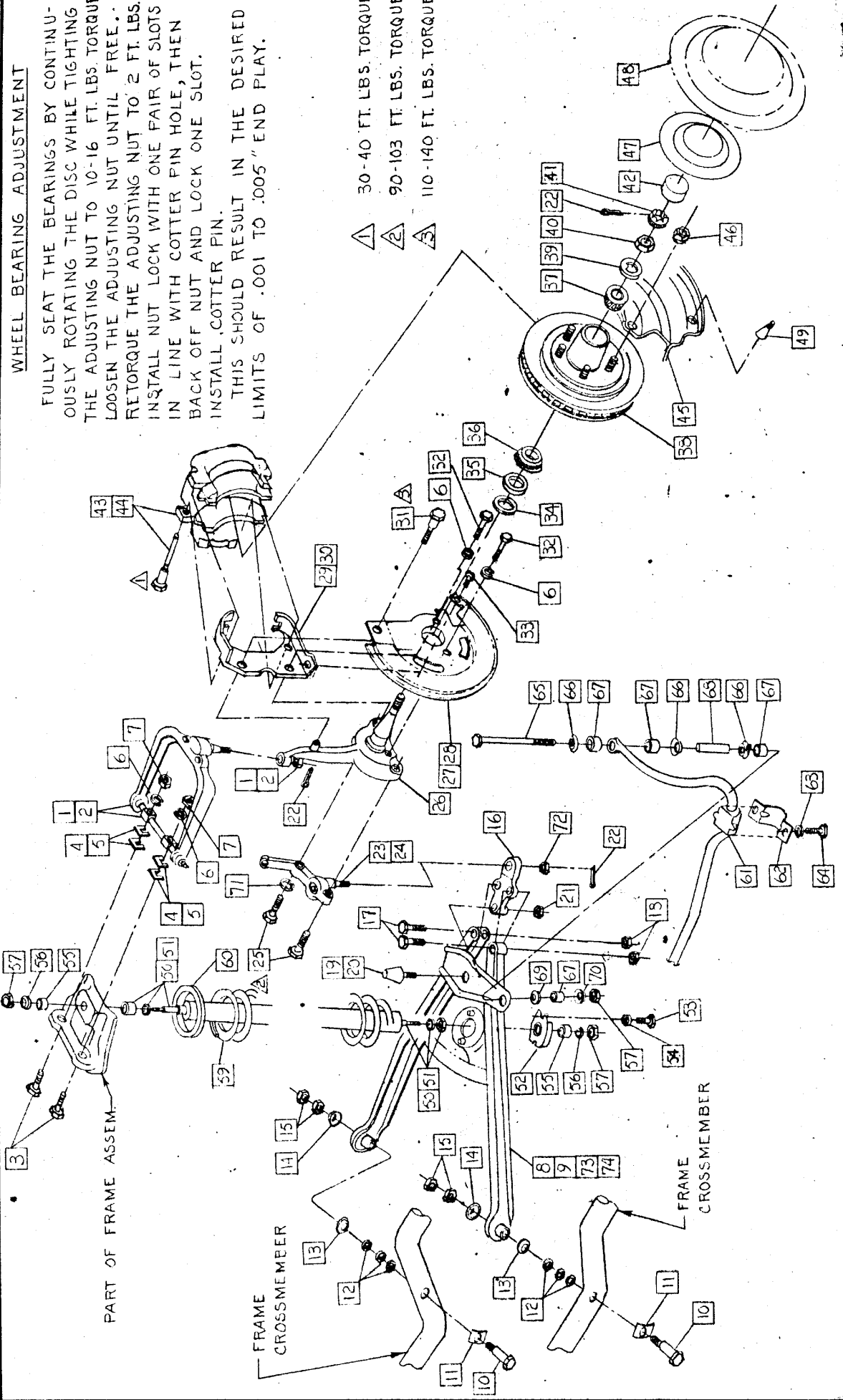


CHECKER MOTORS CORP. KALAMAZOO, MICH.

EFFECTIVE PER MEMO # 226

MODEL:	B-11	B-11E	DATE	8-1-65	GRAPHIC ILLUSTRATION	SHEET NO.	733
	B-12	B-12E	FRONT SUSPENSION - DISC BRAKES				
	B-12W	CHASSIS			APPVD.	MODEL YEAR	1969

DWN. DEKKER
CHK. *[Signature]*



WHEEL BEARING ADJUSTMENT

FULLY SEAT THE BEARINGS BY CONTINUOUSLY ROTATING THE DISC WHILE TIGHTENING THE ADJUSTING NUT TO 10-16 FT. LBS. TORQUE. LOOSEN THE ADJUSTING NUT UNTIL FREE. RETORQUE THE ADJUSTING NUT TO 2 FT. LBS. INSTALL NUT LOCK WITH ONE PAIR OF SLOTS IN LINE WITH COTTER PIN HOLE, THEN BACK OFF NUT AND LOCK ONE SLOT. INSTALL COTTER PIN.

THIS SHOULD RESULT IN THE DESIRED LIMITS OF .001 TO .005" END PLAY.

