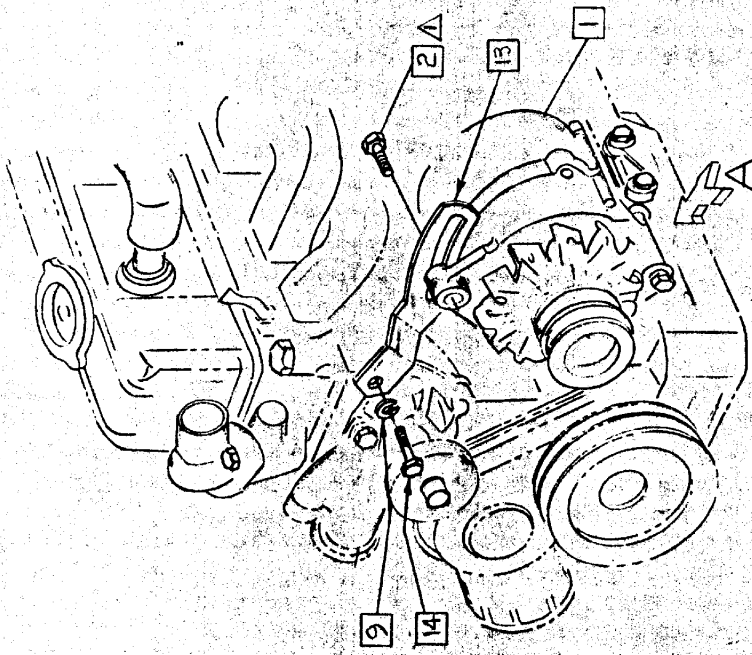
EFFECTIVE OCT. 1, 1970

MODEL: B-11 B-11E B-12 B-12E B-12W	DATE 8-21-70	GRAPHIC ILLUSTRATION ALTERNATOR - 6 CYL. - AUTO. TRANS.	DWN. DENKER CHK. gjm 9-10-70 APPVD.	SHEET NO. 30 A-11
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Δ 100-140 LBS. IN. TORQUE
 Δ 20-27 LBS. FT. TORQUE

- 1. 703397 ALTERNATOR ASM. H.D. (A/C, CAB, OPT.)
- 2. 273690 SCREW 5/16-18 x 3/8 SERR. W/HD.
- 3. 702262 WASHER 1 3/32 D x 3/4 OD
- 4. 702944 BRACKET, ALT. MTG.
- 5. 176551 L.W. 3/8 INT. EXT. (2)
- 6. 95284 STRAP - ENG. GRD.
- 7. 180124 BOLT 3/8-16 x 1 1/4 HEX.
- 8. 180134 BOLT 3/8-16 x 2 1/2 HEX.
- 9. 120362 L.W. 3/8 MED. SPR. (2)
- 10. 181707 BOLT 1/2-20 x 2 1/4 HEX.
- 11. 120384 L.W. 1/2 MED. SPR.
- 12. 120396 WASHER 1 1/32 ID. x 1 1/16 OD.
- 13. 706105 LINK - ALT. ADJ.
- 14. 180120 BOLT 3/8-16 x 3/4 HEX
- 15. 180080 BOLT 3/4-18 x 1 1/8
- 16. 120214 L.W. 3/4 MED. SPRING
- 17. 702908 WASHER 1 1/2 ID. x 3/8 OD. x 1/8
- 18. 704884 SPACER - ALT. MTG. UPPER
- 19. 703808 BRACKET ASM. - HYD. STRG. PUMP 6 CYL.

10-26-71	702908 ADDED.
8-17-72	702262 Was 702908
11-1-72	P/S VIEW ADDED.



