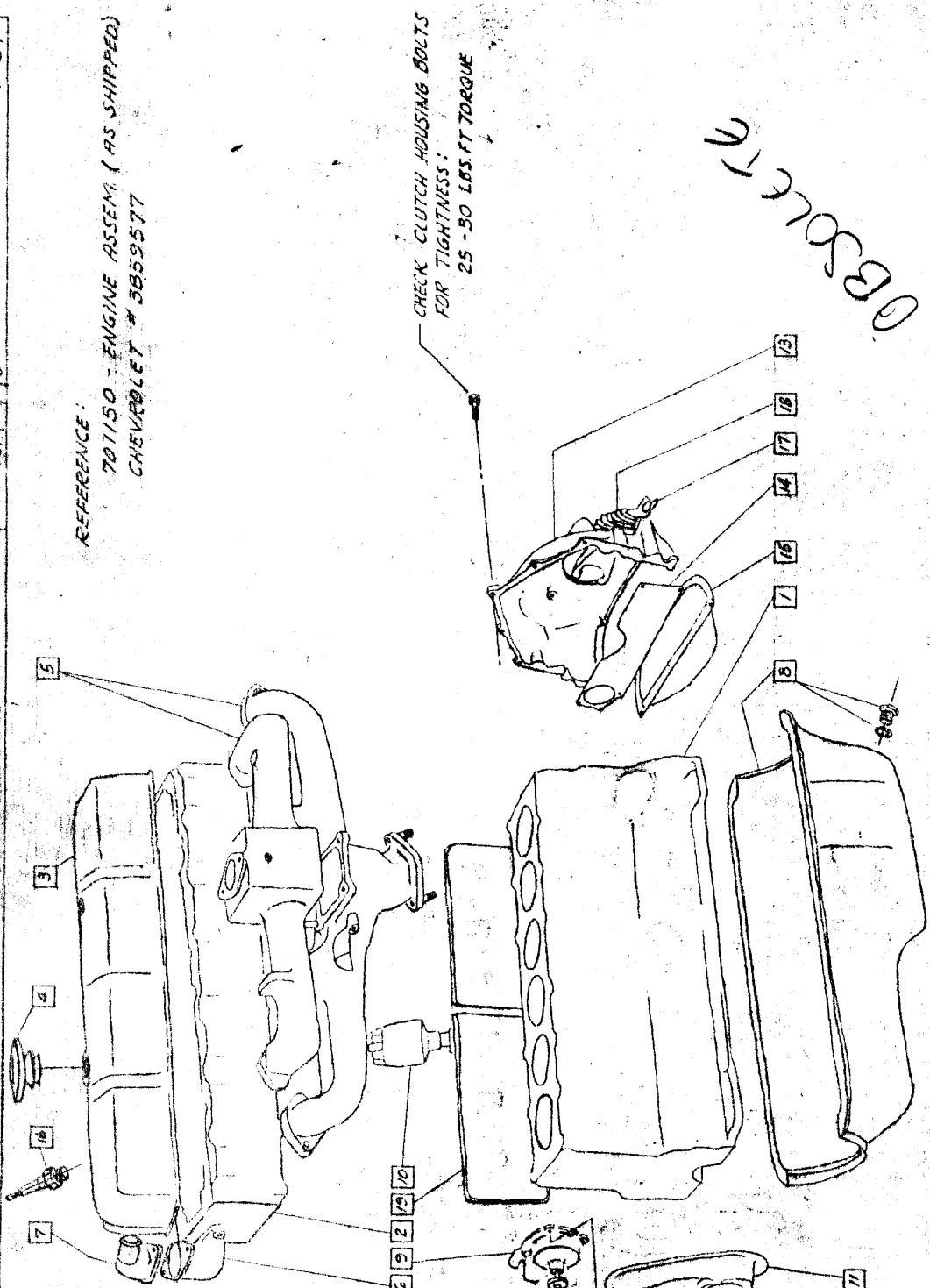


REVISED: 3-2-64/3-27-64

CHECKER MOTORS CORP., KALAMAZOO, MICH.

MODEL	B-11 CHASSIS	DATE	2-25-64	DESIGNED BY	P-21-44	SHEET NO.	201
APPLIC TO	B-12			APPROV	3/13/64		1964
GRAPHIC ILLUSTRATION ENGINE ASSEM. - AS SHIPPED STD. TRANS. - 4 CIL. - EXTERNAL PARTS							

- 1 3852577 - BLOCK (CH. & CASE ASSEM.)
- 2 3824436 - HEAD ASSEM.-CH.
- 3 3850487 - COYLE-VALVE ROCKER
- 4 3856259 - CAP - OIL FILLER
- 5 3848950 - MANIFOLD - INTERM.
- 6 3848952 - MANIFOLD - INTERM. - OPTION
- 7 3789160 - MOUNTING - THERMOSTAT
- 8 3789162 - OUTLET - WATER
- 9 3788440 - PAN ASSEM. - OIL
- 10 3788475 - PUMP ASSEM. - WATER
- 11 110280 - DISTRIBUTOR ASSEM.
- 12 3826281 - COVER - FRONTEND
- 13 3826279 - BALANCE - HARMONIC
- 14 3826292 - BALANCE - HARMONIC - OPTION
- 15 3815883 - MOUNTING - CLUTCH
- 16 3784208 - EXTENSION
- 17 3714477 - UMBRELLA
- 18 SCROB1 - SCREW PLUG ASSEM. (4)
- 19 3762572 - FORK ASSEM. - CLUTCH
- 20 3762560 - BUSH
- 21 3788496 - CONN. PULV ROD (2)
- 22 3855444 - LINK



CHECK CLUTCH HOLDING BOLTS
FOR TIGHTNESS:
25 - 30 LBS. FT TORQUE

0 BOLT (7)

REFERENCE:
70150 - ENGINE ASSEM. (AS SHIPPED)
CHEVROLET # 3852577