

230, 283 AND 327 ENGINES

ANTI-FREEZE VOLUME TABLE

COOLING SYSTEM	TOTAL CAPACITY	PERMANENT TYPE (ETHYLENE GLYCOL) ANTI-FREEZE REQUIRED		
		32° to 10° F	10° to -10° F	-10° to -30° F
6 Cyl. with Dash Heater	12 qt.	3 qt.	4-1/2 qt.	6 qt.
6 Cyl. without Heater	11 qt.	2-3/4 qt.	4-1/4 qt.	5-1/2 qt.
8 Cyl. with Dash Heater	17 qt.	4-1/2 qt.	6-1/2 qt.	8-1/2 qt.
8 Cyl. without Heater	16 qt.	4 qt.	6 qt.	8 qt.
8 Cyl. Aerobus with Dash Heater and 2 underseat heaters	26 qt.	7 qt.	10-1/2 qt.	13 qt.

Radiator Pressure Caps

Inspect & test as outlined in Group 9, Section V of Shop Manual except that all

cooling systems use 13 lb. caps and therefore when pressure testing, the pressure escape point should be from 12 to 15 PSI.