

CHECKER MOTORS CORP. KALAMAZOO, MICH.

EFFECTIVE SEPT. 1, 1968

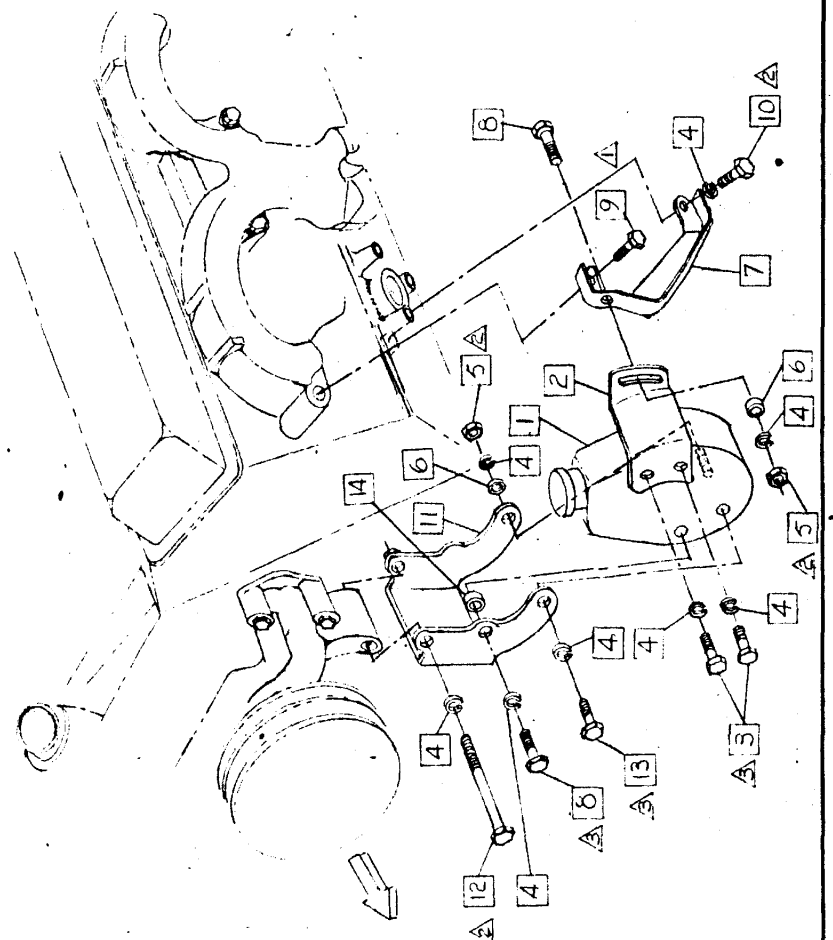
<b>MODEL:</b> B-11	B-11E	<b>DATE</b>
B-12	B-12E	5-2-68
B-12W	CHASSIS	

<b>GRAPHIC ILLUSTRATION</b>	<b>CHK.</b> <i>7/2 P-5-68</i>
POWER STEERING PUMP MOUNTING - V-8	<b>APPVD.</b>

<b>SHEET NO.</b>	725-A
<b>MODEL YEAR</b>	1969

- 1. 709323 PUMP ASSEM. - POWER STEERING - V-8
- 2. 704515 BRACKET - (FURN. IN KIT)
- 3. 454904 BOLT  $\frac{3}{8}$ -16 x  $\frac{3}{4}$  HEX. (2)
- 4. 120382 L.W.  $\frac{7}{8}$  MED. SPR. (8)
- 5. 120377 NUT  $\frac{3}{8}$ -16 HEX. (2)
- 6. 446563 WASHER  $\frac{3}{8}$  I.D. x  $\frac{7}{8}$  O.D. x  $\frac{1}{8}$  (2)
- 7. 704517 SUPPORT (FURN. IN KIT)
- 8. 180122 BOLT  $\frac{3}{8}$ -16 x 1 HEX. (2)
- 9. 9424821 BOLT  $\frac{3}{8}$ -16 x  $2\frac{1}{4}$  (FURN. IN KIT)
- 10. 9418823 BOLT  $\frac{3}{8}$ -16 x  $1\frac{1}{2}$
- 11. 703411 BRACKET ASSEM. (FURN. IN KIT)
- 12. 160139 BOLT  $\frac{3}{8}$ -16 x 3 HEX.
- 13. 454904 BOLT  $\frac{3}{8}$ -16 x  $\frac{3}{4}$  HEX.
- 14. 702171 SPL. WASHER (FURN. IN KIT)

- △ 25-30 LBS. FT. TORQUE
- △ 20-30 LBS. FT. TORQUE
- △ 15-24 LBS. FT. TORQUE



CHECKER MOTORS CORP., KALAMAZOO, MICH

725

SHEET NO.

DWG - DEFLER  
CHK - GKB  
APP'D -

GRAPHIC ILLUSTRATION  
PUMP STEERING - 6 CYL.

DATE  
2-26-68

MODEL B-12 B-12H B-12H  
CHASSIS

- 1 703160 - PUMP ASSEM.
- 2 120382 - L.W. (8)
- 3 181629 - BOLT (3)
- 4 120394 - WASHER (2)
- 5 122119 - BOLT (2)
- 6 120377 - NUT (2)
- 7 180182 - BOLT (2)
- 8 702250 - BELT
- 9 701330 - PULLEY ASSEM.

- 10 702170 - NUT
- 11 702197 - PULLEY
- 12 702464 - BRACE
- 13 702454 - BRACKET
- 14 120382 L.W. (REF.)
- 15 122119 BOLT (REF. SEE GI-564)

- △ 20 - 30 LBS. FT.
- 15 - 24 LBS. FT.
- ◇ 55 - 65 LBS. FT.

