

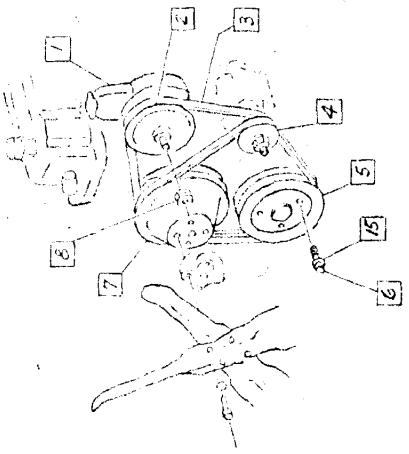
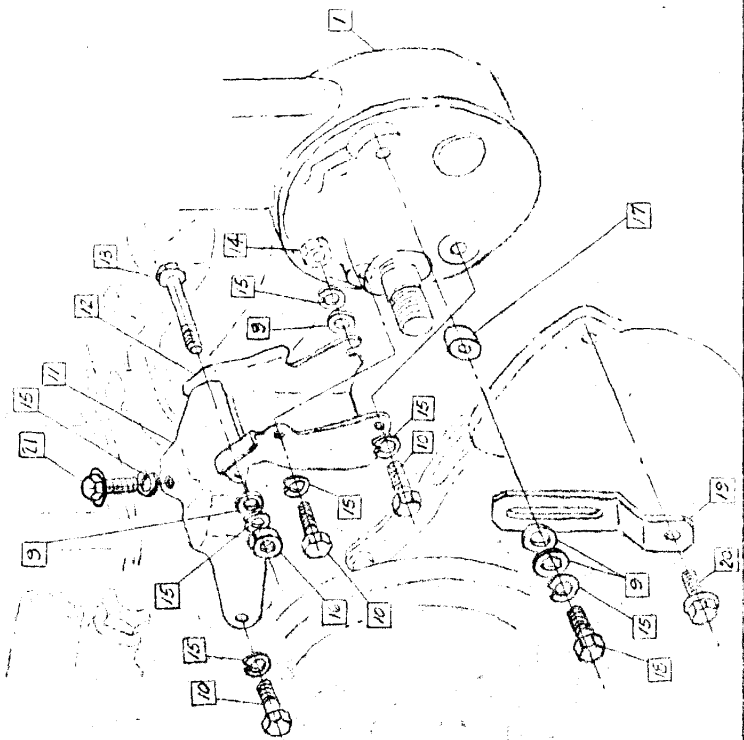
REVISED: 3-26-64 (1-2-65) J.K. J.K. J.K. J.K. J.K.  
 1-12-64 B-31-65 1-17-66 7-29-66

CHECKER MOTORS CORP., KALAMAZOO, MICH.

MODEL B-11	CHASSIS	DATE	SHEET NO.
B-12	B-12N	2-11-64	208
APPROVED	B-12E		

GRAPHIC ILLUSTRATION  
 POWER STEERING - 6 CYL.

- 1 701667 - PUMP
- 2 702167 - PULLEY
- 3 702248 - BELT
- 4 702256 - PULLEY
- 5 702168 - PULLEY
- 6 181629 - BOLT (3)
- 7 701753 - PULLEY
- 8 702170 - NUT
- 9 120394 - WASHER (4)
- 10 122104 - BOLT (3)
- 11 702172 - SUPPORT
- 12 702710 - BRACKET
- 13 159330 - BOLT
- 14 120377 - NUT
- 15 120382 - L.W. (10)
- 16 120369 - NUT
- 17 702328 - SPACER
- 18 120918 - BOLT
- 19 702214 - BRACE
- 20 273300 - SCREW
- 21 702622 - BOLT



- 1 20-30 LBS. FT.
- 2 55-65 LBS. FT.
- 3 15-24 LBS. FT.
- 4 16-20 LBS. FT.