VIEW IN DIRECTION OF ARROW 'A'

CHECKER MOTORS CORP. KALAMAZOO, MICH

EFFECTIVE OCT. 1, 1970

MODEL: E-11 E-11E
 B-12 B-12E B-12WB
 B-12W

GRAPHIC ILLUSTRATION

DWN. DEKKER
 CHK. Van Nieuwen

SHEET NO. 30 A-2

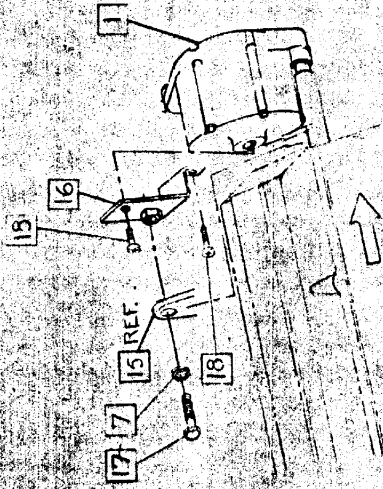
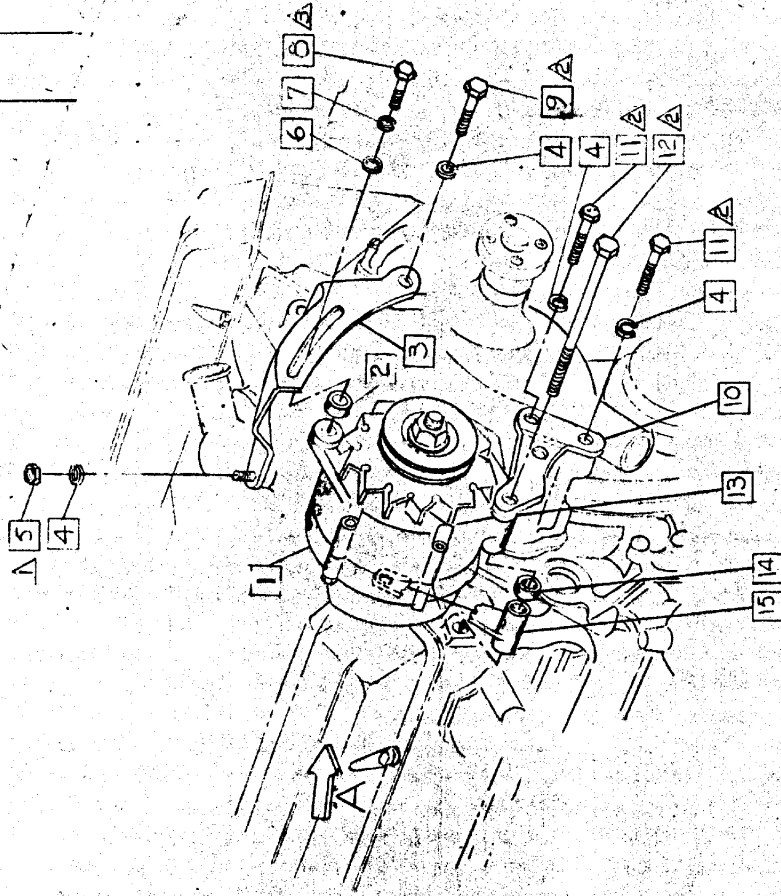
ALTERNATOR INSTALLATION 6 CYL.

APPVD.

1. 703397 ALTERNATOR ASM - H.D.
2. 702262 WASHER $\frac{1}{2}$ ID $\cdot \frac{3}{4}$ OD $\cdot \frac{1}{8}$
3. 706115 BRACE - FRONT (FURN IN KIT)
4. 120352 L.W. $\frac{3}{8}$ MED. SPR. (4)
5. 120377 NUT $\frac{3}{8}$ - 16 HEX.
6. 702908 WASHER $\frac{1}{2}$ ID \times 1 O.D.
7. 120214 L.W. $\frac{5}{16}$ M.L.D. SPR. (2)
8. 180060 BOLT $\frac{3}{16}$ - 15 $\cdot \frac{1}{8}$ HEX.
9. 180120 BOLT $\frac{3}{8}$ - 16 $\cdot \frac{3}{4}$ HEX.
10. 704526 BRACKET (FURN IN KIT)
11. 180122 BOLT $\frac{3}{8}$ - 16 \cdot 1 HEX. (2)
12. 704550 BOLT $\frac{3}{8}$ - 16 \cdot 6 HEX. (TURN IN KIT)
13. 702415 ADAPTER
14. 702419 SPACER
15. 705005 BRACE ASM.
16. 703417 BRACKET ASM.
17. 273890 SCREW $\frac{3}{16}$ - 18 $\cdot \frac{3}{8}$
18. 274105 SCREW #10 - 24 $\cdot \frac{3}{8}$ (2)
- 19.