CHECKER MOTORS CORP. KALAMAZOO, MICH.

EFFECTIVE PER MEMO # 226

MODEL: B-11	B-11E	DATE	8-1-69	GRAPHIC ILLUSTRATION	DWN. DEKKER	SHEET NO.	733-A
B-12	B-12E			FRONT SUSPENSION - DISC BRAKES	CHK. <i>[Signature]</i>		
B-12W	CHASSIS				APPVD.	MODEL YEAR	1969

ITEM NO.	DESCRIPTION	QTY	ITEM NO.	DESCRIPTION	QTY	CHANGES
1.	ARM & SOCKET ASSEM. UPPER - L.H.	(1)	39.	70285	WASHER - SPINDLE	(2)
2.	ARM & SOCKET ASSEM. UPPER - R.H.	(1)	40.	96120	NUT - STEERING KNUCKLE	(2)
3.	BOLT 1/2-20 x 2 1/2 HEX. (4)	(4)	41.	98123	RETAINER	(2)
4.	SHIM - AS REQ'D		42.	94363	CAP-HUB GREASE	(2)
5.	SHIM - AS REQ'D		43.	703345	CALIPER ASSEM. - FRT. DISC BRAKE - L.H.	
6.	L.W. 1/2 HEAVY SPR. (8)	(8)	44.	703346	CALIPER ASSEM. - FRT. DISC BRAKE - R.H.	
7.	NUT 1/2-20 HEX. (4)	(4)	45.	703354	WHEEL ASSEM. (2)	
8.	CONTROL ARM ASSEM. - LOWER L.H. } 6 CYL. ONLY		46.	94450	NUT - WHEEL (10)	
9.	CONTROL ARM ASSEM. - LOWER R.H. }		47.	702669	CAP - HUB (2)	
10.	BOLT - FRT. SUSPENSION LOWER (4)	(4)	48.	702958	COVER - WHEEL (2)	
11.	WASHER (4)	(4)	49.	701440	VALVE (2)	
12.	SHIM - AS REQ'D		50.	703472	SHOCK ABSORBER - STD. (2)	
13.	WASHER - BUSHING COMPRESSION - INNER (4)	(4)	51.	703473	SHOCK ABSORBER - H.O. (2)	
14.	WASHER - BUSHING COMPRESSION - OUTER (4)	(4)	52.	92294	PLATE - LOWER (2)	
15.	NUT 3/8-18 HEX. JAM. (6)	(6)	53.	181608	BOLT 3/16-24 x 1 HEX. (4)	
16.	BRACKET - LOWER BALL STUD (2)	(2)	54.	120214	L.W. 3/16 MED. SPR. (4)	
17.	BOLT 1/2-20 x 2 1/4 HEX. (4)	(4)	55.	704142	INSULATOR (4)	
18.	NUT 1/2-20 (4)	(4)	56.	94408	WASHER (4)	
19.	BUMPER L.H.		57.	442626	NUT 3/8-24 HEX. (6)	
20.	BUMPER R.H.		58.			
21.	NUT 3/8-24 SERR. HEX. (2)	(2)	59.	704460	SPRING - (2)	
22.	COTTER PIN 1/8 x 1" (6)	(6)	60.	92293	INSULATOR (2)	
23.	ARM & JOINT ASSEM. L.H.		61.	701013	STABILIZER BAR ASSEM.	
24.	ARM & JOINT ASSEM. R.H.		62.	92475	BRACKET (2)	
25.	BOLT 3/8-18 x 2 1/4 HEX. (4)	(4)	63.	186417	L.W. 3/8 MED. SPR. (4)	
26.	KNUCKLE - STEERING (2)	(2)	64.	180122	BOLT 3/8-16 x 1 HEX. (4)	
27.	SHIELD ASSEM. - SPLASH L.H.		65.	92474	BOLT (2)	
28.	SHIELD ASSEM. - SPLASH R.H.		66.	704160	WASHER (6)	
29.	BRACKET ASSEM. - L.H.		67.	92145	BUSHING (8)	
30.	BRACKET ASSEM. - R.H.		68.	92473	SPACER (2)	
31.	BOLT - BRAKE ANCHOR (2)	(2)	69.	704181	WASHER (2)	
32.	BOLT 1/2-20 x 1 HEX. (4)	(4)	70.	704182	WASHER (2)	
33.	SCREW 1/4-20 x 1/2 HEX. (2)	(2)	71.	131016	WASHER 3/2 LD. x 1 1/16 O.D. (2)	
34.	GASKET (2)	(2)	72.	125267	NUT 3/8-18 HEX. SLOTTED (2)	
35.	SEAL ASSEM. (2)	(2)	73.	703507	CONTROL ARM - LOWER L.H. }	
36.	CONE - FRT. WHEEL BRG. - INNER (2)	(2)	74.	703508	CONTROL ARM - LOWER R.H. }	
37.	CONE - FRT. WHEEL BRG. - OUTER (2)	(2)				
38.	HUB & ROTOR ASSEM. - FRT. (2)	(2)				

8 CYL. ONLY