(1) MODEL COPY - B. SUTHERLAND

REVISED & RECORDED 7/29/69 / REVISED 11/10/68 / 11/9/68 / 11/20/66 / 2-6-67 & 2-6-66

CHECKER MOTORS CORP., ANN ARBOR, MICH

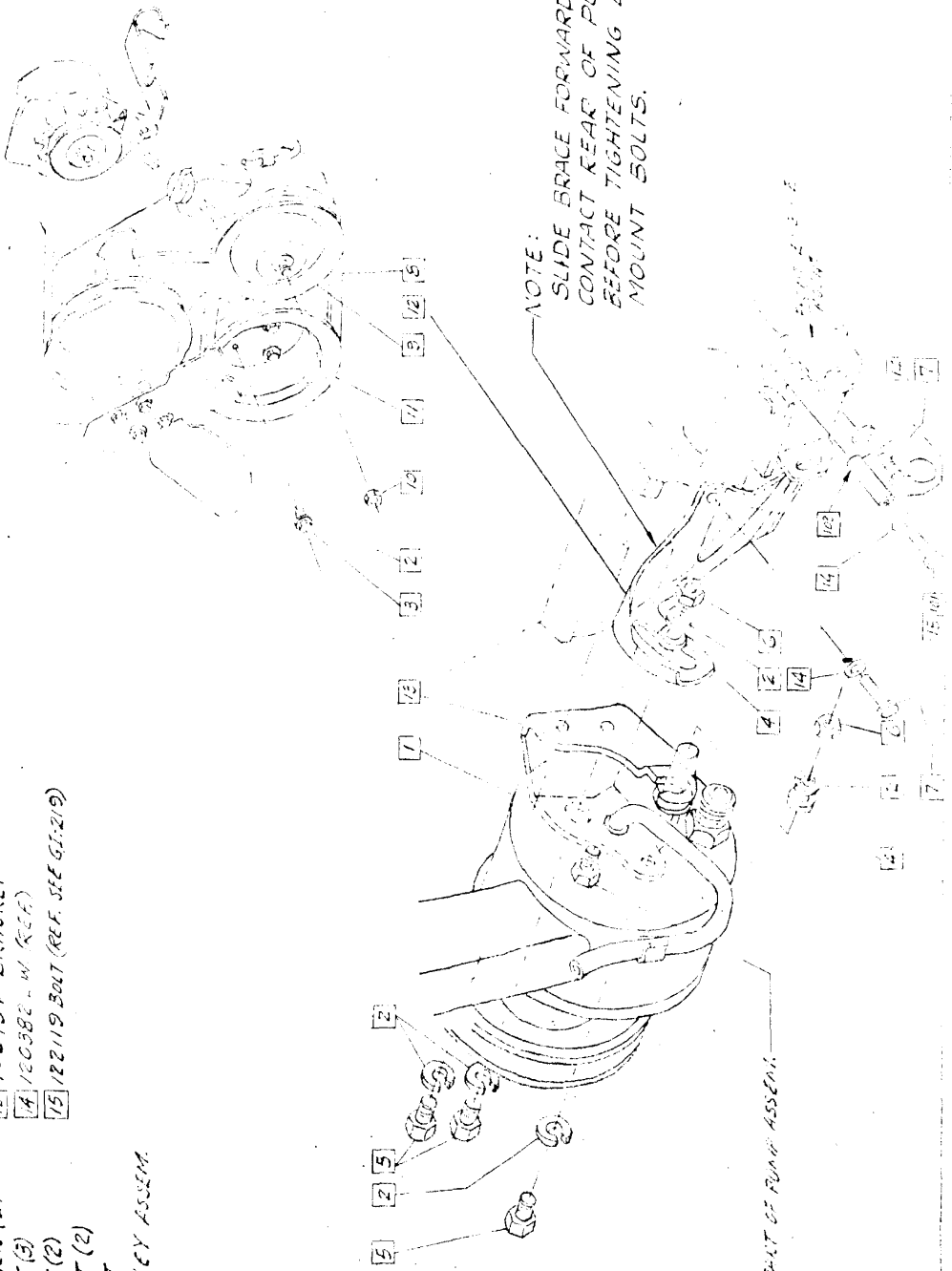
MODEL B-12 B-12E CHASSIS	DATE 2-14-64	GRAPHIC ILLUSTRATION POWER STEERING - 8 CYL.	SHEET NO. 208
APP. 1570			1255

HERCULES DIFFERENCES

101	180132 BOLT
102	
103	701656 STOP ASSEM.

- 1 701667 - PUMP ASSEM. (3)
- 2 120382 - L.W. (8)
- 3 181629 - BOLT (3)
- 4 120394 - WASHER (2)
- 5 122119 - BOLT (3)
- 6 120377 - NUT (2)
- 7 180122 - BOLT (2)
- 8 702250 - BELT
- 9 701330 - PULLEY ASSEM.
- 10 702170 - NUT
- 11 702197 - PULLEY
- 12 702464 - BRACE
- 13 702454 - BRACKET
- 14 120382 - W. (R&L)
- 15 122119 BOLT (REF. SEE GI-219)

△ 20 - 80 LBS. FT.  
 △ 15 - 24 LBS. FT.  
 △ 55 - 65 LBS. FT.



NOTE:  
 SLIDE BRACE FORWARD TO  
 CONTACT REAR OF PUMP  
 BEFORE TIGHTENING ENGINE  
 MOUNT BOLTS.

REF. THIS STUD PART OF PUMP ASSEM.

(1) ADD'L COPY - B. SUTHERLAND