- Δ 18-22 LBS. FT. TORQUE
- Δ 20-30 LBS. FT. TORQUE
- Δ 8-12 LBS. FT. TORQUE

CHANGES	
8-3-71	180120 Was 454904
9-21-71	704861 \rightarrow 704764 REMOVED
10-19-71	706115 Was 704527
~	705005 Was 703412
~	180080 Was 180077
2-4-72	187137 REMOVED



VIEW IN DIRECTION OF ARROW 'A'

703417

CHECKER MOTORS CORP. KALAMAZOO, MICH.

GRAPHIC ILLUSTRATION

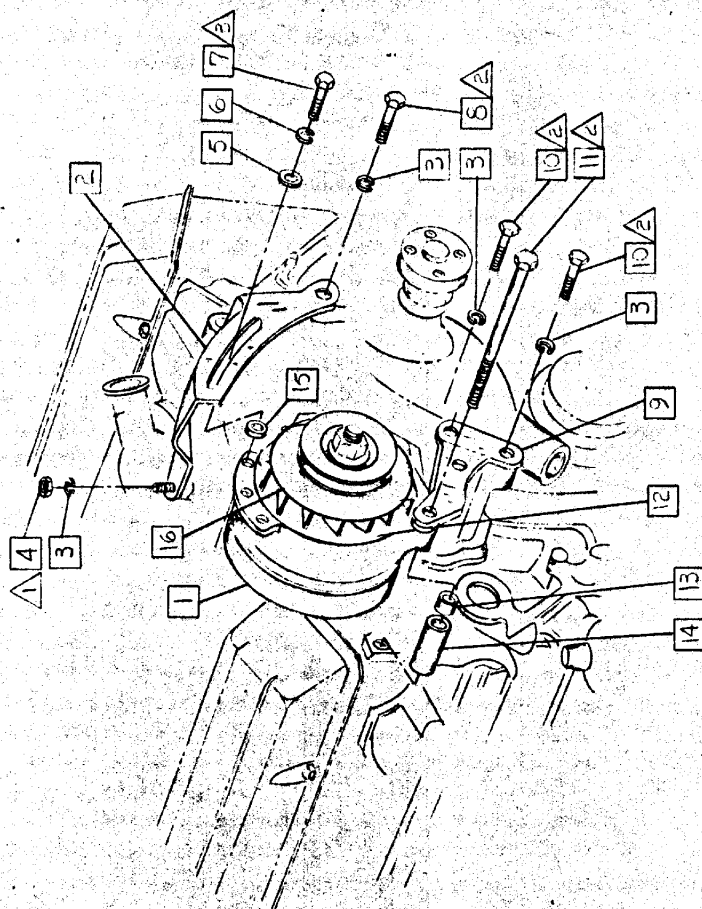
ALTERNATOR MTS. - 60 AMP.

MODEL: B-1KWB
DATE: 2-4-72

DWN. DEKKEK
CHK. # 2-4-72
APPVD.

SHEET NO. 30 A-3

- 1. ALTERNATOR ASM. - 60 AMP.
- 2. BRACE - ALT. FR.
- 3. L.W. $\frac{3}{8}$ MED. SFR. (4)
- 4. NUT $\frac{3}{8}$ 16 HEX.
- 5. WASHER $\frac{1}{2}$ ID. * 1 OD.
- 6. L.W. $\frac{3}{8}$ MED. SFR.
- 7. BOLT $\frac{1}{2}$ - 16 * 1 $\frac{1}{2}$ HEX.
- 8. BOLT $\frac{3}{8}$ - 16 * $\frac{1}{4}$ HEX.
- 9. BRACKET - GEN. FR.
- 10. BOLT $\frac{3}{8}$ - 16 * 1 (2)
- 11. BOLT $\frac{3}{8}$ - 16 * 6 HEX.
- 12. ADAPTER - A.T. MTS. BOLT
- 13. SPACER - ALT. MTS. BOLT
- 14. SPACER - ALT. MTS. BOLT
- 15. WASHER $\frac{1}{2}$ ID. * $\frac{1}{4}$ OD * $\frac{1}{8}$
- 16. FAN - ALT. "5"



- △ 1 15-22 FT. LBS. TORQUE
- △ 2 20-30 FT. LBS. TORQUE
- △ 3 5-12 FT. LBS. TORQUE

DATE	CHANGES