

CHECKER MOTORS CORP. KALAMAZOO, MICH.

EFFECTIVE MEMO 226

MODEL: B-11
B-12

B-11E
B-12E
B-12W

DATE
1-14-69

GRAPHIC ILLUSTRATION

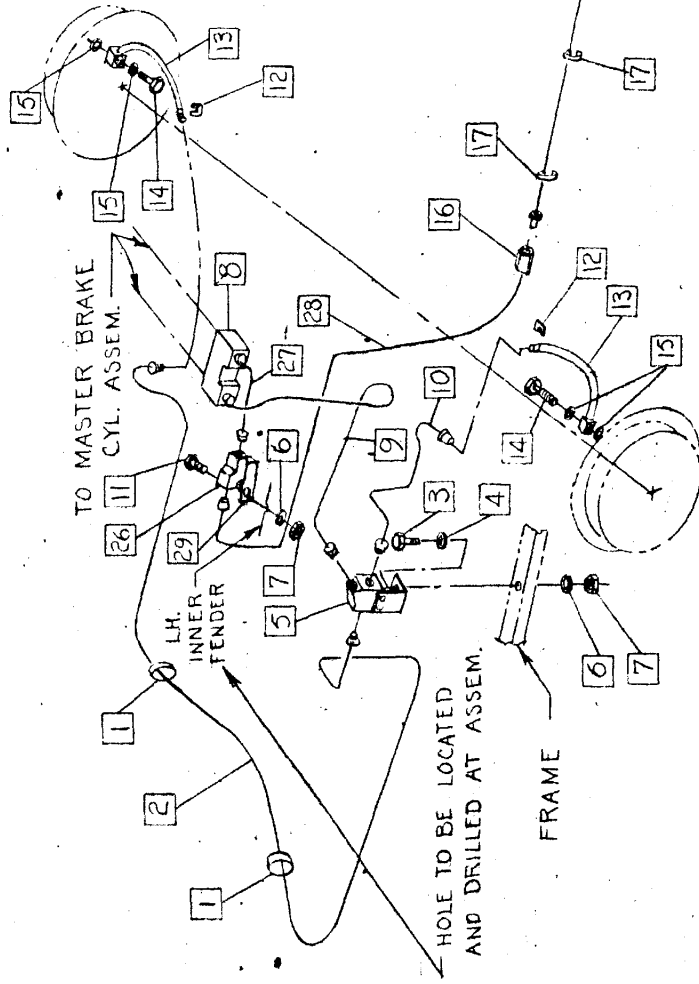
BRAKES - HYDRALIC SYSTEM. - DISC BRAKES

DWN. DEKKER
CHK. GKB

SHEET NO. 511

APPVD.

- | | | | | |
|-----------|---------------------------------|------------|---------------------------------|------------------------|
| 1. 80345 | CLAMP (3) | 9. 703475 | TUBE ASSEM. | CHANGE'S |
| 2. 703477 | TUBE ASSEM. | 10. 703476 | TUBE ASSEM. | 701899 Removed |
| 3. 121887 | BOLT 1/4 - 20 x 3/4 HEX. | 11. 120854 | BOLT 1/4 - 20 x 5/8 HEX. | 703544, 45, 16, |
| 4. 120392 | WASHER 9/32 ID. x 5/8 OD. PLAIN | 12. 70875 | CLIP (3) | 120854 ADDED |
| 5. 703463 | VALVE ASSEM. | 13. 703453 | HOSE ASSEM. | (U) 120375, (I) 120360 |
| 6. 120380 | L.W. 1/4 MED. SPRING (2) | 14. 704568 | FITTING - BRAKE HOSE BOLT (2) | ADDED |
| 7. 120375 | NUT 1/4 - 20 HEX. (2) | 15. 23138 | GASKET (4) | 4-16 62684B WAS 94117 |
| 8. 701823 | VALVE ASSEM. | 16. 157412 | UNION | 7035616 WAS 703544 |
| | | 17. 62684B | CLIP (4) | 704681 ADDED |
| | | 18. 701899 | TUBE ASSEM. (B-11, B-12, B-12W) | |
| | | 19. 701900 | TUBE ASSEM. (E-11E, B-12E) | |
| | | 20. 703252 | HOSE ASSEM. | |
| | | 21. 94411 | GASKET | |
| | | 22. 93950 | TUBE ASSEM. | |
| | | 23. 94386 | FITTING | |
| | | 24. 93955 | TUBE ASSEM. | |
| | | 25. 80352 | CLIP (2) | |
| | | 26. 703616 | PROPORTIONING VALVE ASSEM. | |
| | | 27. 703545 | TUBE ASSEM. | |
| | | 28. 703546 | TUBE ASSEM. | |
| | | 29. 704681 | CLIP | |



BLEEDING NOTE:
BRAKE HYDRALIC SYSTEM MUST BE
BLED BY PUMPING FOOT PEDAL IN
ORDER TO OVERCOME METERING
VALVE 5 PRESSURE.

